

*PROFILÜBERSICHT
SYSTEMSCHNITTE*

2015-02 / V1

 **STEMESEDER**

SYSTEM GS-PREMIUM

*G.S. Holzfenster-
Schutzsysteme
aus Aluminium*



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Technische Änderungen vorbehalten! Die Angaben in diesem Handbuch entsprechen unserem derzeitigen Wissens- und Erfahrungsstand. Das dargestellte Verkleidungssystem, oder seine Einzelkomponenten sind patentrechtlich geschützt. Unerlaubter Nachbau wird straf- und zivilrechtlich geahndet. Ohne unsere ausdrückliche, schriftliche Zustimmung dürfen weder dieses Dokument noch Auszüge daraus vervielfältigt, veröffentlicht oder in sonstiger Weise verwendet werden. Zuwiderhandlungen verpflichten zu Schadenersatz und können strafrechtliche Folgen haben.

Alle dargestellten Schnitte sind Beispiele. Vor der Verarbeitung der „AltoNova“ Profile ist die Konstruktion vom jeweiligen Verarbeiter auf Eignung zu prüfen. Für Druckfehler und sonstige Irrtümer wird keine Haftung übernommen.

Für das System GS Premium der Serien 200, 300, 400, 500 und 600 gelten die Verarbeitungsrichtlinien der Fa. G.S. Georg Stemeseder GmbH, nachzuschlagen im Handbuch Holzfenster- Schutzsysteme aus Aluminium Stand 09/11 in den Sprachen Deutsch, Englisch, Französisch, Italienisch, Niederländisch und Ungarisch von Seite 158 bis 217.

Symbolerklärung
Symbol explanation

Erläuterung Piktogramme

explanation pictograms

| | | | |
|--|---|------------------|--|
| | Profile sind kombinierbar <i>Profiles are connectible</i> | | Verpackungseinheit / Stück <i>Packing unit / piece</i> |
| | schweißbar <i>weldable</i> | | Großverpackungseinheit / Stück / Laufmeter <i>Large packing unit / piece / metre</i> |
| | mit Pneumatik- Sickpresse verarbeitbar <i>processable with pneumatic crimping press</i> | | Verpackungseinheit / Laufmeter <i>Packing unit / metre</i> |
| | mit Akku-Sickpresse verarbeitbar <i>processable with battery-powered crimping press</i> | metal | Metallbauteil <i>Metal component</i> |
| | mit Hand-Sickzange verarbeitbar <i>processable with manual crimping press</i> | plastic | Kunststoffbauteil <i>Plastic component</i> |
| | manuell verschraubbar <i>screwed manually</i> | EPDM | Ethylen-Propylen-Dien-Monomer <i>Ethylene propylene diene monomer</i> |
| | verschrauben <i>screwing</i> | TPE | Thermoplastisches Elastomer <i>Thermoplastic elastomer</i> |
| | verkleben <i>glue</i> | | Farbe ähnlich RAL ... <i>Colour similar to RAL ...</i> |
| | verkleben und verschrauben <i>gluing and screwing</i> | ±RAL | Achtung prüfen <i>Attention, please check ...</i> |
| | ausklinken <i>release</i> | | Achtung prüfen <i>Attention, please check ...</i> |
| | manuell einbringen <i>position manually</i> | | formschlüssig kombinierbar <i>fits by interlock</i> |
| | verkleben <i>glue 2K</i> | | Eckwinkel für Rahmen <i>crimp cleat</i> |
| | abdichten <i>seal</i> | | für Nassverglasung aussen <i>for external wet glazing</i> |
| | Dichtung ausklinken und einschneiden <i>release and cut the gasket</i> | | für Trockenverglasung aussen <i>for external dry glazing</i> |
| | winkelteilende Eckverbindung <i>angle dividing corner connection</i> | | für Trockenverglasung innen <i>for internal dry glazing</i> |
| | | | |

U-Wert Tabelle
U-value matrix

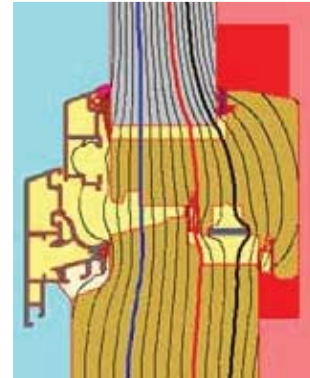
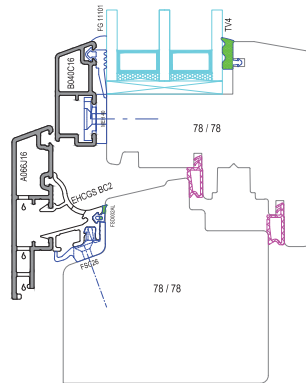
U-Werte GS-Premium Serie 200 & 300

U-Values GS-Premium, Series 200 & 300

GS Premium Serie 200

U- Wert Abhängigkeit:

- Verglasung (Ug-Werte),
- Holzart (Weichholz / Hartholz)
- Glas- Abstandhalter



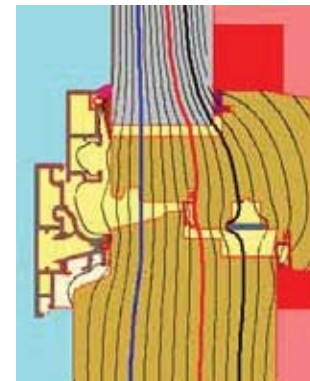
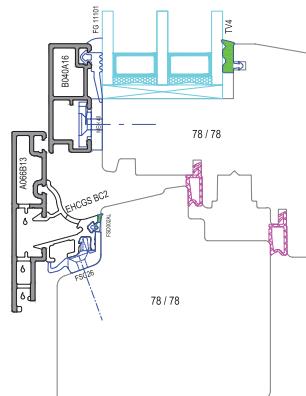
| GSP 200 | Glas | Weichholz Uw (Uf) $\lambda = 0,11$ | | | | Hartholz Uw (Uf) $\lambda = 0,13$ | | | |
|---------|------------|------------------------------------|---------------|---------------|---------------|-----------------------------------|---------------|---------------|---------------|
| | | 78 mm | | 88 mm | | 78 mm | | 88 mm | |
| | Ug [W/m²K] | seitlich | unten | seitlich | unten | seitlich | unten | seitlich | unten |
| | 0,7 (36mm) | 0,956 (1,122) | 0,956 (1,216) | 0,931 (1,052) | 0,931 (1,134) | 1,101 (1,530) | 1,101 (1,649) | 1,072 (1,450) | 1,072 (1,555) |
| | 0,6 (44mm) | 0,882 (1,097) | 0,882 (1,190) | 0,856 (1,025) | 0,856 (1,106) | 1,024 (1,496) | 1,024 (1,612) | 0,994 (1,413) | 0,994 (1,515) |
| | 0,5 (44mm) | 0,817 (1,097) | 0,817 (1,190) | 0,791 (1,025) | 0,791 (1,106) | 0,959 (1,496) | 0,959 (1,612) | 0,929 (1,413) | 0,929 (1,515) |

Uw - Wert Berechnung nach DIN EN ISO 10077-1 mit Thermix Glasabstandhalter

GS Premium, Serie 300

U- Wert Abhängigkeit:

- Verglasung (Ug-Werte),
- Holzart (Weichholz / Hartholz)
- Glas- Abstandhalter



| GSP 300 | Glas | Weichholz Uw (Uf) $\lambda = 0,11$ | | | | Hartholz Uw (Uf) $\lambda = 0,13$ | | | |
|---------|------------|------------------------------------|---------------|---------------|---------------|-----------------------------------|---------------|---------------|---------------|
| | | 78 mm | | 88 mm | | 78 mm | | 88 mm | |
| | Ug [W/m²K] | seitlich | unten | seitlich | unten | seitlich | unten | seitlich | unten |
| | 0,7 (36mm) | 0,960 (1,140) | 0,960 (1,206) | 0,930 (1,051) | 0,930 (1,128) | 1,099 (1,527) | 1,099 (1,630) | 1,070 (1,449) | 1,070 (1,538) |
| | 0,6 (44mm) | 0,881 (1,094) | 0,881 (1,180) | 0,885 (1,023) | 0,885 (1,097) | 1,021 (1,492) | 1,021 (1,593) | 0,991 (1,409) | 0,991 (1,498) |
| | 0,5 (44mm) | 0,816 (1,094) | 0,816 (1,180) | 0,790 (1,023) | 0,790 (1,097) | 0,956 (1,492) | 0,959 (1,593) | 0,926 (1,409) | 0,926 (1,498) |

Uw - Wert Berechnung nach DIN EN ISO 10077-1 mit Thermix Glasabstandhalter

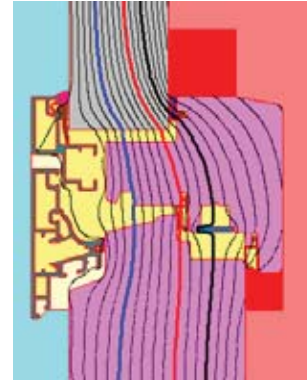
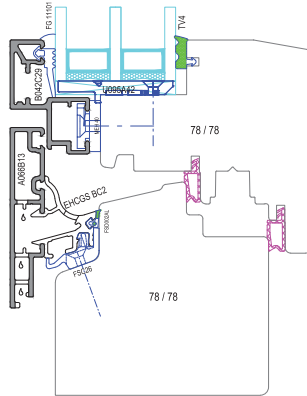
U-Werte GS-Premium Serie 400 & 500

U-Values GS-Premium, Series 400 & 500

GS Premium Serie 400

U- Wert Abhängigkeit:

- Verglasung (Ug-Werte),
- Holzart (Weichholz / Hartholz)
- Glas- Abstandhalter



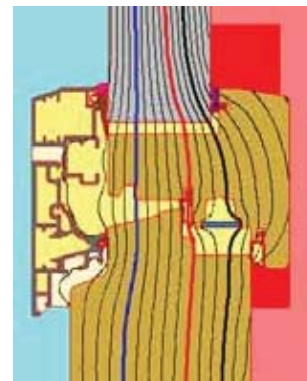
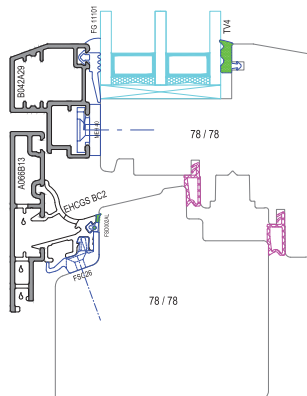
| GSP 400 | Glas | Weichholz Uw (Uf) $\lambda = 0,11$ | | | | Hartholz Uw (Uf) $\lambda = 0,13$ | | | |
|---------|------------|------------------------------------|---------------|---------------|---------------|-----------------------------------|---------------|---------------|---------------|
| | | 78 mm | | 88 mm | | 78 mm | | 88 mm | |
| | Ug [W/m²K] | seitlich | unten | seitlich | unten | seitlich | unten | seitlich | unten |
| | 0,7 (36mm) | 0,996 (1,238) | 0,996 (1,325) | 0,972 (1,169) | 0,972 (1,250) | 1,149 (1,671) | 1,149 (1,777) | 1,119 (1,583) | 1,119 (1,692) |
| | 0,6 (44mm) | 0,914 (1,188) | 0,914 (1,276) | 0,890 (1,123) | 0,890 (1,198) | 1,062 (1,607) | 1,062 (1,714) | 1,032 (1,524) | 1,032 (1,625) |
| | 0,5 (44mm) | 0,849 (1,188) | 0,849 (1,276) | 0,825 (1,123) | 0,825 (1,198) | 0,997 (1,607) | 0,997 (1,714) | 0,967 (1,524) | 0,967 (1,625) |

Uw - Wert Berechnung nach DIN EN ISO 10077-1 mit Thermix Glasabstandhalter

GS Premium, Serie 500

U- Wert Abhängigkeit:

- Verglasung (Ug-Werte),
- Holzart (Weichholz / Hartholz)
- Glas- Abstandhalter



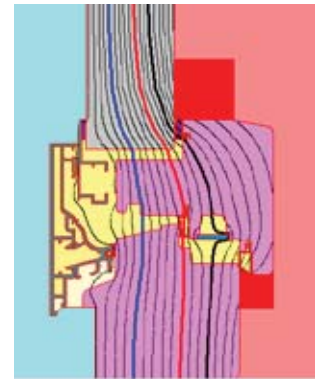
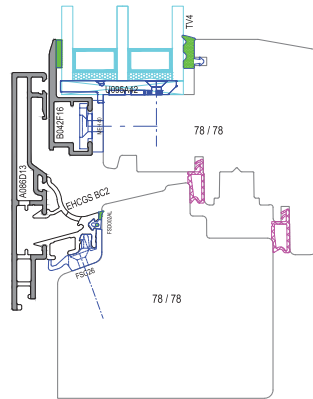
| GSP 500 | Glas | Weichholz Uw (Uf) $\lambda = 0,11$ | | | | Hartholz Uw (Uf) $\lambda = 0,13$ | | | |
|---------|------------|------------------------------------|---------------|---------------|---------------|-----------------------------------|---------------|---------------|---------------|
| | | 78 mm | | 88 mm | | 78 mm | | 88 mm | |
| | Ug [W/m²K] | seitlich | unten | seitlich | unten | seitlich | unten | seitlich | unten |
| | 0,7 (36mm) | 0,955 (1,121) | 0,995 (1,210) | 0,931 (1,052) | 0,931 (1,134) | 1,099 (1,528) | 1,099 (1,638) | 1,071 (1,449) | 1,071 (1,546) |
| | 0,6 (44mm) | 0,882 (1,096) | 0,882 (1,184) | 0,857 (1,030) | 0,857 (1,105) | 1,023 (1,496) | 1,023 (1,601) | 0,992 (1,411) | 0,992 (1,507) |
| | 0,5 (44mm) | 0,817 (1,096) | 0,817 (1,184) | 0,792 (1,030) | 0,792 (1,105) | 0,958 (1,496) | 0,958 (1,601) | 0,927 (1,411) | 0,927 (1,507) |

Uw - Wert Berechnung nach DIN EN ISO 10077-1 mit Thermix Glasabstandhalter

GS Premium Serie 600

U- Wert Abhängigkeit:

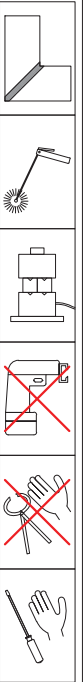
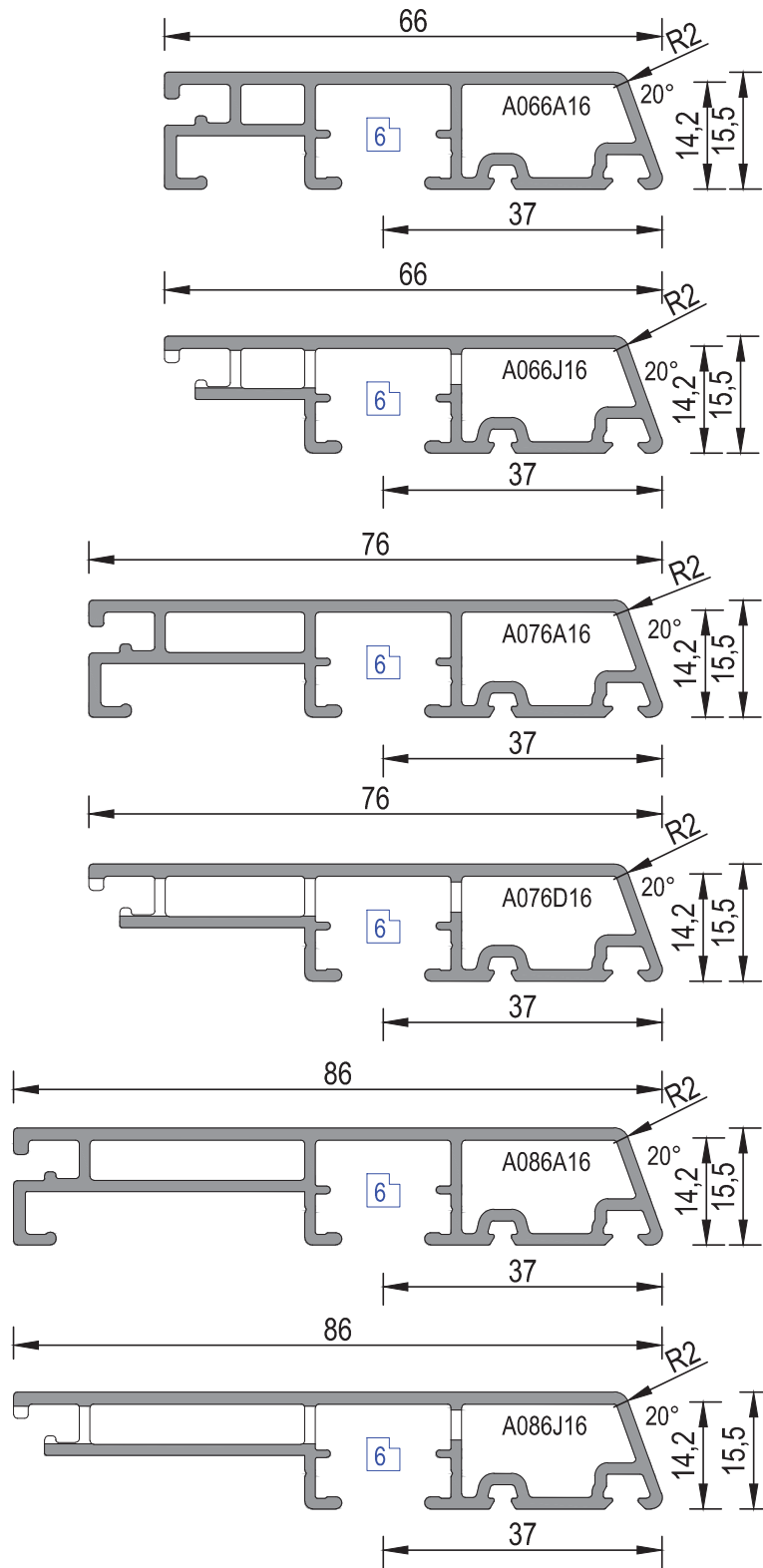
- Verglasung (Ug-Werte),
- Holzart (Weichholz / Hartholz)
- Glas- Abstandhalter

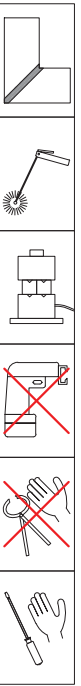
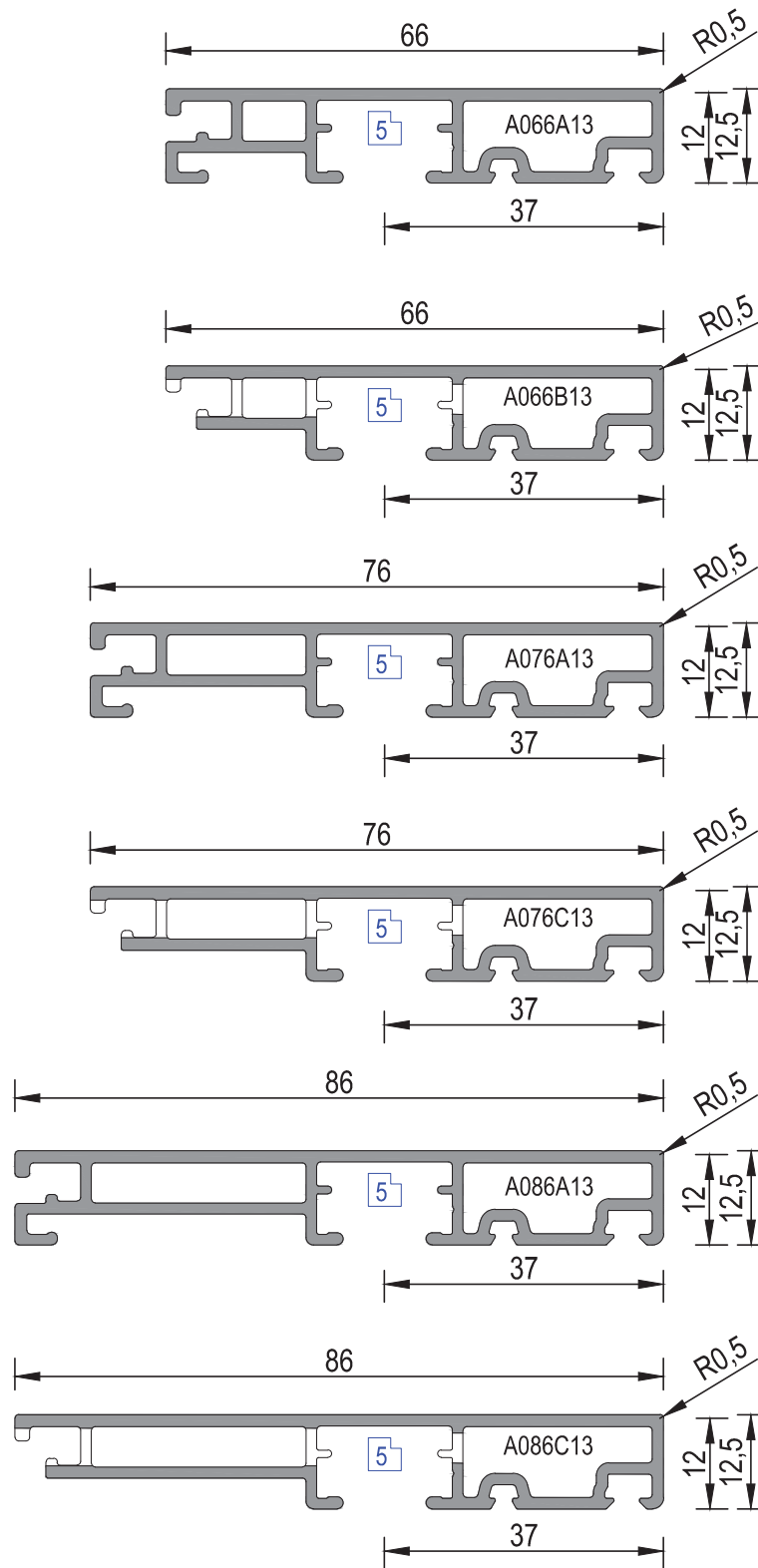


| GSP 600 | Weichholz Uw (Uf) $\lambda = 0,11$ | | | | Hartholz Uw (Uf) $\lambda = 0,13$ | | | |
|-------------------------|------------------------------------|---------------|---------------|---------------|-----------------------------------|---------------|---------------|---------------|
| | 78 mm | | 88 mm | | 78 mm | | 88 mm | |
| | seitlich | unten | seitlich | unten | seitlich | unten | seitlich | unten |
| Glas | 78 mm | | 88 mm | | 78 mm | | 88 mm | |
| Ug [W/m ² K] | seitlich | unten | seitlich | unten | seitlich | unten | seitlich | unten |
| 0,7 (36mm) | 0,995 (1,233) | 0,995 (1,333) | 0,972 (1,167) | 0,972 (1,167) | 1,142 (1,639) | 1,142 (1,796) | 1,115 (1,566) | 1,115 (1,705) |
| 0,6 (44mm) | 0,915 (1,188) | 0,915 (1,291) | 0,891 (1,123) | 0,891 (1,210) | 1,057 (1,583) | 1,057 (1,734) | 1,029 (1,507) | 1,029 (1,641) |
| 0,5 (44mm) | 0,850 (1,188) | 0,850 (1,291) | 0,826 (1,123) | 0,826 (1,210) | 0,992 (1,507) | 0,992 (1,734) | 0,964 (1,507) | 0,964 (1,641) |

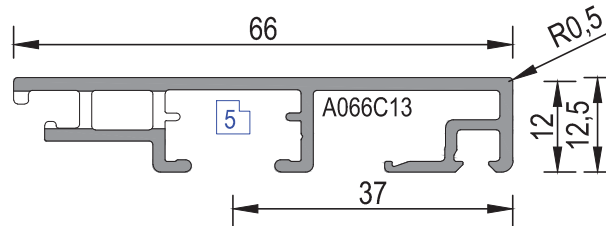
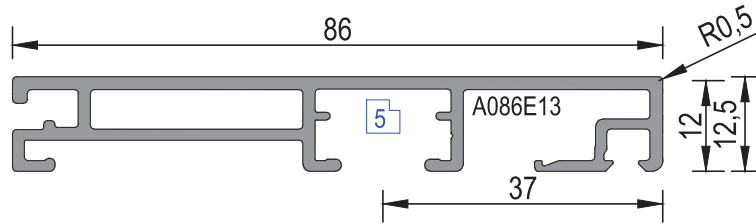
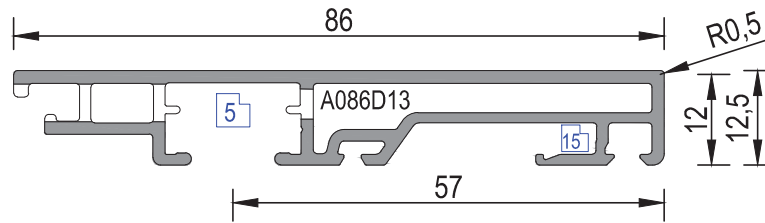
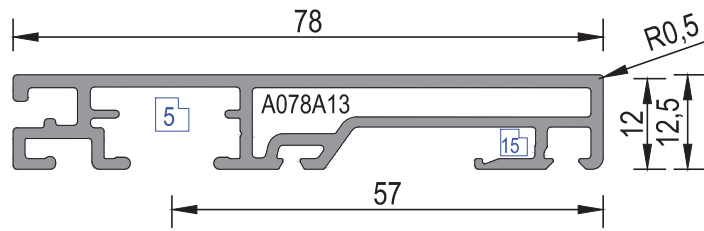
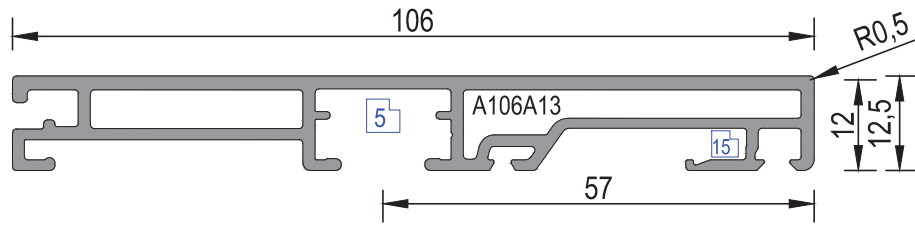
Uw - Wert Berechnung nach DIN EN ISO 10077-1 mit Thermix Glasabstandhalter

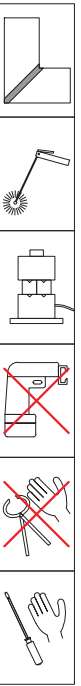
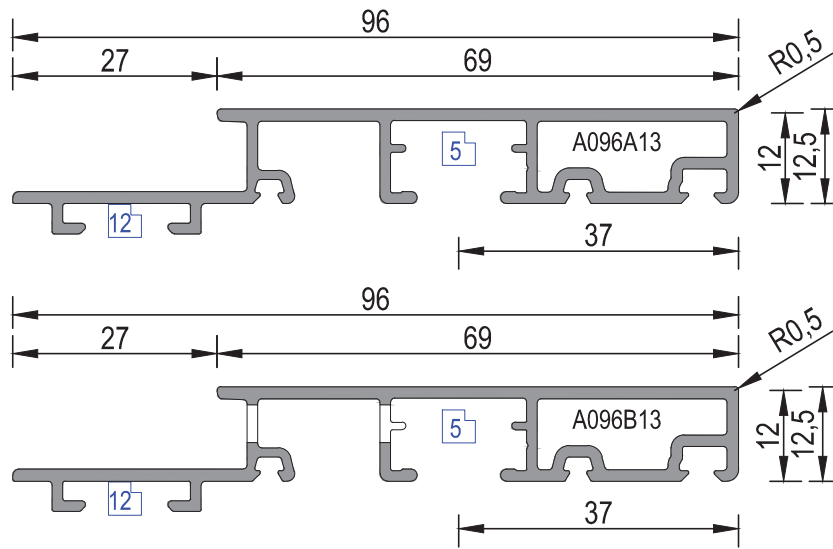
Profilübersicht
Profile matrix



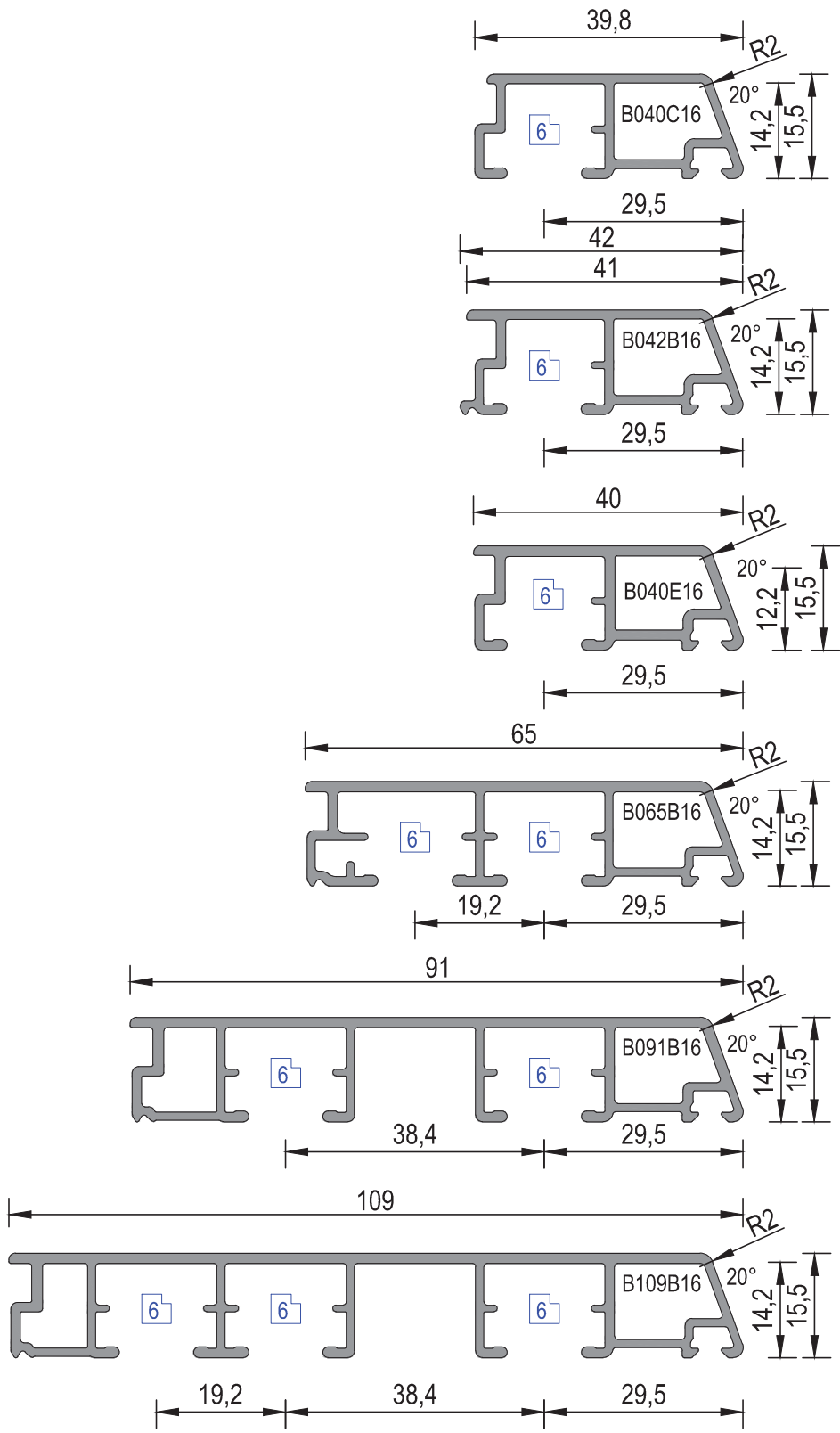
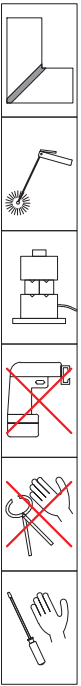


GS-Premium-P/A002

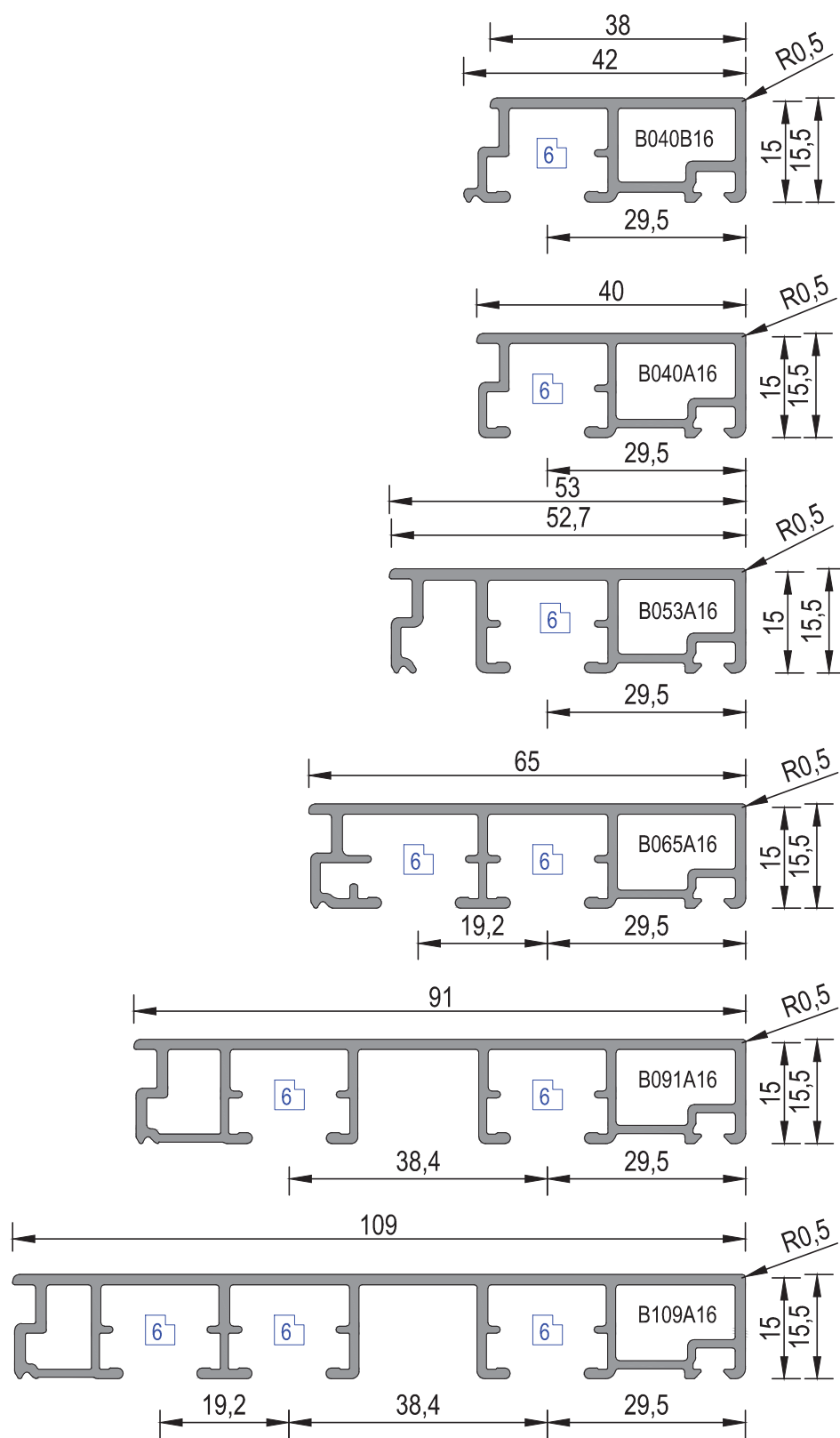
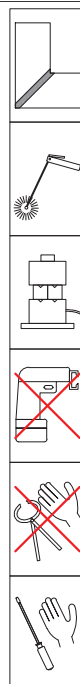




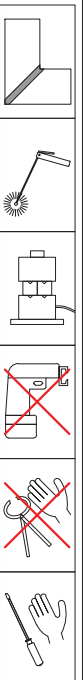
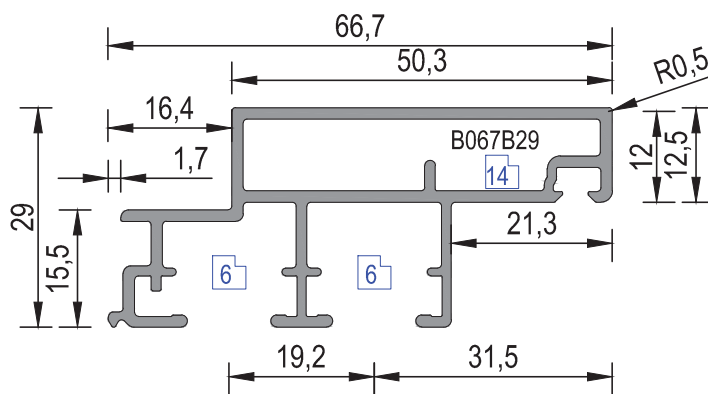
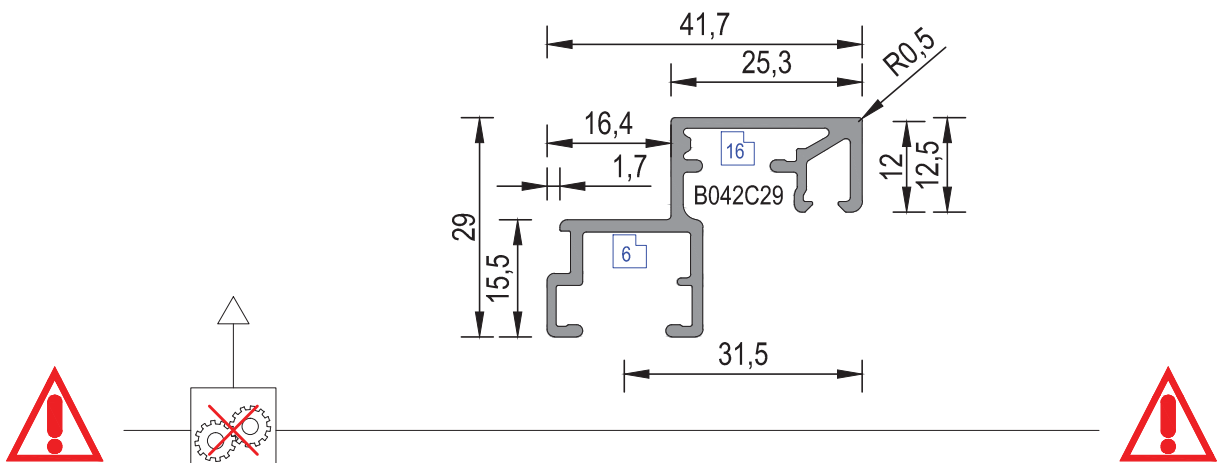
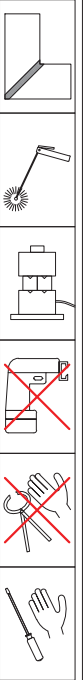
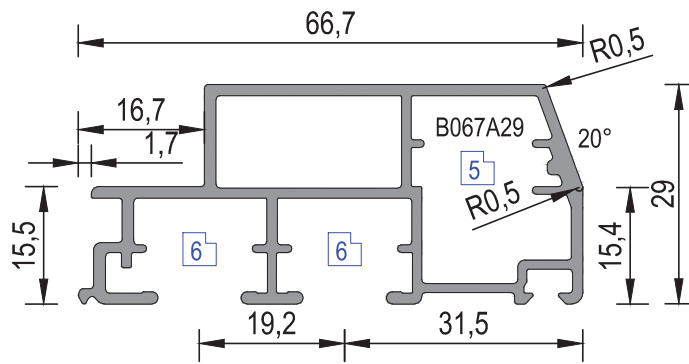
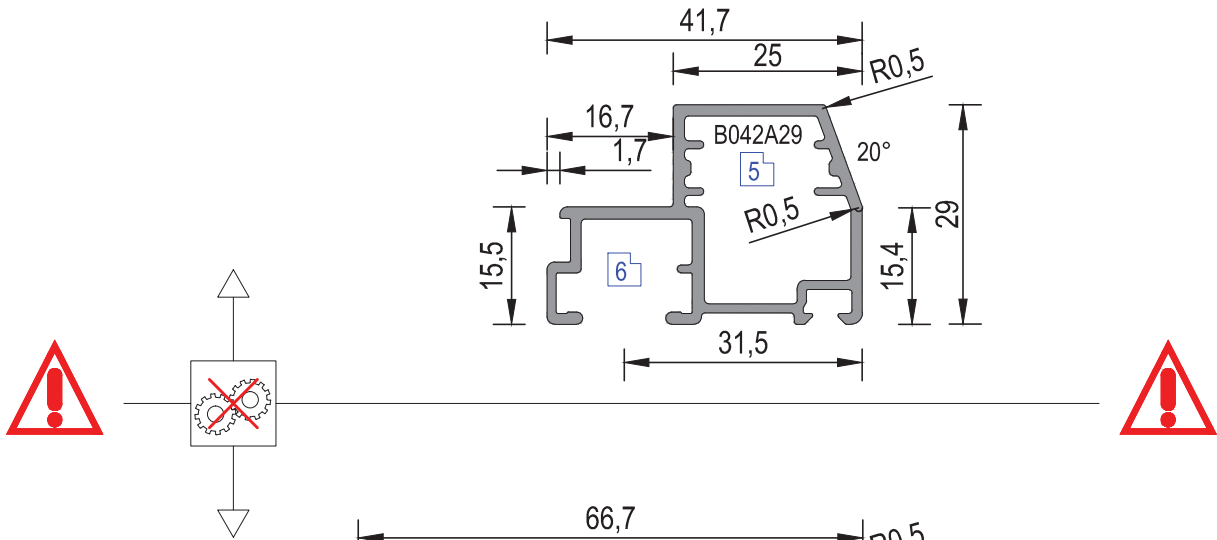
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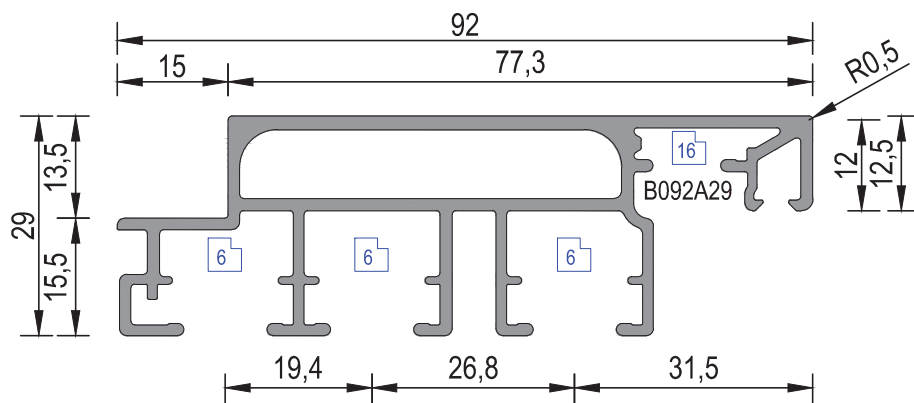
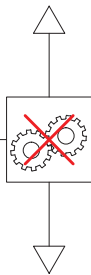
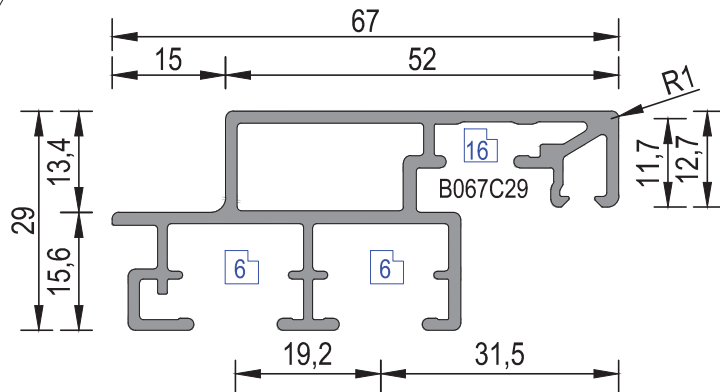
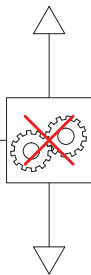
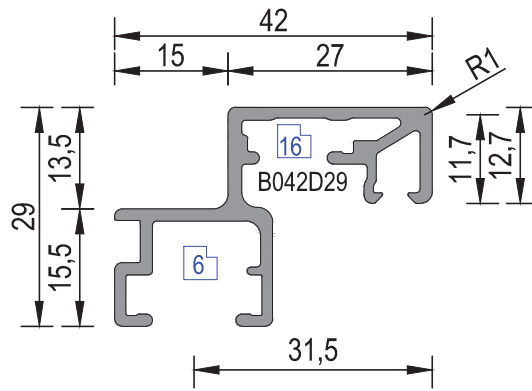
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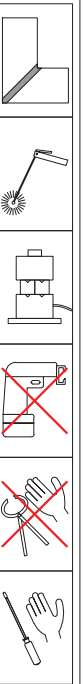
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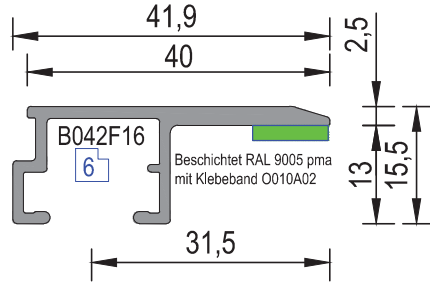


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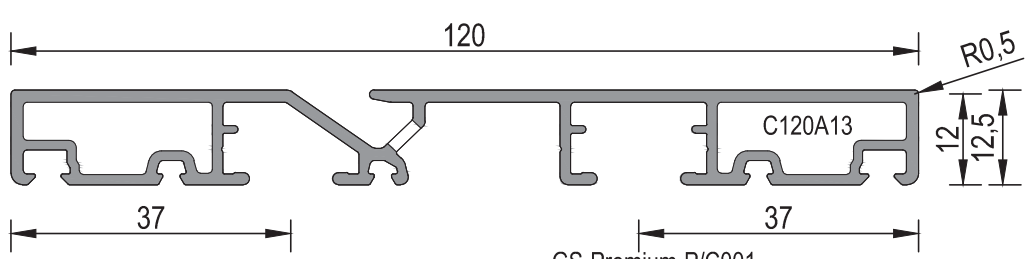
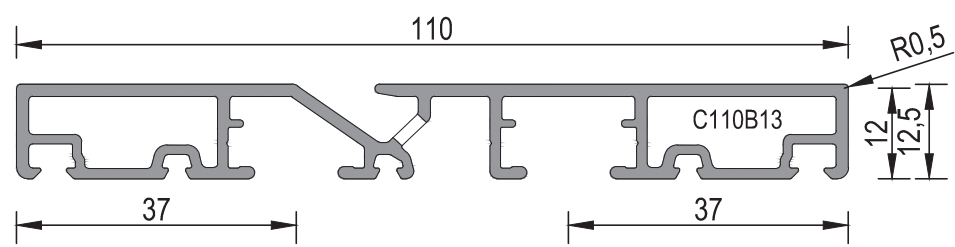
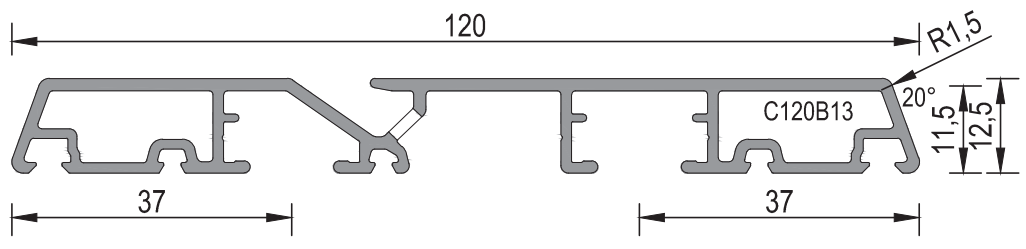
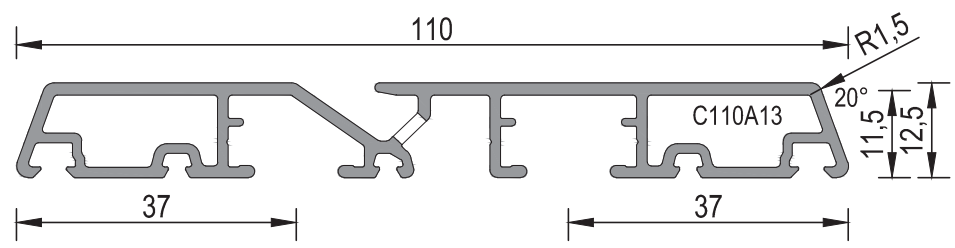
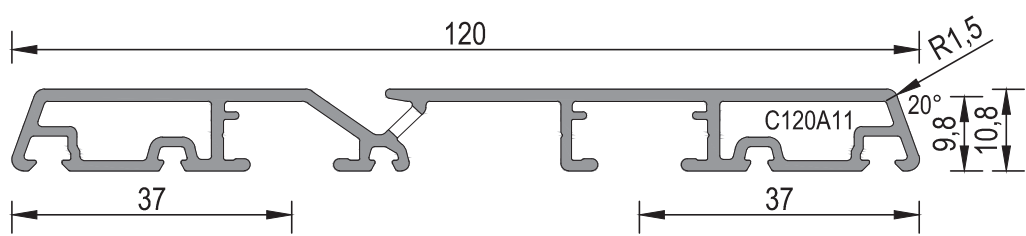
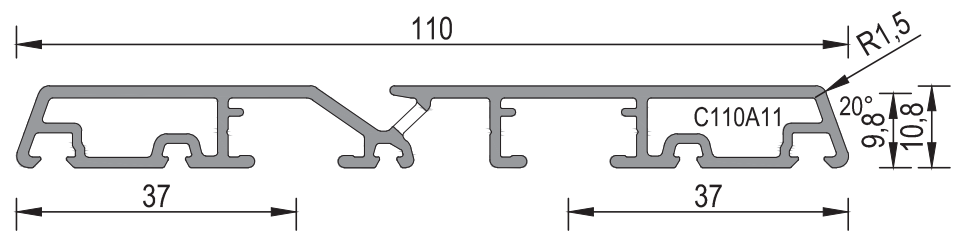
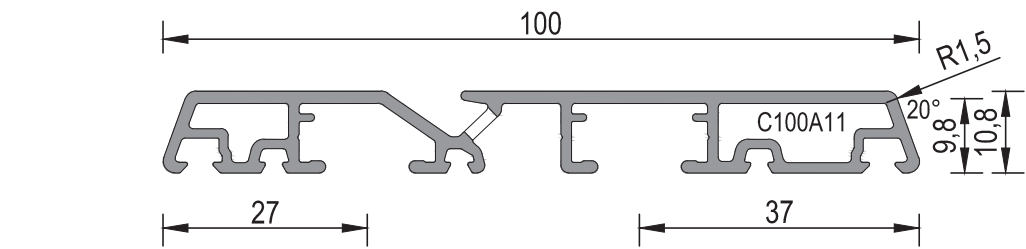


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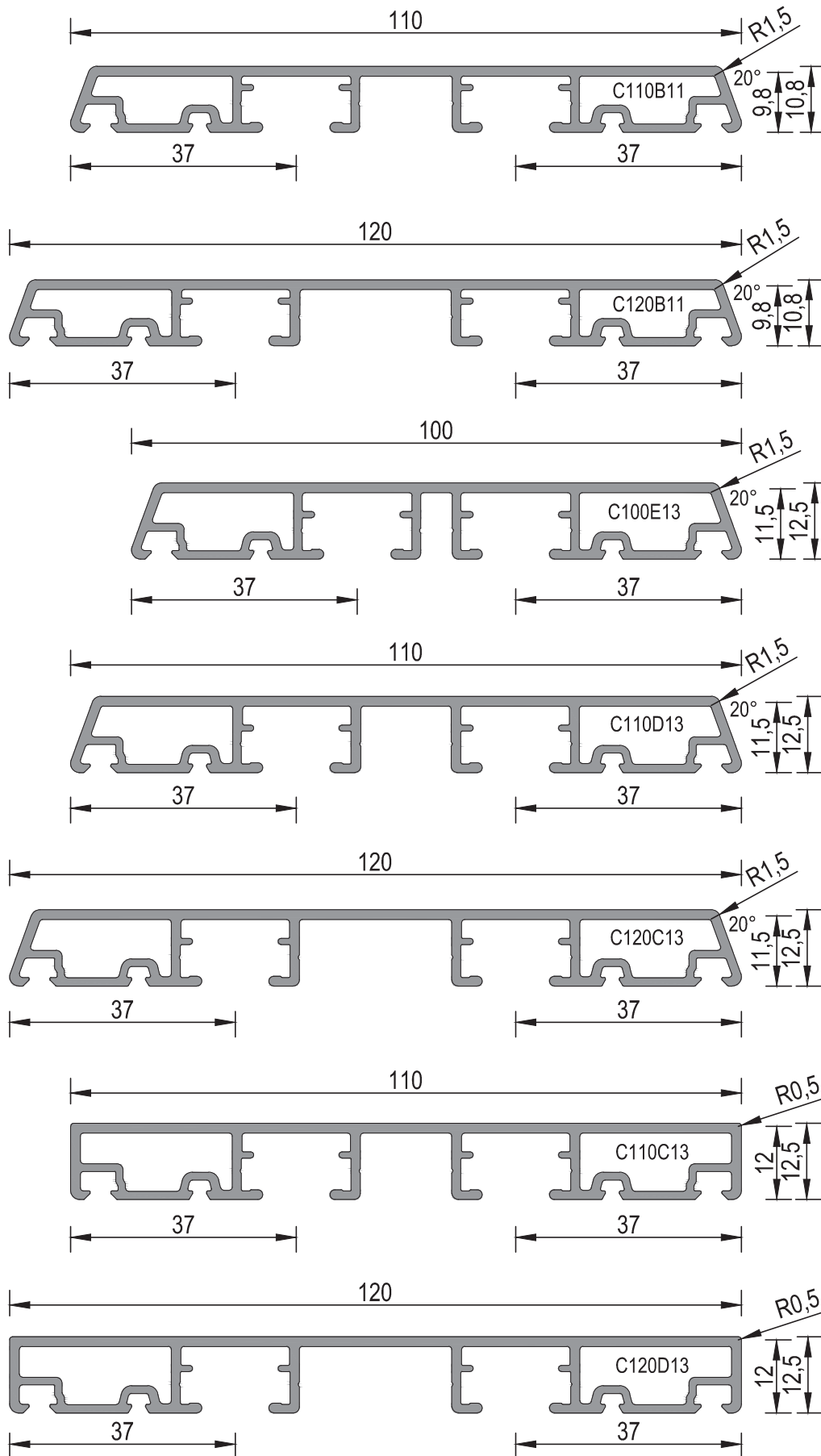




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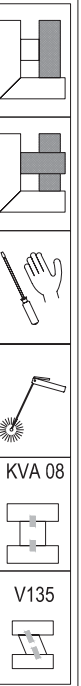
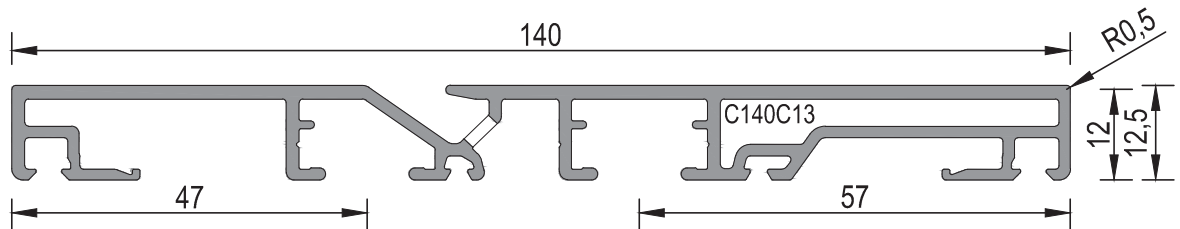
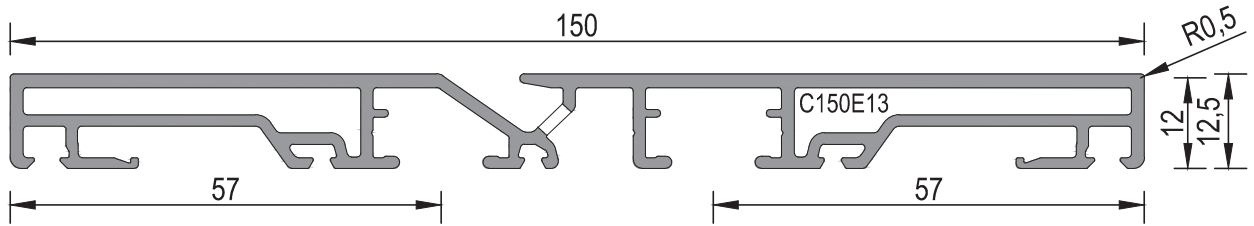
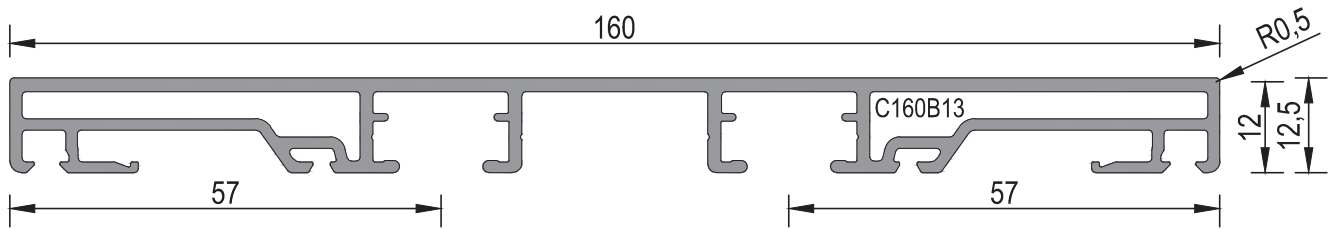
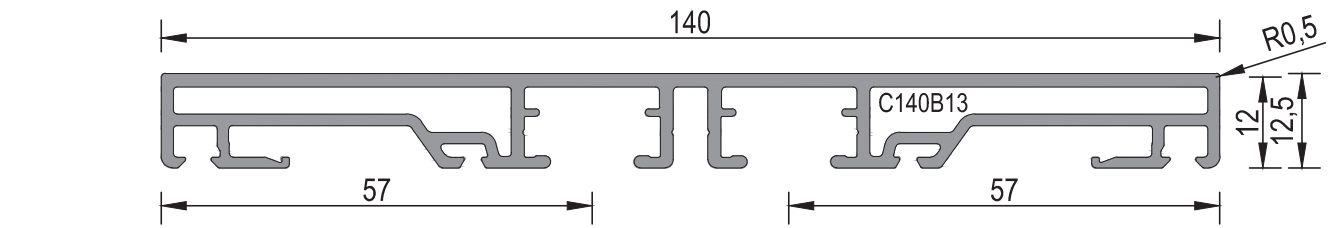


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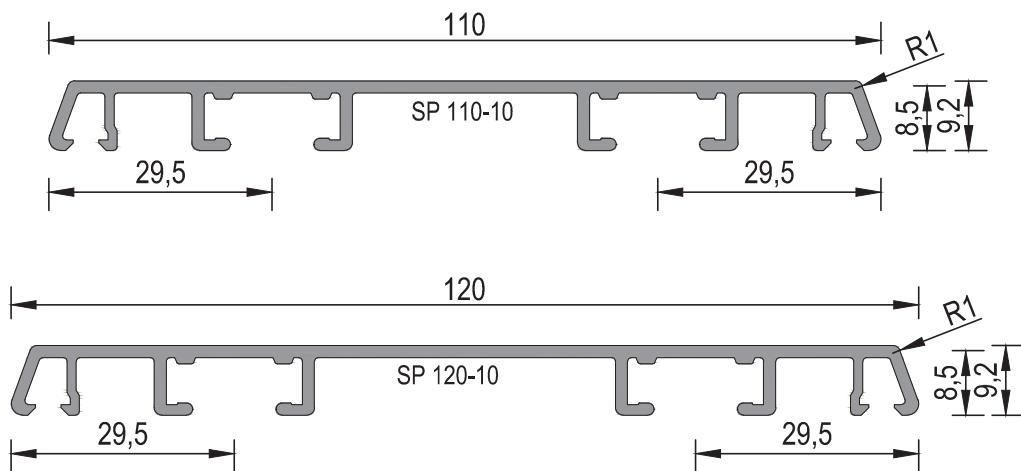
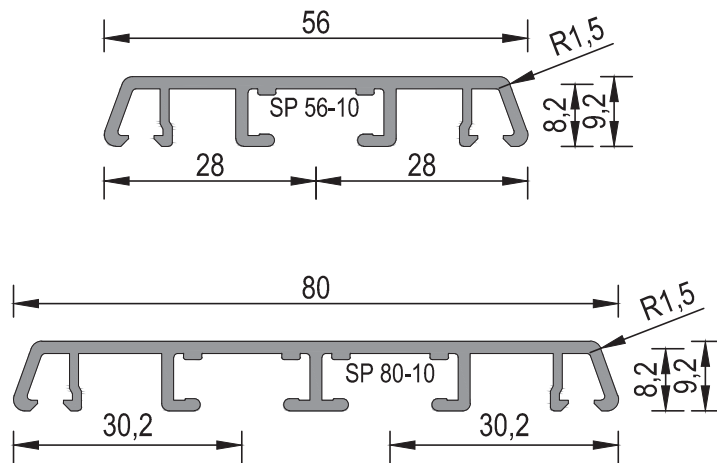
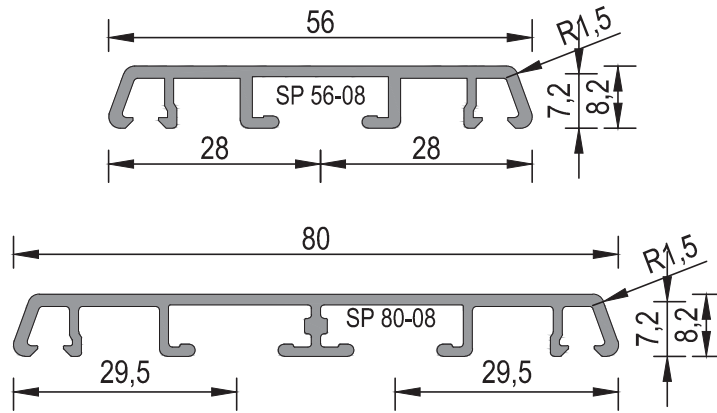


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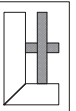
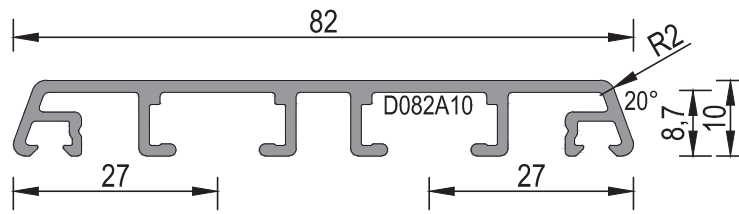
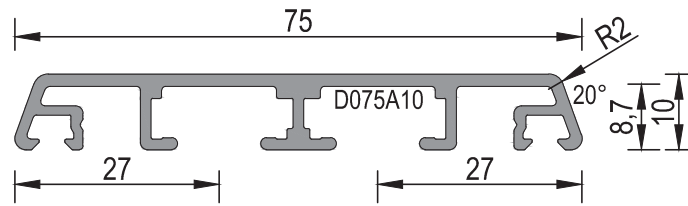
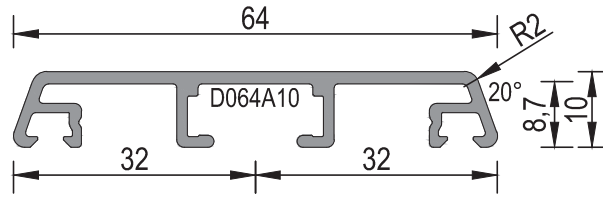


GS-Premium-P/C003



GS-Premium-P/D001





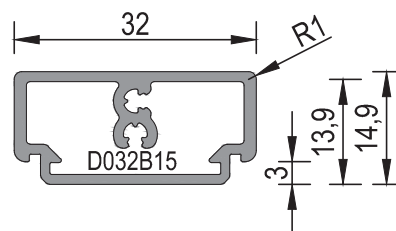
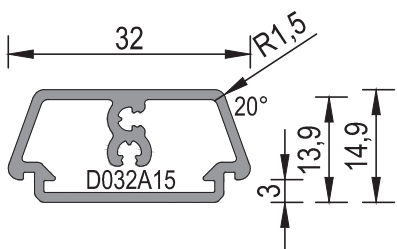
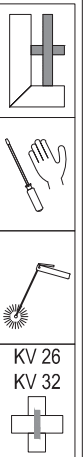
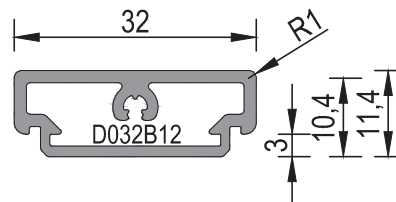
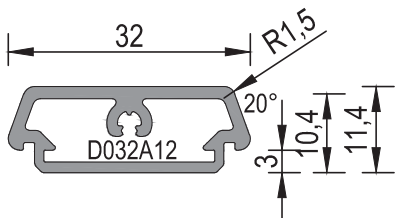
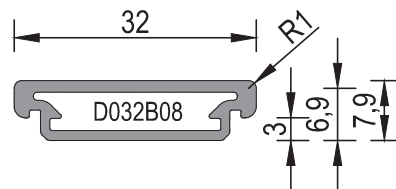
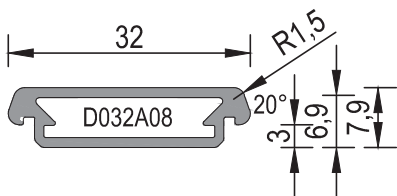
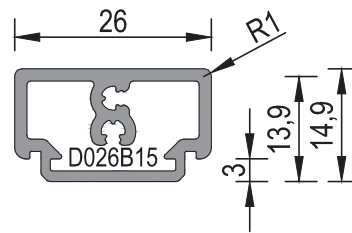
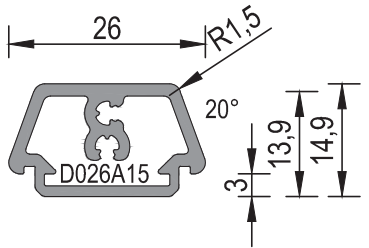
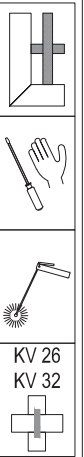
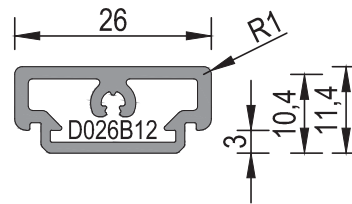
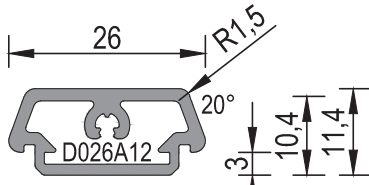
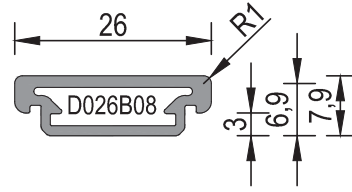
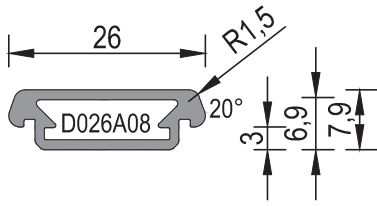
KVA 08



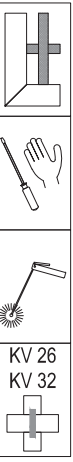
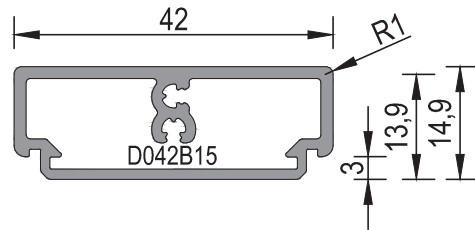
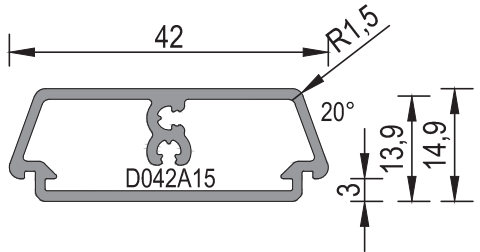
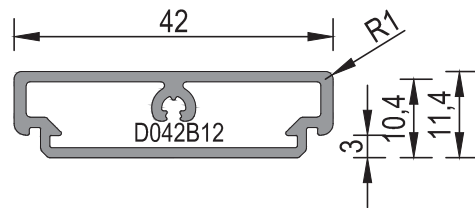
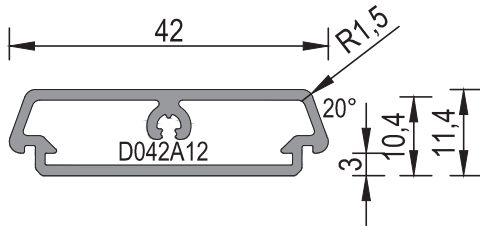
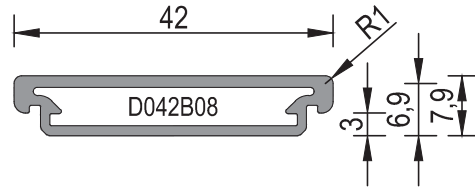
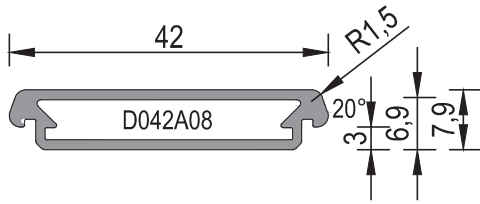
V135



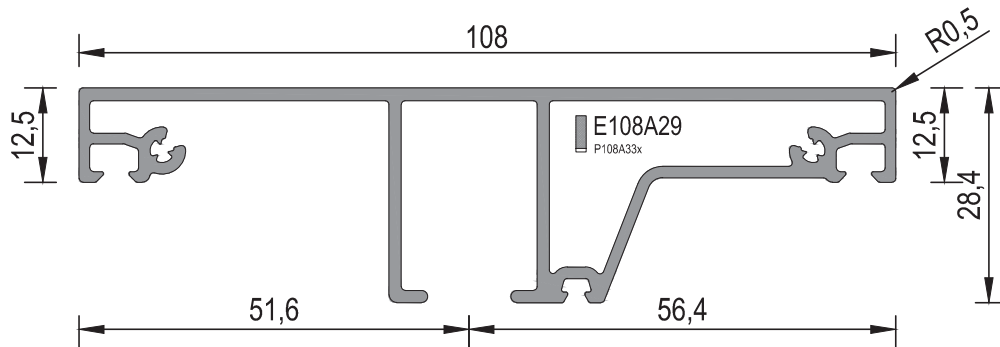
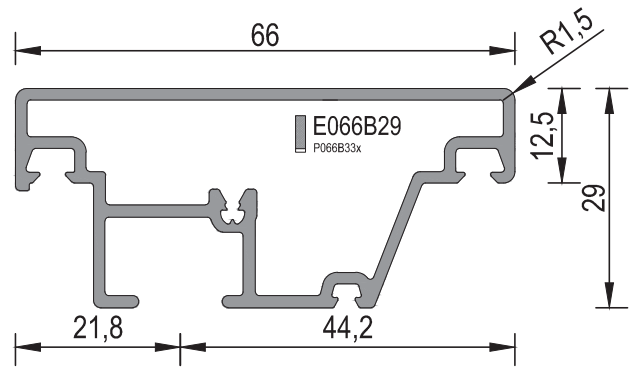
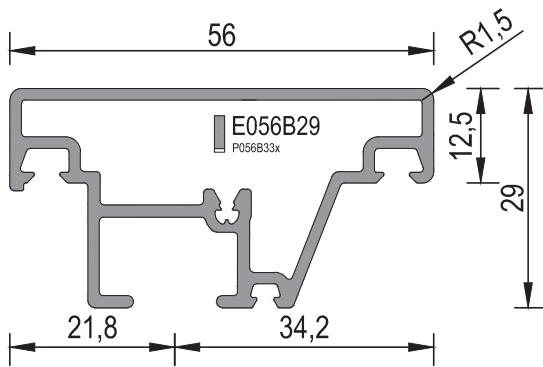
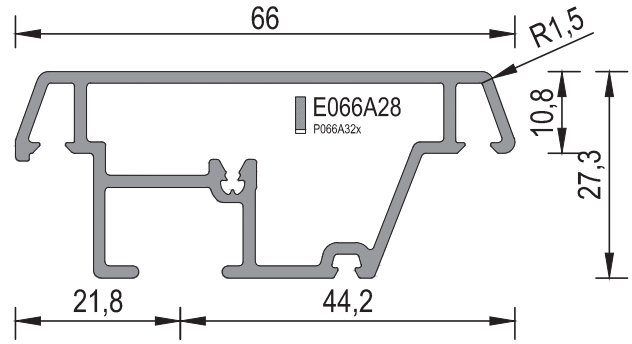
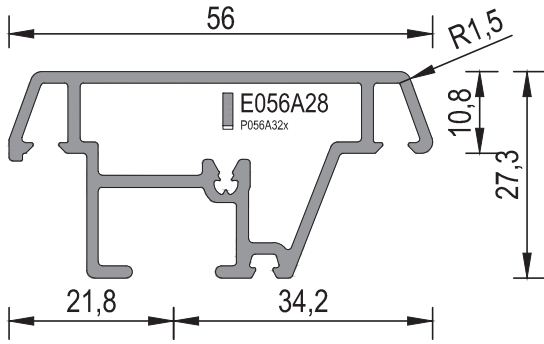
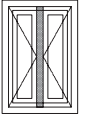
GS-Premium-P/D002



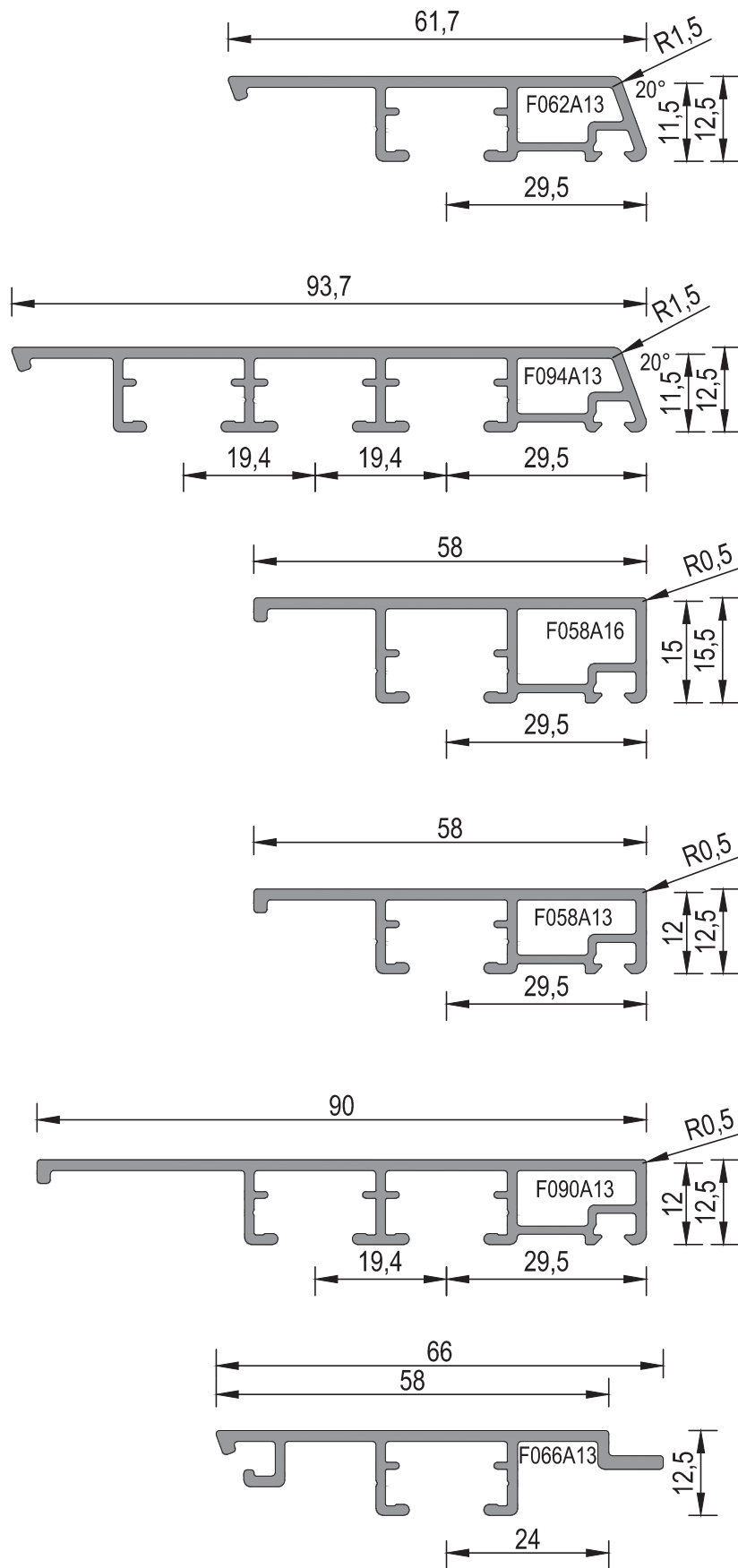
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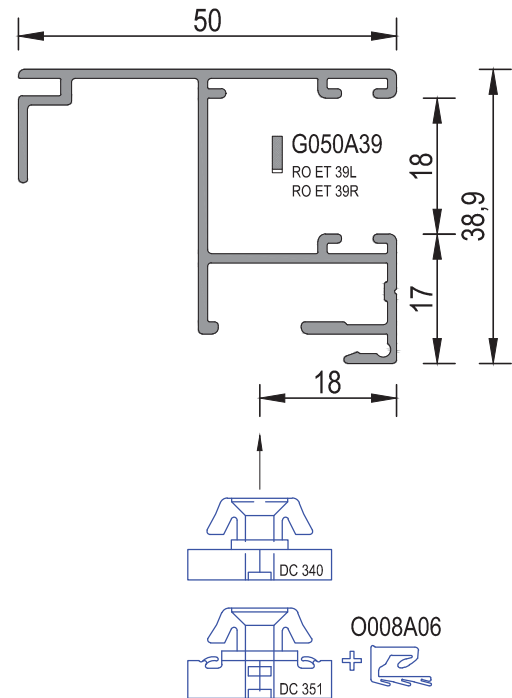
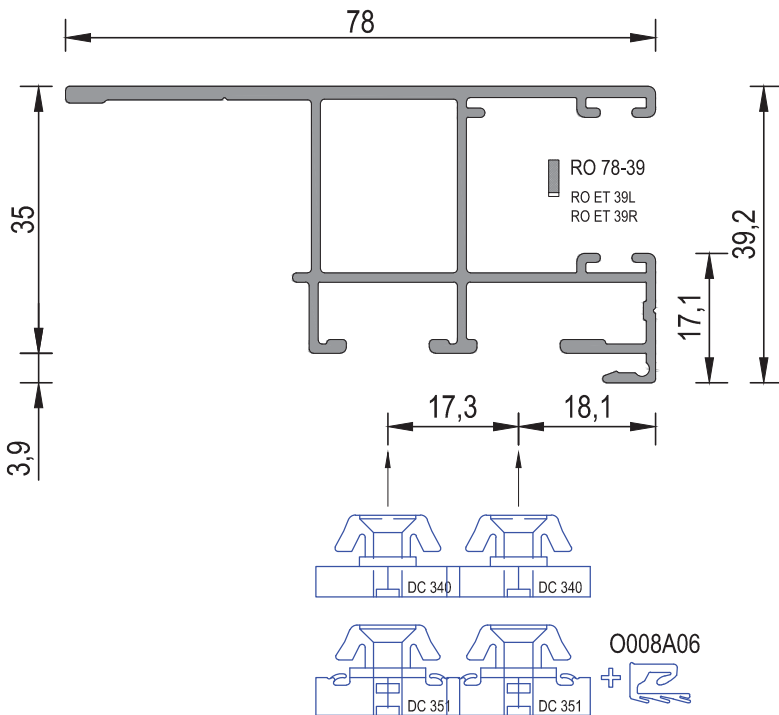
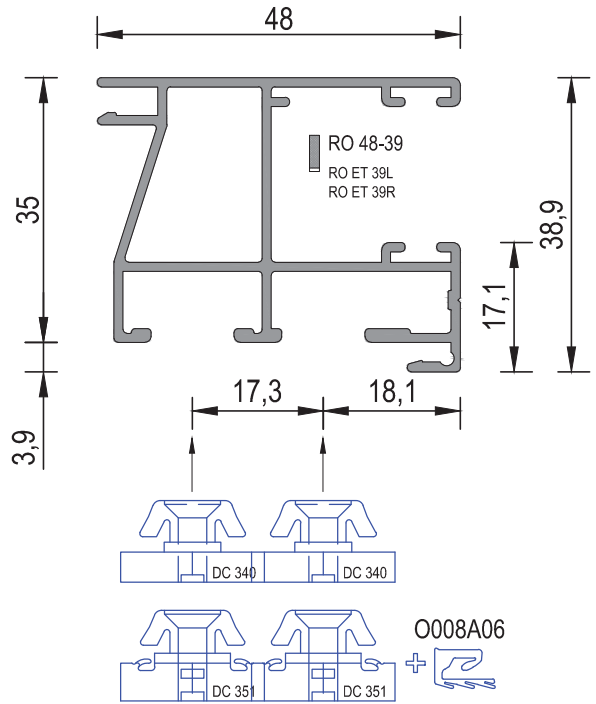
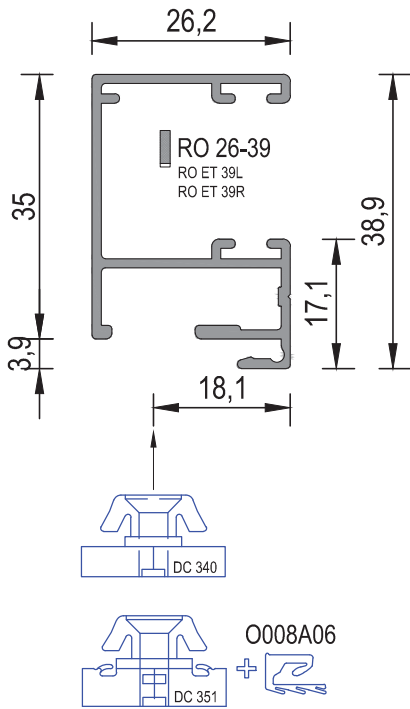
KV 26
KV 32

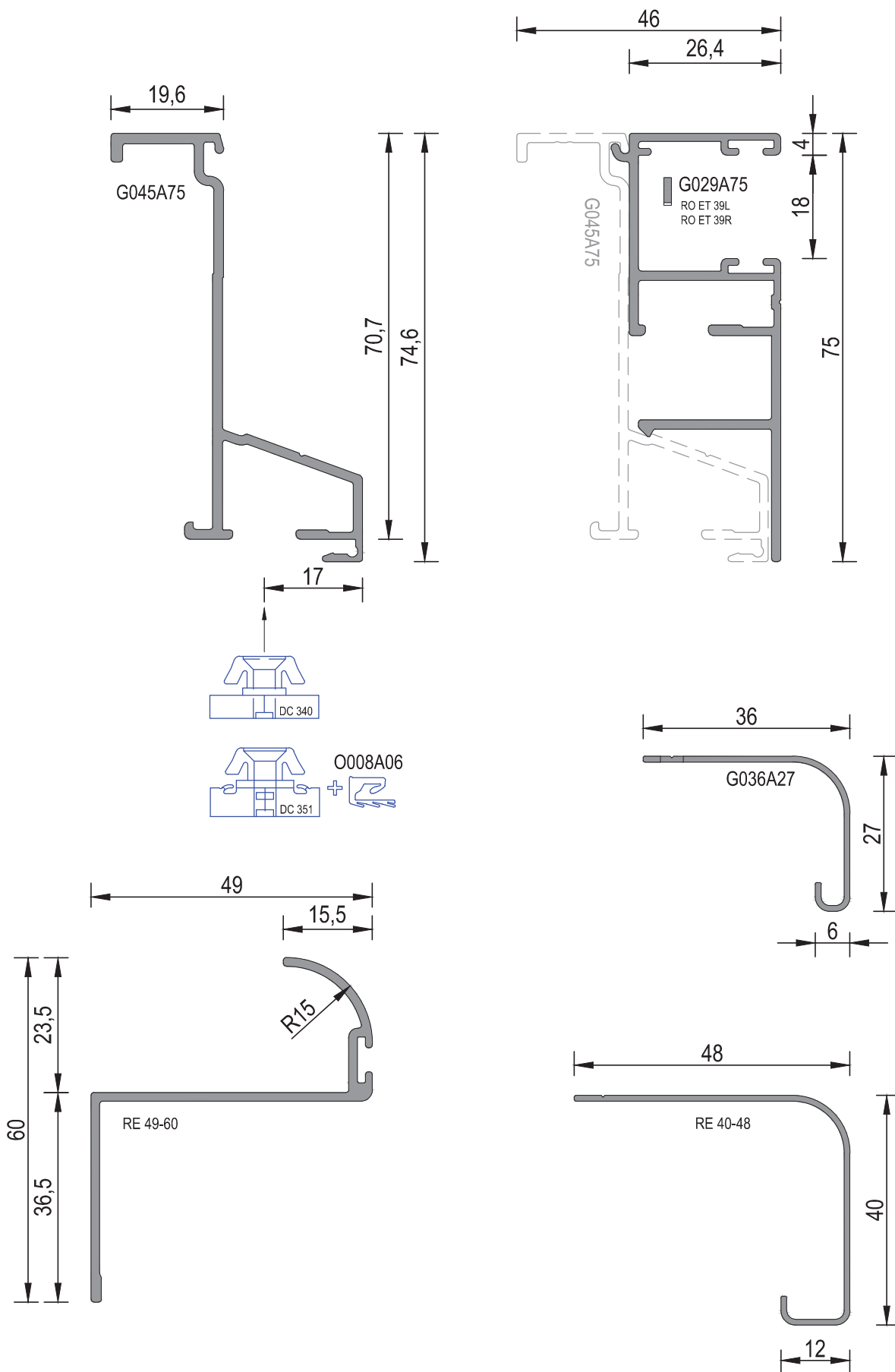


GS-Premium-P/E001

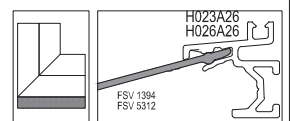
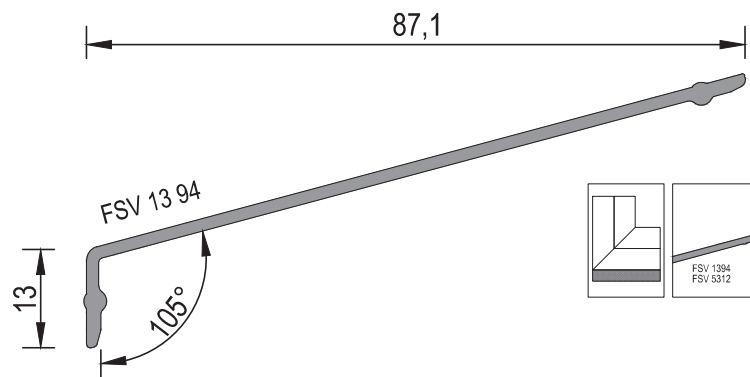
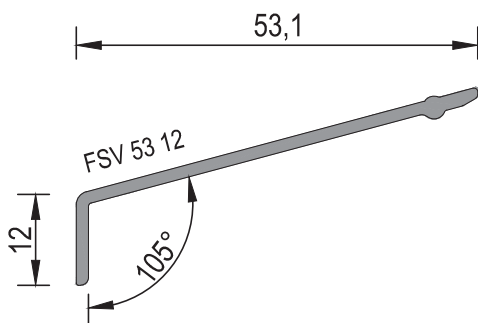
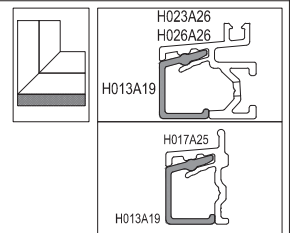
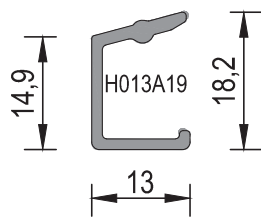
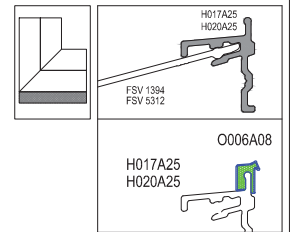
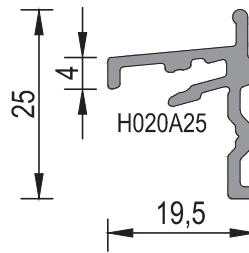
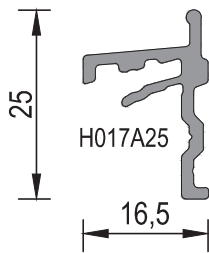
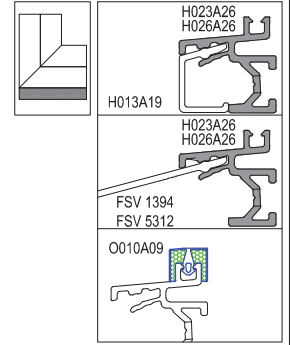
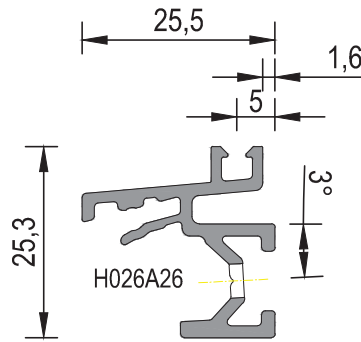
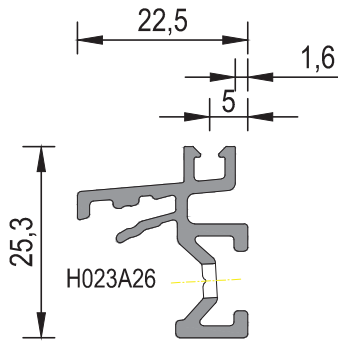


GS-Premium-P/F001

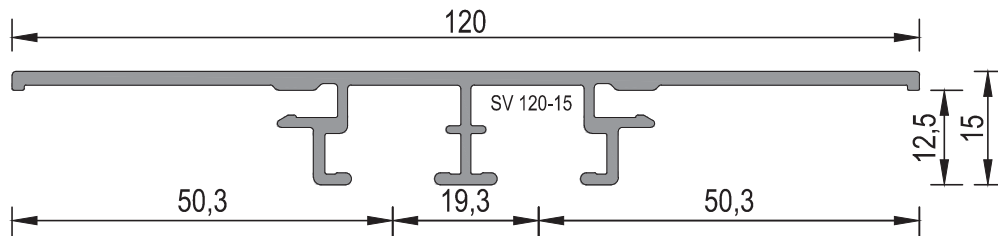
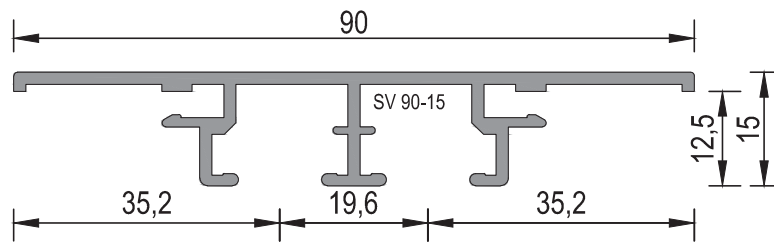
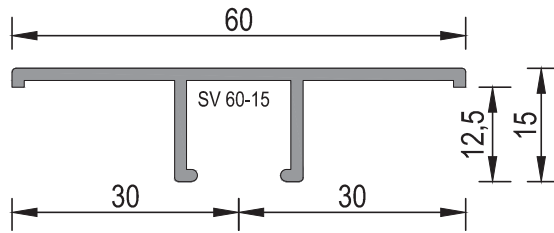
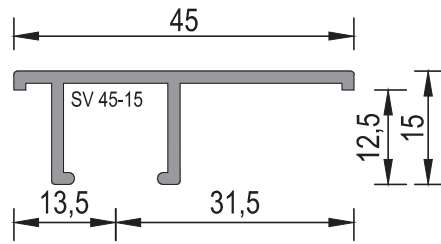
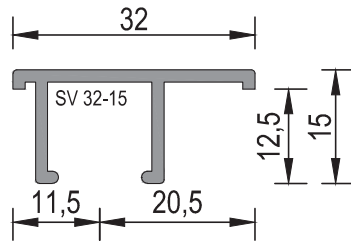
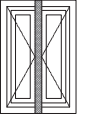




GS-Premium-P/G002



GS-Premium-P/H001



GS-Premium-P/J001

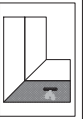
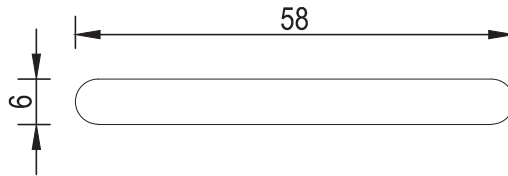
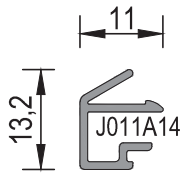
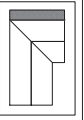
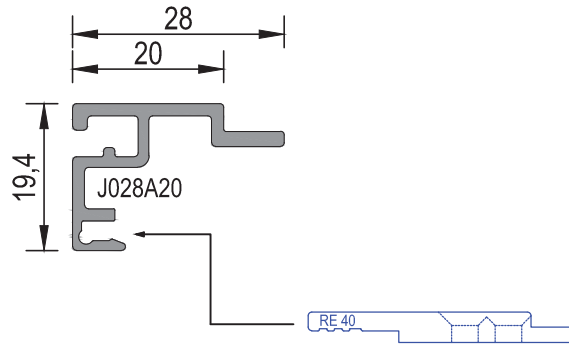
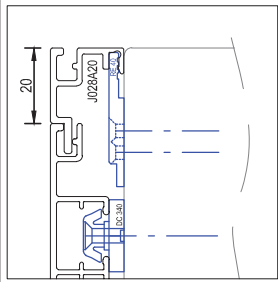


G.S. Holzfenster-
Schutzsysteme
aus Aluminium



Kopplungs- und Verbindungsprofile

Coupling and connection profiles



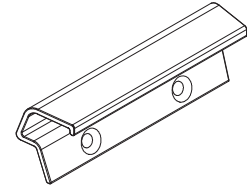
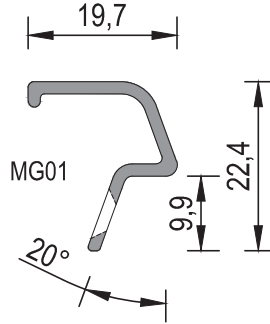
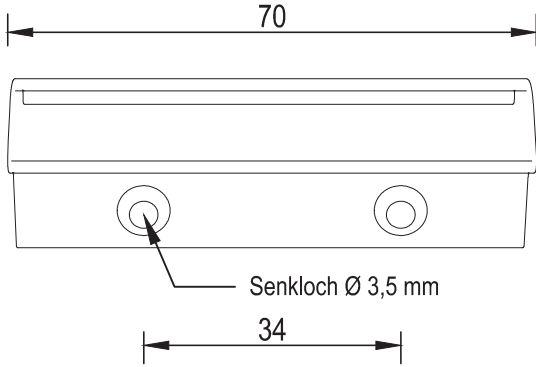
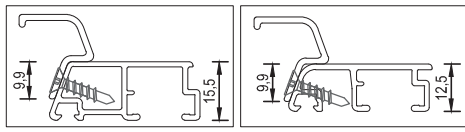
1:1
metal

GS-Premium-P/J002

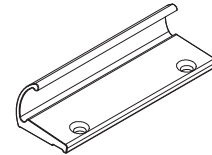
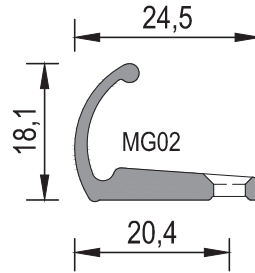
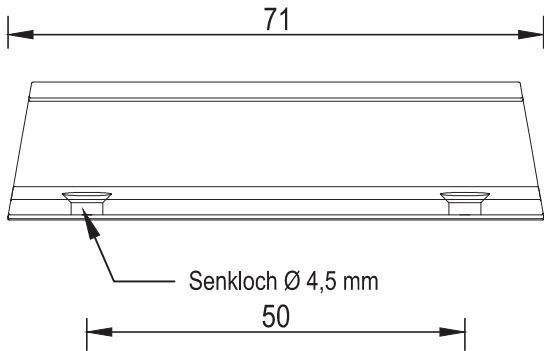
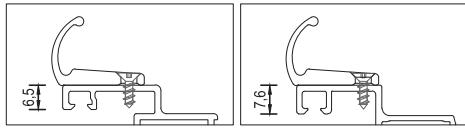


| | | | |
|--|---|---|---|
| <p>1 : 1 plastic</p> <p>±RAL7043</p> <p>10</p> <p>lose 1000</p> <p>+ Silikon</p> <p>EHCGSBC2</p> | <p>24</p> <p>30</p> <p>EHCGS BC2</p> <p>FSD002AL</p> <p>24</p> <p>30</p> <p>EHCGS AC2</p> <p>FSD002AL</p> <p>EN GSC02G- (rechts)</p> <p>EN GSC02G (links)</p> | <p>16</p> | |
| <p>1 : 1 plastic</p> <p>±RAL7043</p> <p>10</p> <p>lose 1000</p> <p>+ Silikon</p> <p>EHCGSBC2</p> | <p>24</p> <p>30</p> <p>EHCGS DC2</p> <p>FSD005A</p> <p>24</p> <p>30</p> <p>EHCGS CC2</p> <p>FSD005A</p> <p>EN GSD02G- (rechts)</p> <p>EN GSD02G (links)</p> | <p>19</p> | |
| <p>4</p> <p>2</p> <p>FSC 24</p> <p>VE 100 Stk.</p> | <p>16</p> <p>26</p> <p>EHCGSAC2</p> <p>EHCGSBC2</p> <p>FSC 24</p> | <p>16</p> <p>2</p> <p>FSC 26</p> <p>VE 100 Stk.</p> | <p>16</p> <p>28</p> <p>EHCGSAC2</p> <p>EHCGSBC2</p> <p>FSC 26</p> |
| <p>5</p> <p>5</p> <p>FSC 55</p> <p>VE 100 Stk.</p> | <p>19</p> <p>26</p> <p>EHCGSAC2</p> <p>EHCGSBC2</p> <p>FSC 55</p> | | |

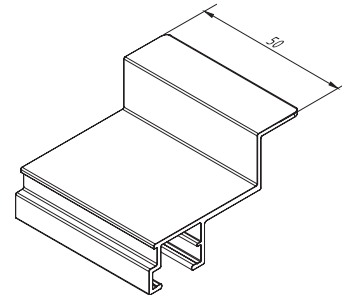
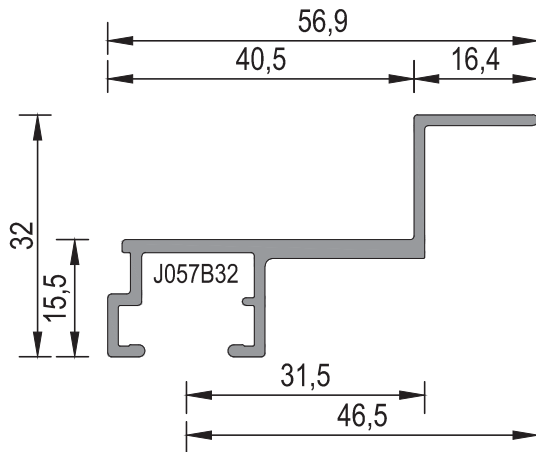
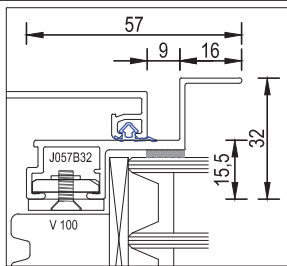
GS-Premium-P/J003



| |
|-------|
| 1 : 1 |
| metal |
| 1 |
| + |
| RAL |



| |
|-------|
| 1 : 1 |
| metal |
| 1 |
| + |
| RAL |

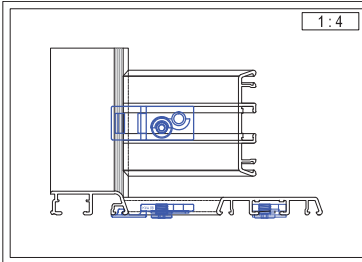


| |
|----------|
| 1 : 1 |
| metal |
| ±RAL9005 |
| 1 |
| V100 |

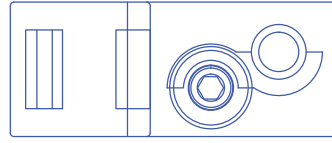
GS-Premium-P/J004

| | | | |
|------------------------------|--|------------------------------|--|
| <p>4 U066A04</p> | <p>1:2 metal</p> <p>lose 9000</p> | <p>6 U066A12</p> | <p>1:2 metal</p> <p>lose 9000</p> |
| <p>5 U066A05</p> | <p>1:2 metal</p> <p>lose 9000</p> | <p>15 L025A25</p> | <p>1:2 plastic</p> <p>lose 10000</p> |
| <p>14 L067A10</p> | <p>plastic</p> <p>lose 5000</p> <p>B042B29</p> | <p>16 U066C04</p> | <p>1:2 metal</p> |
| <p>12 EW 4545</p> | <p>1:2 plastic</p> <p>lose 5000</p> | | |

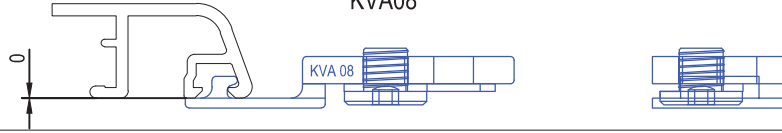
GS-Premium-P/L001



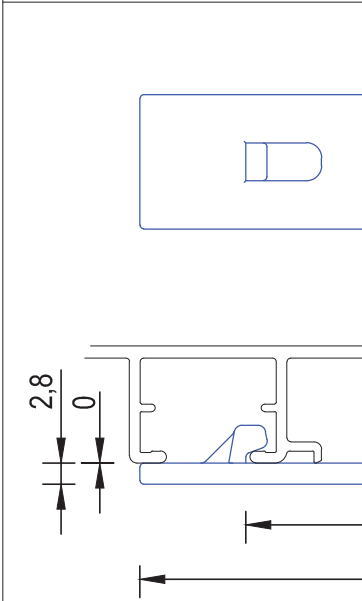
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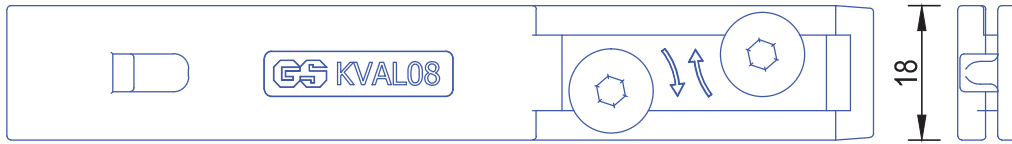
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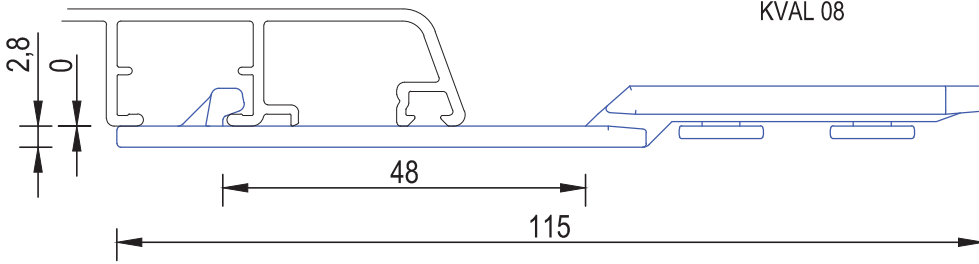
| |
|--------|
| 1:1 |
| metal |
| 100 |
| |
| |
| |
| KVA 08 |



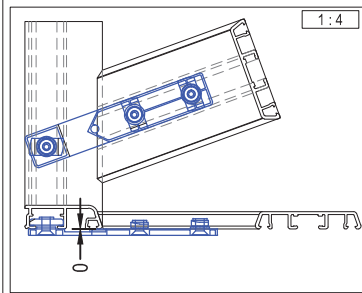
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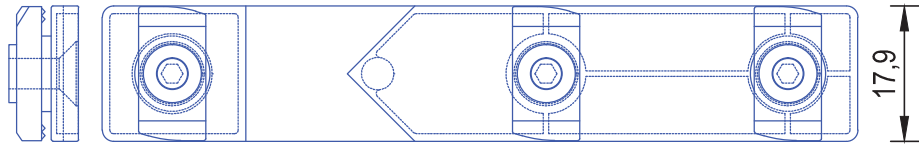
KVAL 08



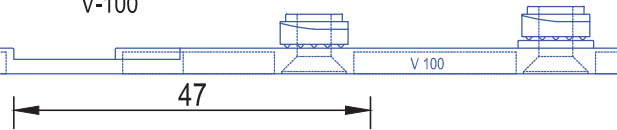
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|---------|
| 1:1 |
| metal |
| 100 |
| |
| |
| |
| KVAL 08 |



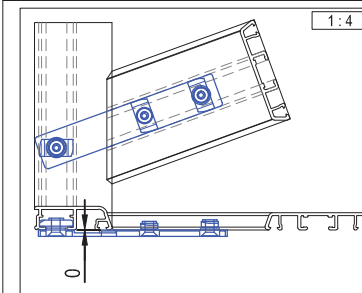
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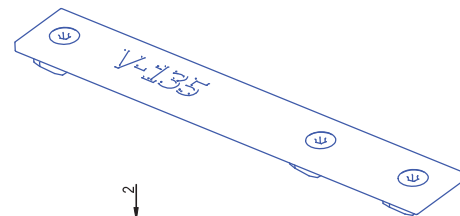
V-100



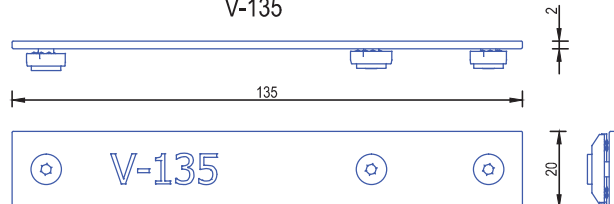
| |
|---------|
| 1:1 |
| metal |
| 100 |
| |
| |
| 45-135° |
| |
| V100 |



1:4

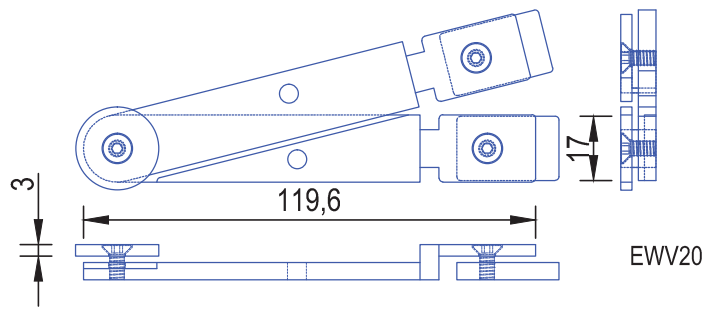


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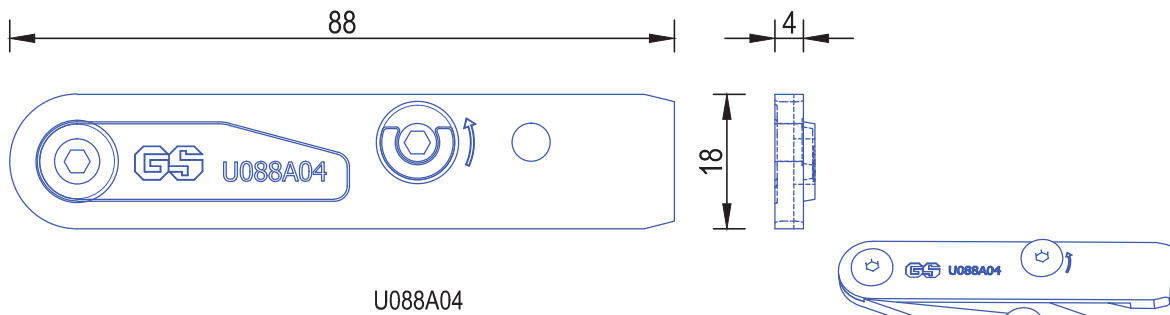


| |
|---------|
| 1:1 |
| metal |
| 100 |
| |
| |
| 20-135° |
| |
| V135 |

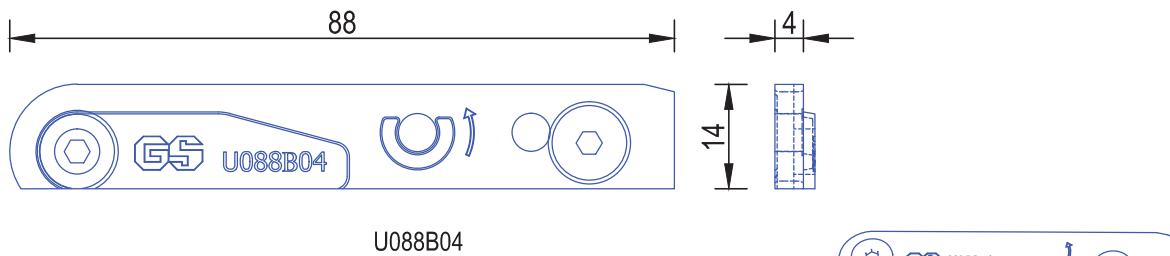
GS-Premium-P/M001



| |
|---------|
| 1 : 2 |
| metal |
| 50 |
| 20-175° |
| EWW20 |



| |
|---------|
| 1 : 2 |
| metal |
| 50 |
| 20-175° |
| U088A04 |



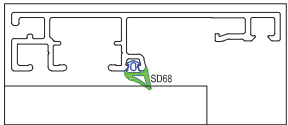


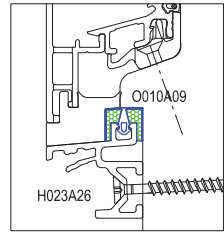



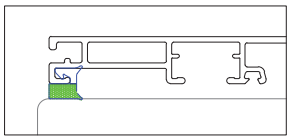
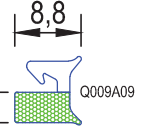


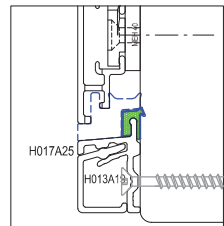



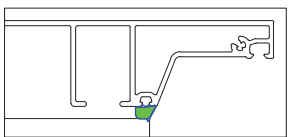
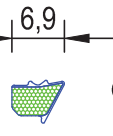


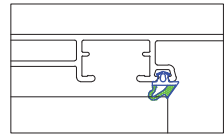



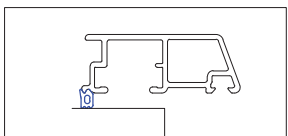



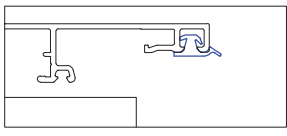



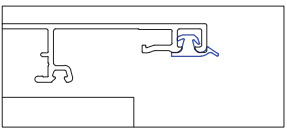



| |
|---------|
| 1 : 2 |
| metal |
| 50 |
| 20-175° |
| U088B04 |

| | | | | | | | | |
|-------------|--|--------|--|---|---|-----|---------|-----------|
| | | MEH 30 | | 3 | | | | |
| | | MEH 40 | | 4 | | | | |
| | | MEH 50 | | 5 | | | | |
| | | | | | <table border="1"> <tr><td>1:1</td></tr> <tr><td>plastic</td></tr> <tr><td>lose 5000</td></tr> <tr><td>min. 3.5x35</td></tr> </table> | 1:1 | plastic | lose 5000 |
| 1:1 | | | | | | | | |
| plastic | | | | | | | | |
| lose 5000 | | | | | | | | |
| min. 3.5x35 | | | | | | | | |

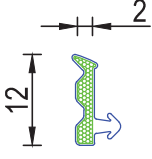
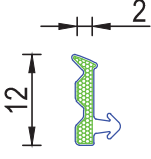
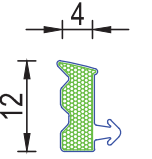
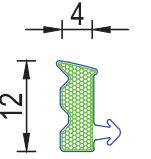
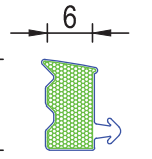
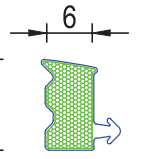
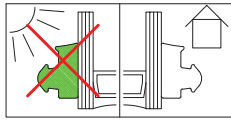
























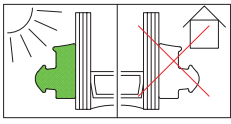






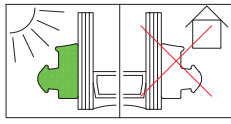




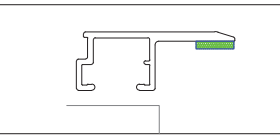

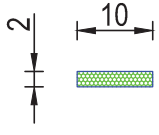
| | | | | | | | | |
|-------------|--|--------|--|--|-----|---------|----------|-------------|
| | | DC 320 | | 2 | | | | |
| | | DC 330 | | 3 | | | | |
| | | DC 340 | | 4 | | | | |
| | | DC 351 | | 5 | | | | |
| | | | | <table border="1"> <tr><td>1:1</td></tr> <tr><td>plastic</td></tr> <tr><td>lose 100</td></tr> <tr><td>min. 3.5x35</td></tr> </table> | 1:1 | plastic | lose 100 | min. 3.5x35 |
| 1:1 | | | | | | | | |
| plastic | | | | | | | | |
| lose 100 | | | | | | | | |
| min. 3.5x35 | | | | | | | | |

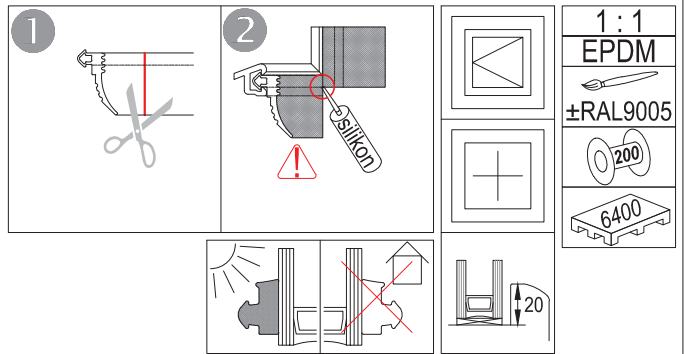
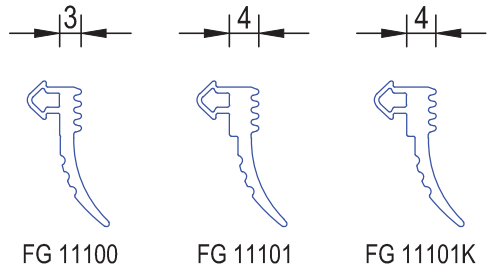
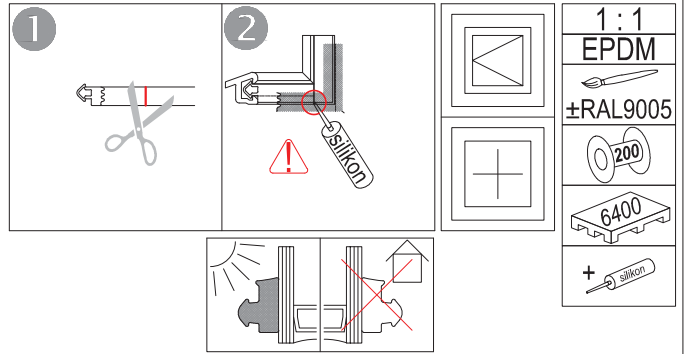
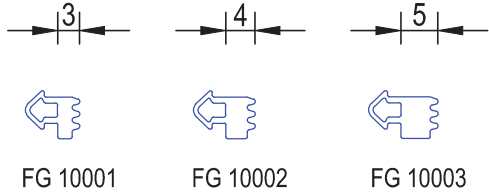
DCS 350

| | | | | | | | | |
|-------------|---------|--|---|--|-----|---------|----------|-------------|
| | DC 340S | | 4 | | | | | |
| | | | | <table border="1"> <tr><td>1:1</td></tr> <tr><td>plastic</td></tr> <tr><td>lose 100</td></tr> <tr><td>min. 3.5x35</td></tr> </table> | 1:1 | plastic | lose 100 | min. 3.5x35 |
| 1:1 | | | | | | | | |
| plastic | | | | | | | | |
| lose 100 | | | | | | | | |
| min. 3.5x35 | | | | | | | | |
| | | | | | | | | |

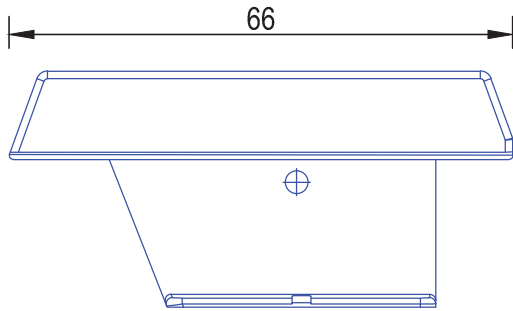
| | |
|---|---|
|  <p style="text-align: center;">4</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>±RAL7024</p>  </div> |  <p style="text-align: center;">10</p> <p style="text-align: center;">8,8</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL7024</p>   </div> |
|  <p style="text-align: center;">8,8</p> <p style="text-align: center;">8,1</p> <p style="text-align: center;">4</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL7024</p>   </div> |  <p style="text-align: center;">6,2</p> <p style="text-align: center;">8,5</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL7024</p>   </div> |
|  <p style="text-align: center;">6,9</p> <p style="text-align: center;">5,5</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL7024</p>   </div> |  <p style="text-align: center;">8</p> <p style="text-align: center;">7,6</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL7024</p>   </div> |
|  <p style="text-align: center;">3,5</p> <p style="text-align: center;">4</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL7024</p>   </div> |  <p style="text-align: center;">0,5 - 1,0</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL9005</p>   </div> |
|  <p style="text-align: center;">AR1</p>  <div style="border: 1px solid black; padding: 5px; width: fit-content; margin: 10px auto;"> <p>1:1 TPE</p> <p>±RAL9005</p>   </div> | |

GS-Premium-P/O001

| | |
|---|--|
| <div style="display: flex; justify-content: space-around;"> <div style="text-align: center;">  <p>TV 2</p> </div> <div style="text-align: center;">  <p>TV 2G</p> </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;">  <p>TV 4</p> </div> <div style="text-align: center;">  <p>TV 4G</p> </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="text-align: center;">  <p>TV 6</p> </div> <div style="text-align: center;">  <p>TV 6G</p> </div> </div> | <div style="text-align: center; margin-bottom: 10px;">  </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>1:1 TPE</p>    </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>±RAL9005</p>    </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>±RAL7024</p>    </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>±RAL9005</p>    </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>±RAL7024</p>    </div> </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;"> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>±RAL9005</p>    </div> <div style="border: 1px solid black; padding: 5px; text-align: center;"> <p>±RAL7024</p>    </div> </div> |
| <div style="display: flex; justify-content: space-around; margin-bottom: 10px;"> <div style="text-align: center;">  <p>FG 10006</p> </div> <div style="text-align: center;">  <p>FG 10004</p> </div> <div style="text-align: center;">  <p>FG 10005</p> </div> </div> <div style="text-align: center; margin-top: 10px;">  </div> <div style="border: 1px solid black; padding: 5px; text-align: center; margin-top: 10px;"> <p>1:1 TPE</p>  <p>±RAL9005</p>    </div> | <div style="display: flex; justify-content: space-around; margin-bottom: 10px;"> <div style="text-align: center;">  <p>O009A10</p> </div> <div style="text-align: center;">  <p>O009A11</p> </div> </div> <div style="text-align: center; margin-top: 10px;">  </div> <div style="border: 1px solid black; padding: 5px; text-align: center; margin-top: 10px;"> <p>1:1 EPDM</p>  <p>±RAL9005</p>    </div> |
| <div style="text-align: center; margin-bottom: 10px;">  </div> <div style="border: 1px solid black; padding: 5px; text-align: center; margin-bottom: 10px;">  </div> <div style="text-align: center; margin-bottom: 10px;">  <p>O010A02</p> </div> | |




(FG 11101K = FG 11101 silikonisiert, coated with silicon)





-  \pm RAL7024 P066A32G- (rechts)
P066A32G (links)
-  \pm RAL9005 P066A32N- (rechts)
P066A32N (links)
-  \pm RAL9016 P066A32W- (rechts)
P066A32W (links)

1 : 1
plastic

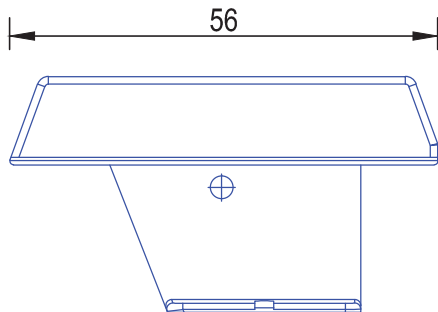


lose 1000




+ 

E066A28





-  \pm RAL7024 P056A32G- (rechts)
P056A32G (links)
-  \pm RAL9005 P056A32N- (rechts)
P056A32N (links)
-  \pm RAL9016 P056A32W- (rechts)
P056A32W (links)

1 : 1
plastic

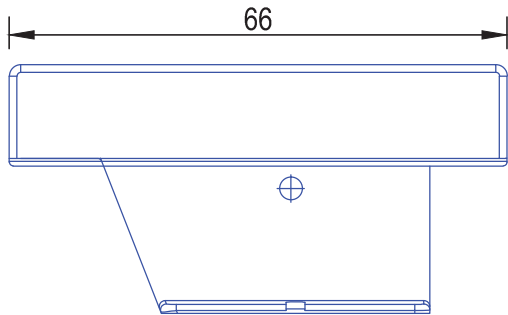


lose 1000




+ 

E056A28





-  \pm RAL7024 P066B33G- (rechts)
P066B33G (links)
-  \pm RAL9005 P066B33N- (rechts)
P066B33N (links)
-  \pm RAL9016 P066B33W- (rechts)
P066B33W (links)

1 : 1
plastic

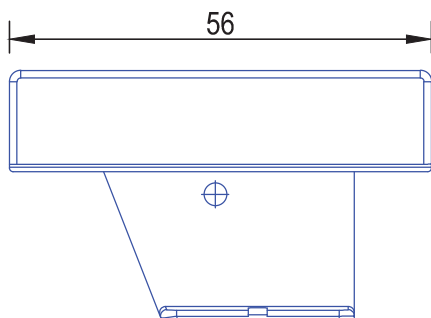


lose 1000




+ 

E066B29





-  \pm RAL7024 P056B33G- (rechts)
P056B33G (links)
-  \pm RAL9005 P056B33N- (rechts)
P056B33N (links)
-  \pm RAL9016 P056B33W- (rechts)
P056B33W (links)

1 : 1
plastic



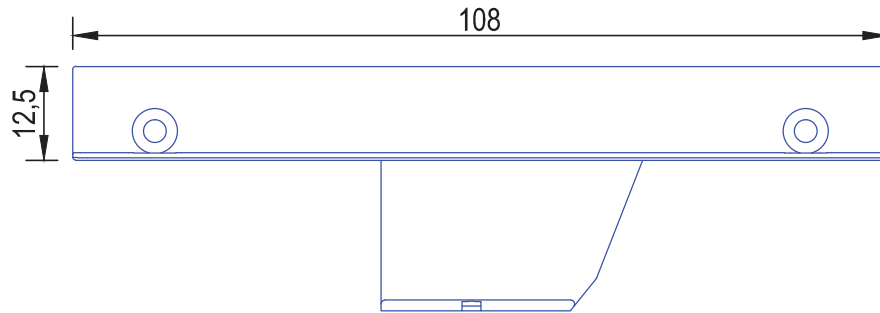
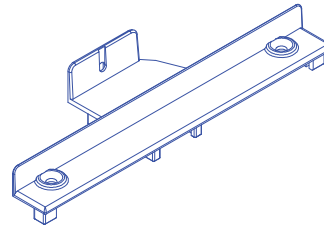
lose 1000




+ 

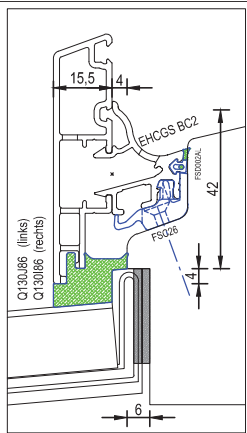
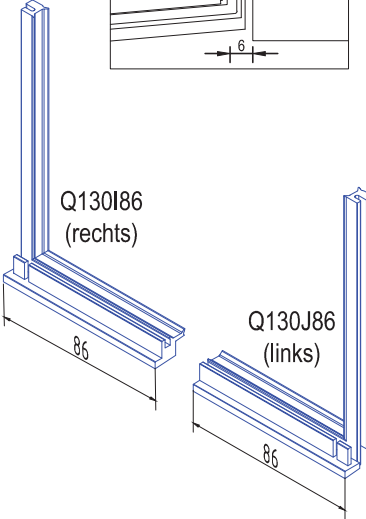
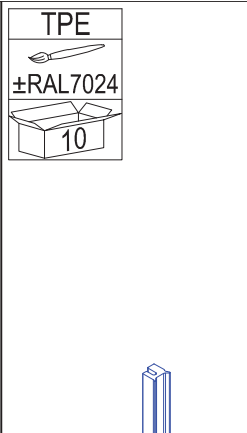
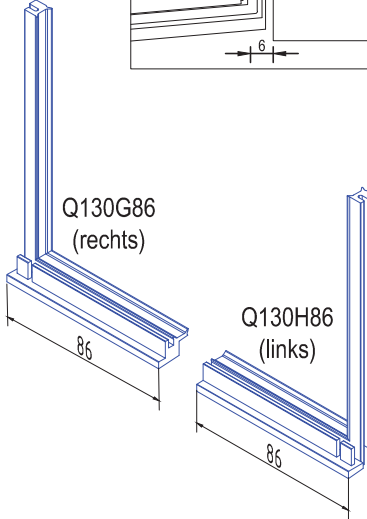
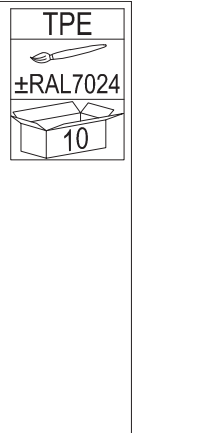
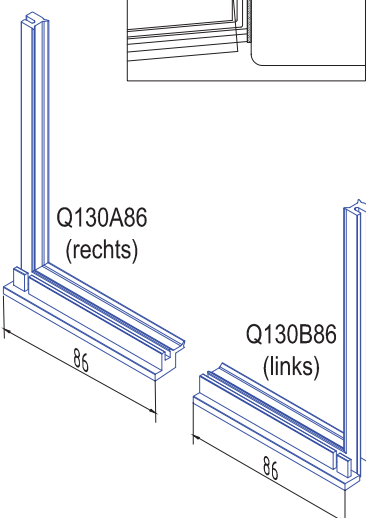
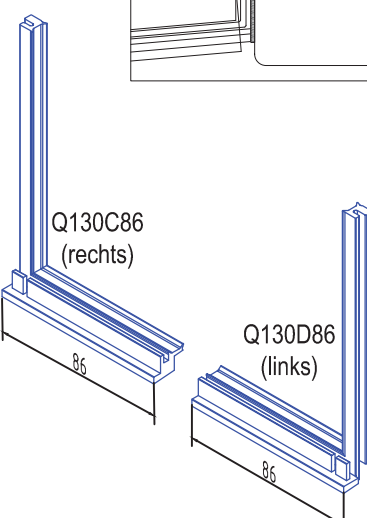
E056B29

- | | |
|--|--|
|  ±RAL9005 | P108A33N- (rechts) P108A33N (links) |
|  ±RAL9016 | P108A33W- (rechts) P108A33W (links) |
|  ±RAL7043 | P108A33G- (rechts) P108A33G (links) |

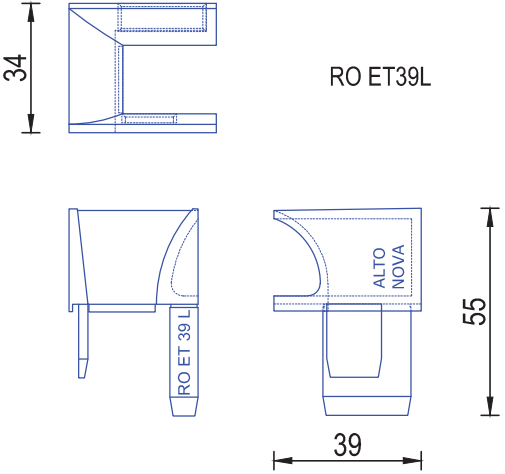
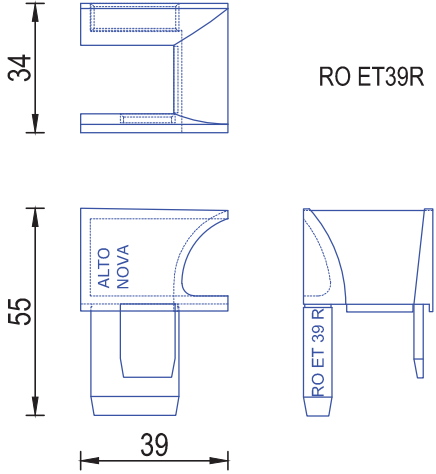
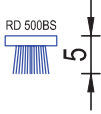

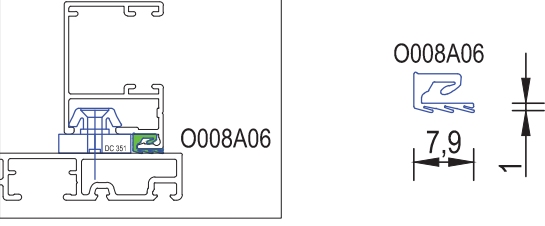


| |
|---|
| 1:1 plastic |
| 10 |
| lose 1000 |
|  |
| + |
| E108A29 |

GS-Premium-P/P002

| | | | |
|--|--|---|--|
| <p>TPE ±RAL7024 10</p>   <p>Q130I86 (rechts)</p> <p>Q130J86 (links)</p> | <p>TPE ±RAL7024 10</p>   <p>Q130G86 (rechts)</p> <p>Q130H86 (links)</p> | <p>TPE ±RAL7024 10</p>   <p>Q130A86 (rechts)</p> <p>Q130B86 (links)</p> | <p>TPE ±RAL7024 10</p>  <p>Q130C86 (rechts)</p> <p>Q130D86 (links)</p> |
|--|--|---|--|

GS-Premium-P/Q001

| | |
|---|---|
|  <p>RO ET39L</p> |  <p>RO ET39R</p> |
|  <p>RD 500BS</p> |  <p>RD 900BS</p> |
|  <p>O008A06</p> | |

GS-Premium-P/R001

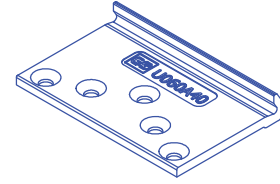
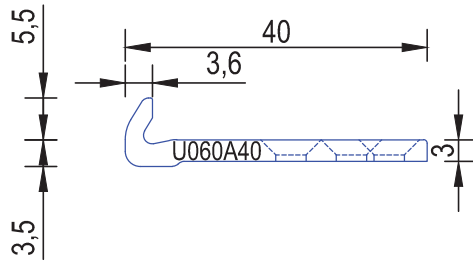


G.S. Holzfenster-
Schutzsysteme
aus Aluminium

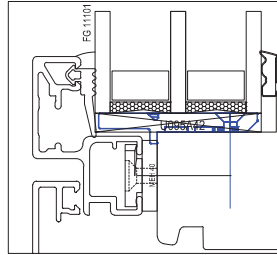
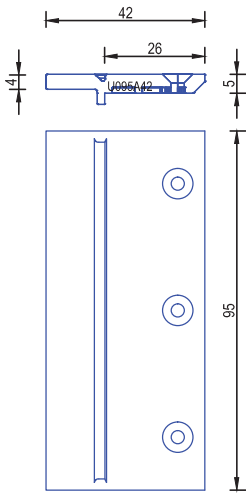


Halte- und Stützwinkel

Safety and support bracket



| |
|----------------|
| 1 : 1 |
| plastic |
| 10 |
| min. 3.5x35 |



U095A42

| |
|----------------|
| 1 : 2 |
| plastic |
| 10 |
| min. 3.5x35 |

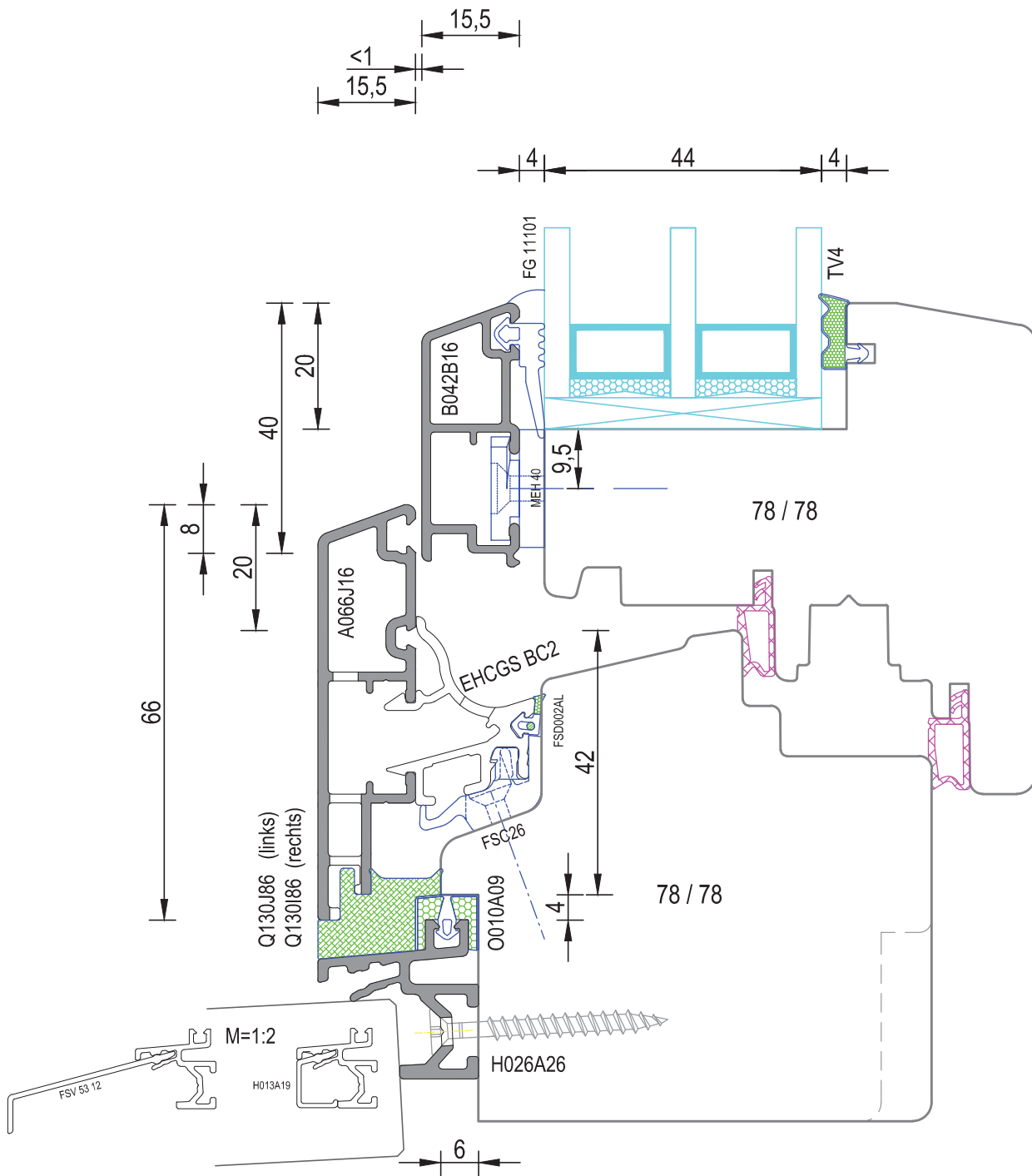
GS-Premium-P/U001



GS-Premium Serie 200 Schnitte
GS-Premium Series 200 cross sections

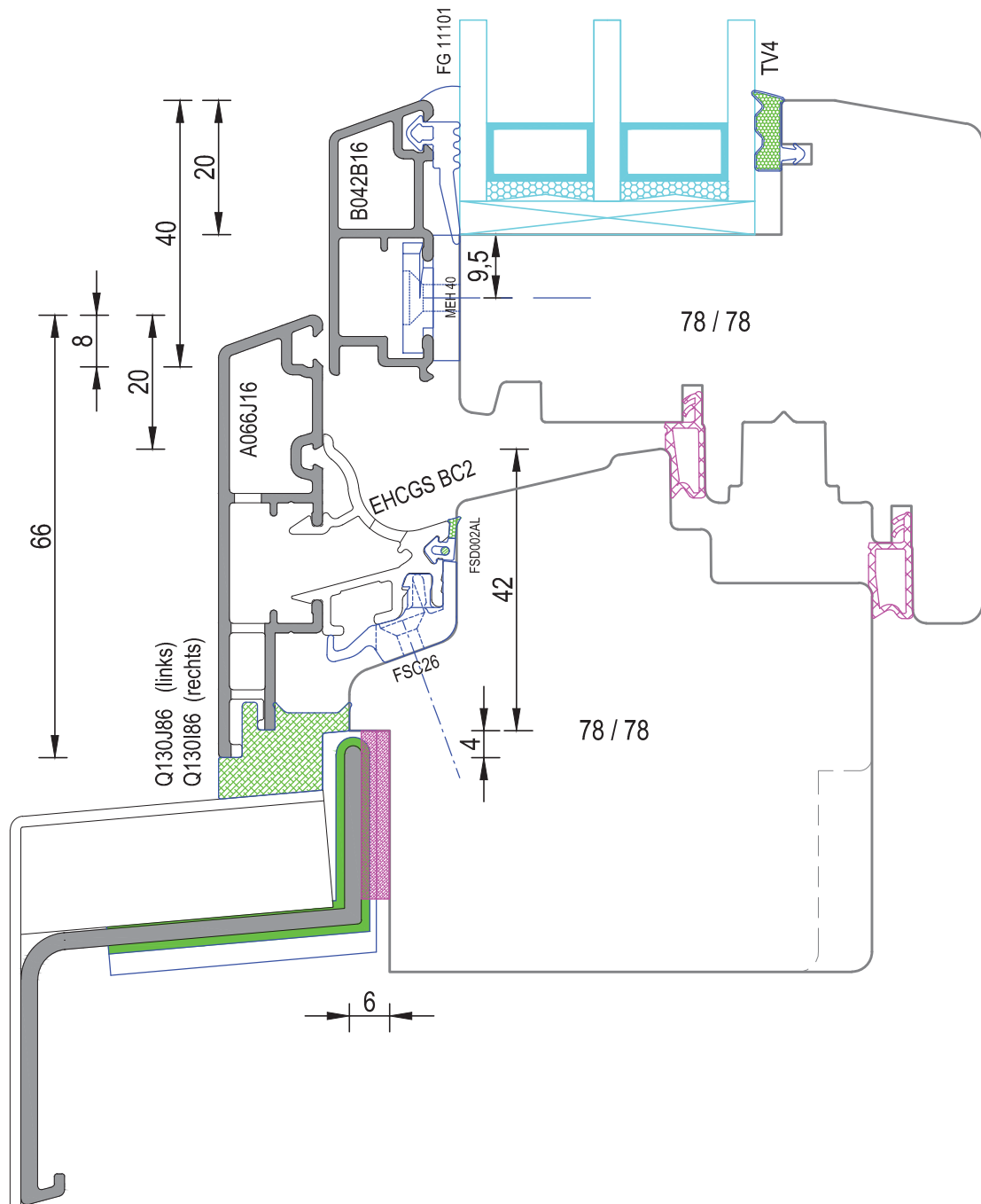
Rahmen Fenster unten

Bottom frame



GS-Premium 200/S002

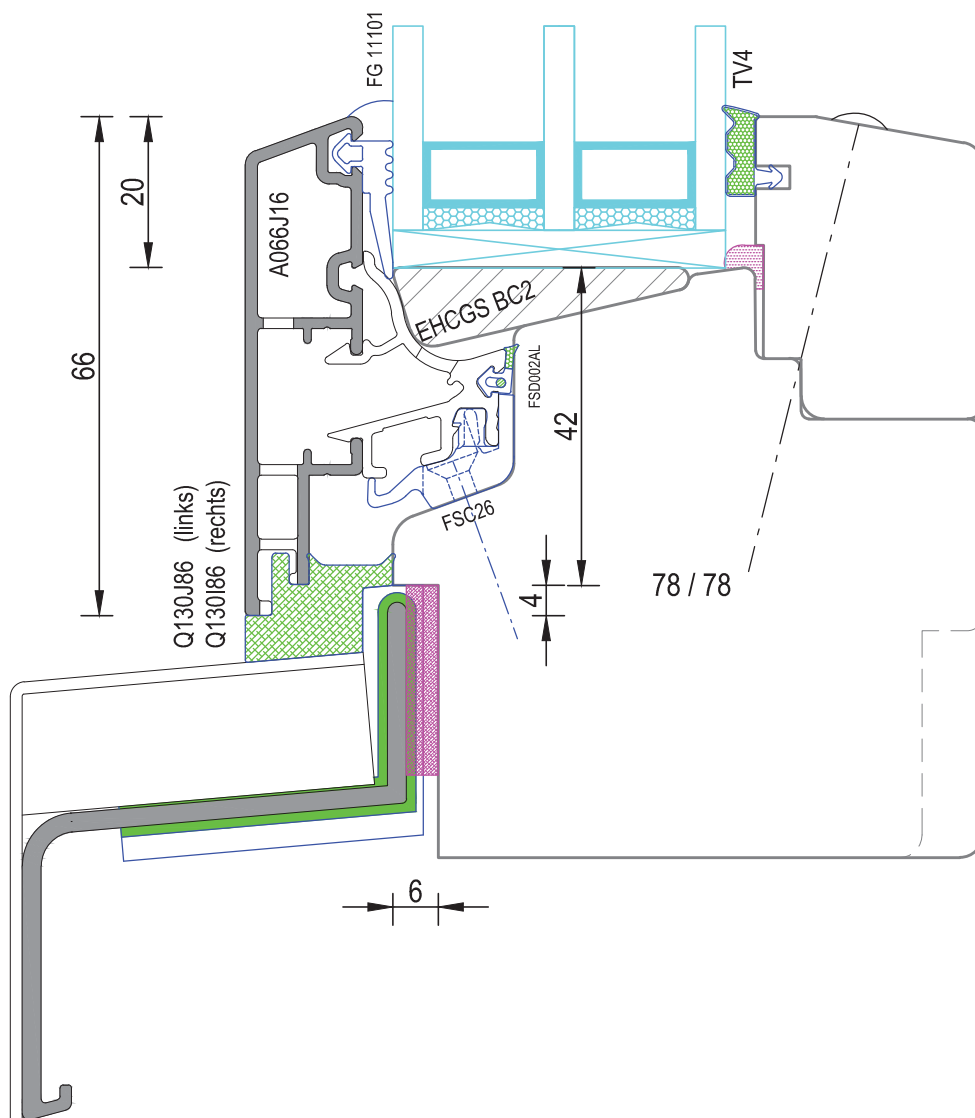
Rahmen Fenster unten
Bottom frame



GS-Premium 200/S003

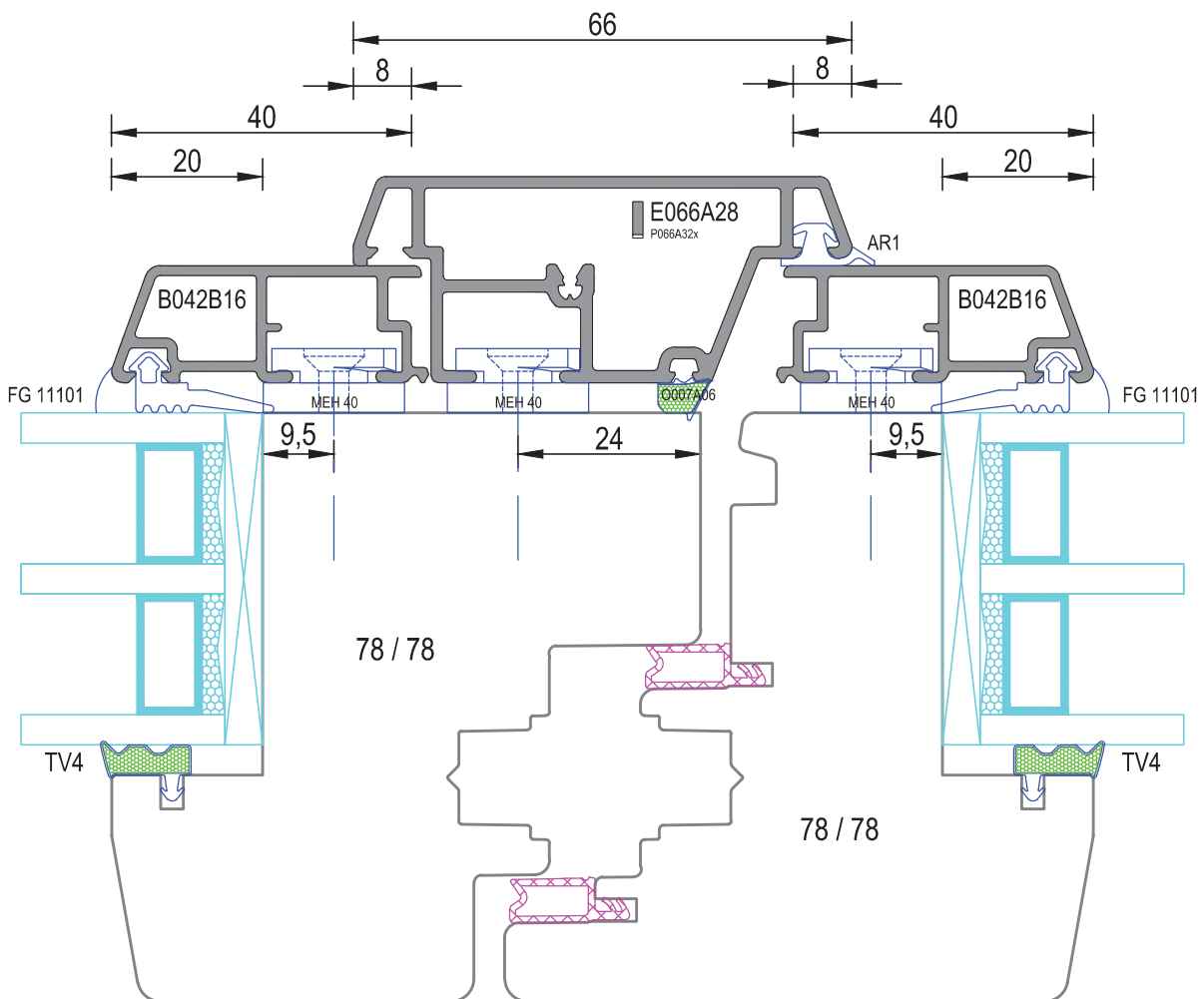
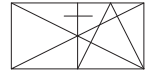
Rahmen FIB unten
Bottom frame in fixed glazing

fib



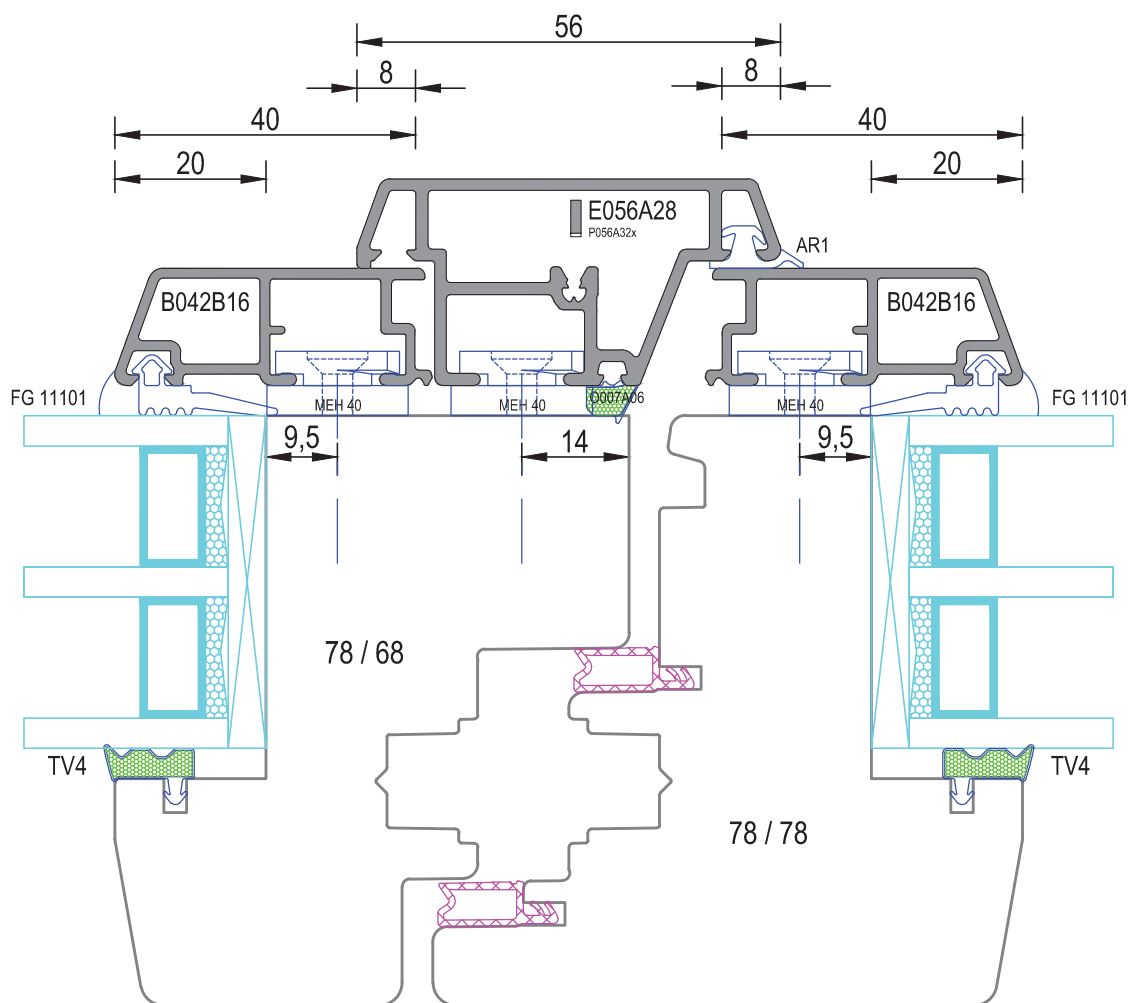
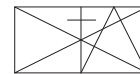
GS-Premium 200/S004

Stulp
Adjoining profile



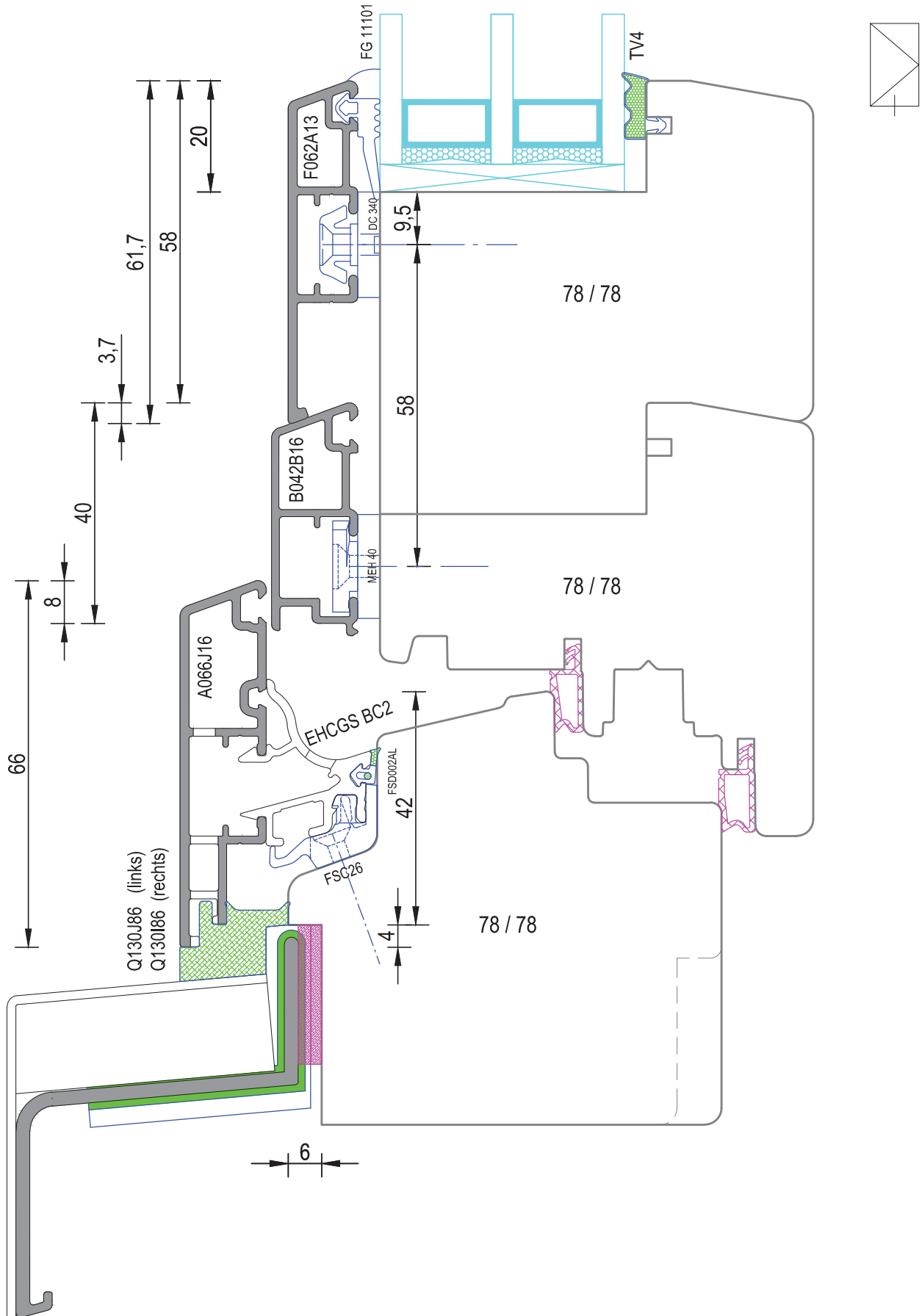
GS-Premium 200/S005

Stulp
Adjoining profile



GS-Premium 200/S006

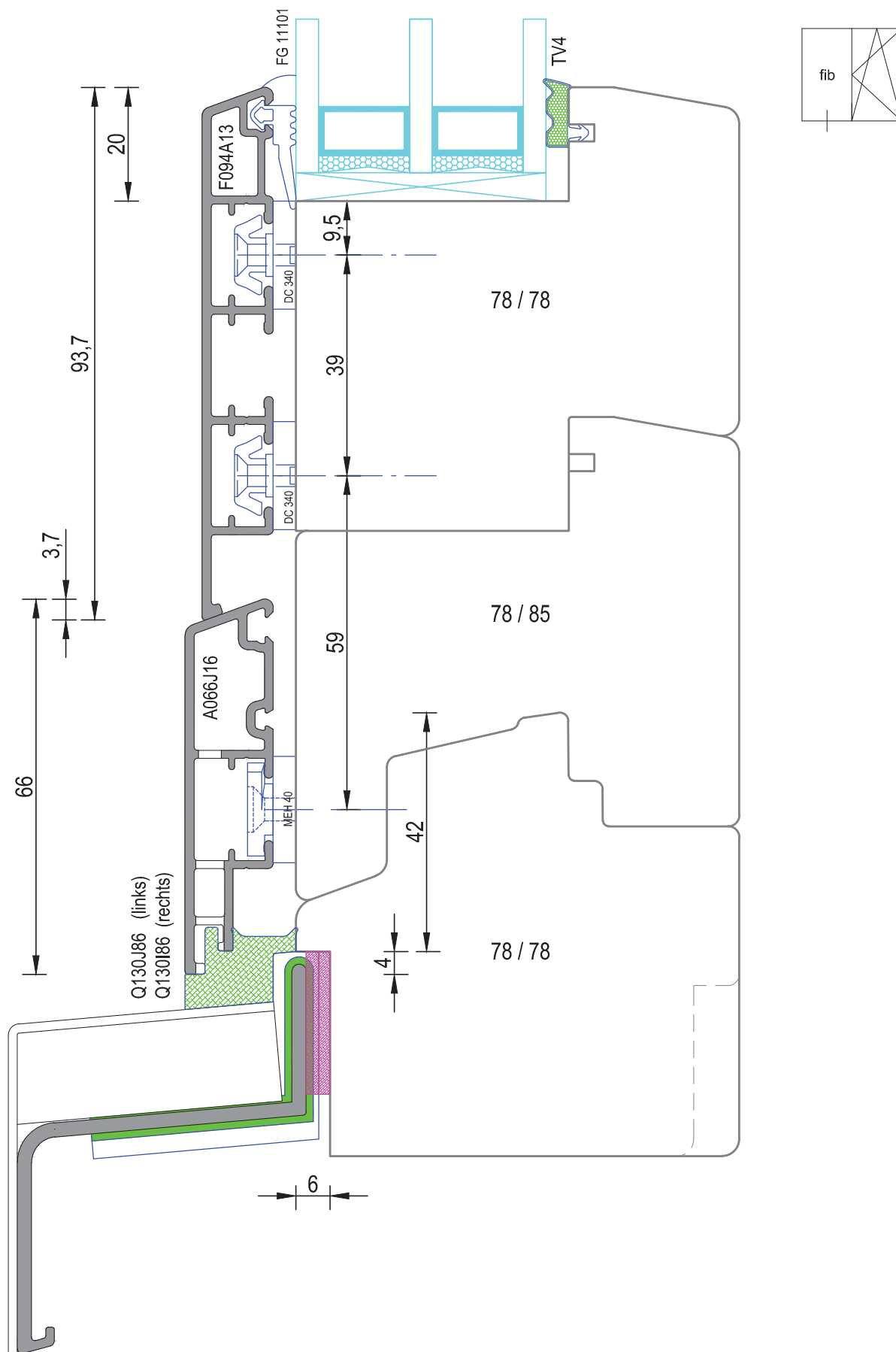
Rahmen Tür unten
Bottom frame of doors



GS-Premium 200/S007

Rahmen Tür FIB unten

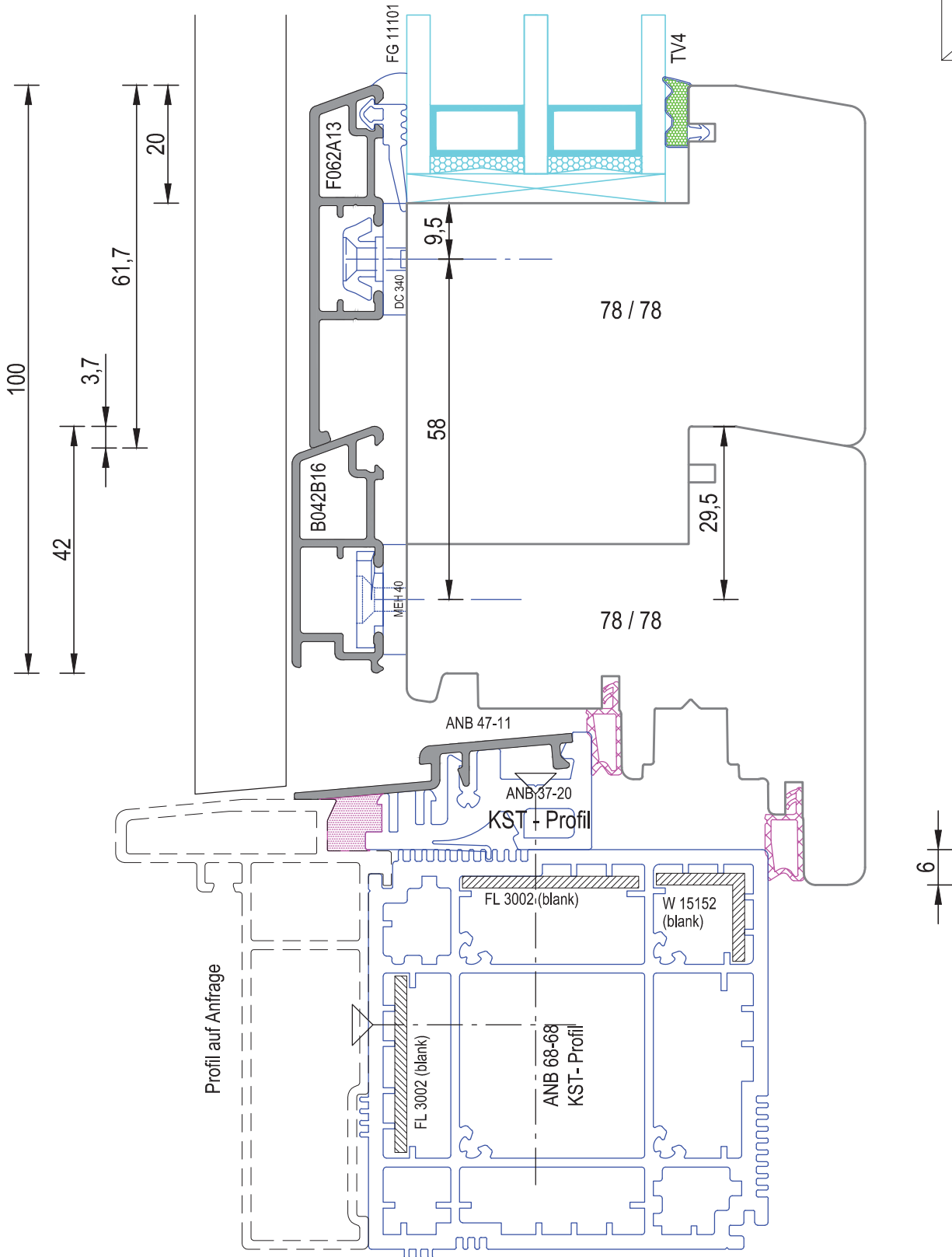
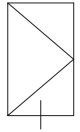
Bottom frame in fixed glazed parts of doors



GS-Premium 200/S008

Rahmen Tür unten mit Schwelle

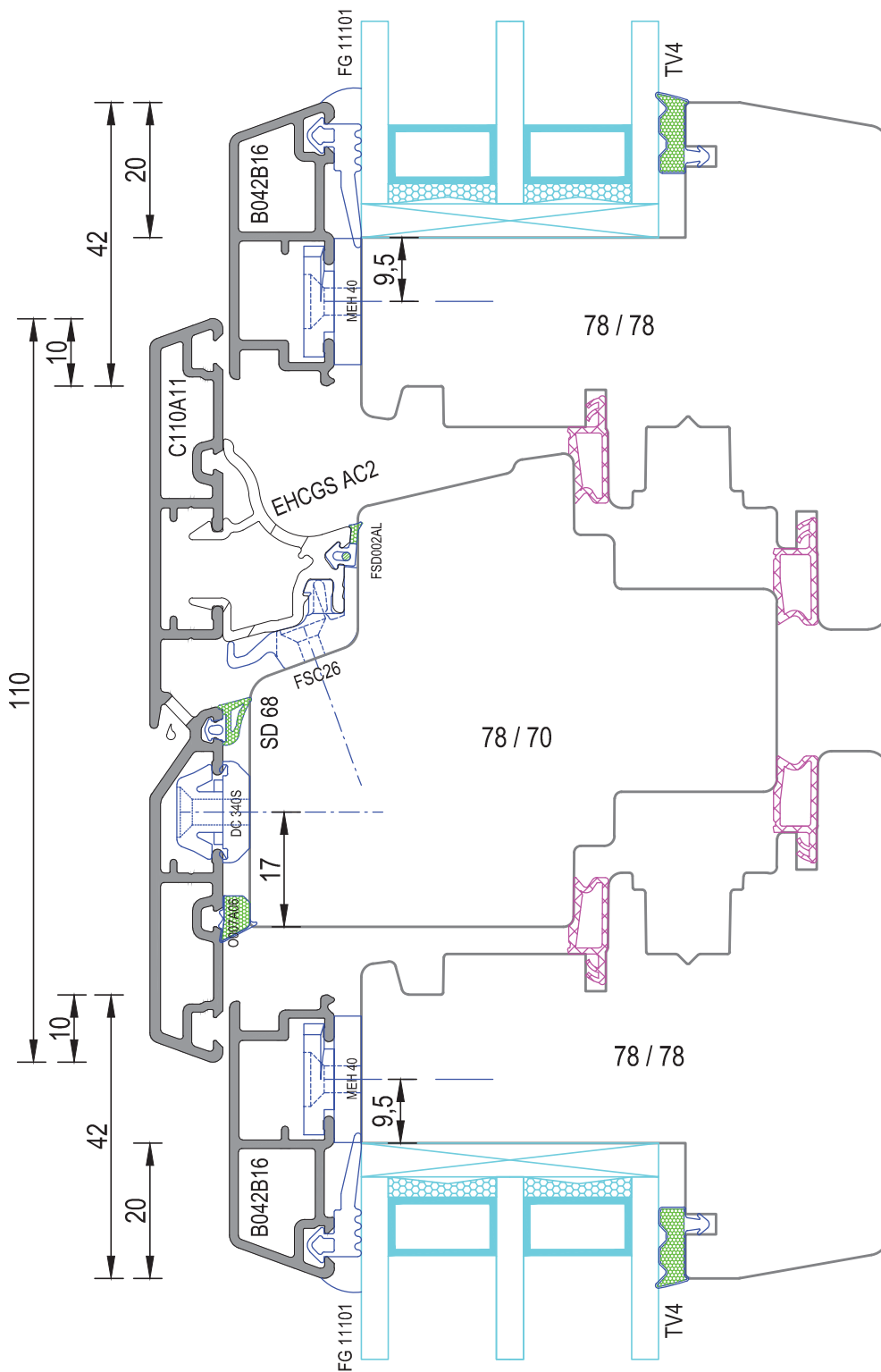
Bottom frame with threshold



GS-Premium 200/S009

Kämpfer DR / DR

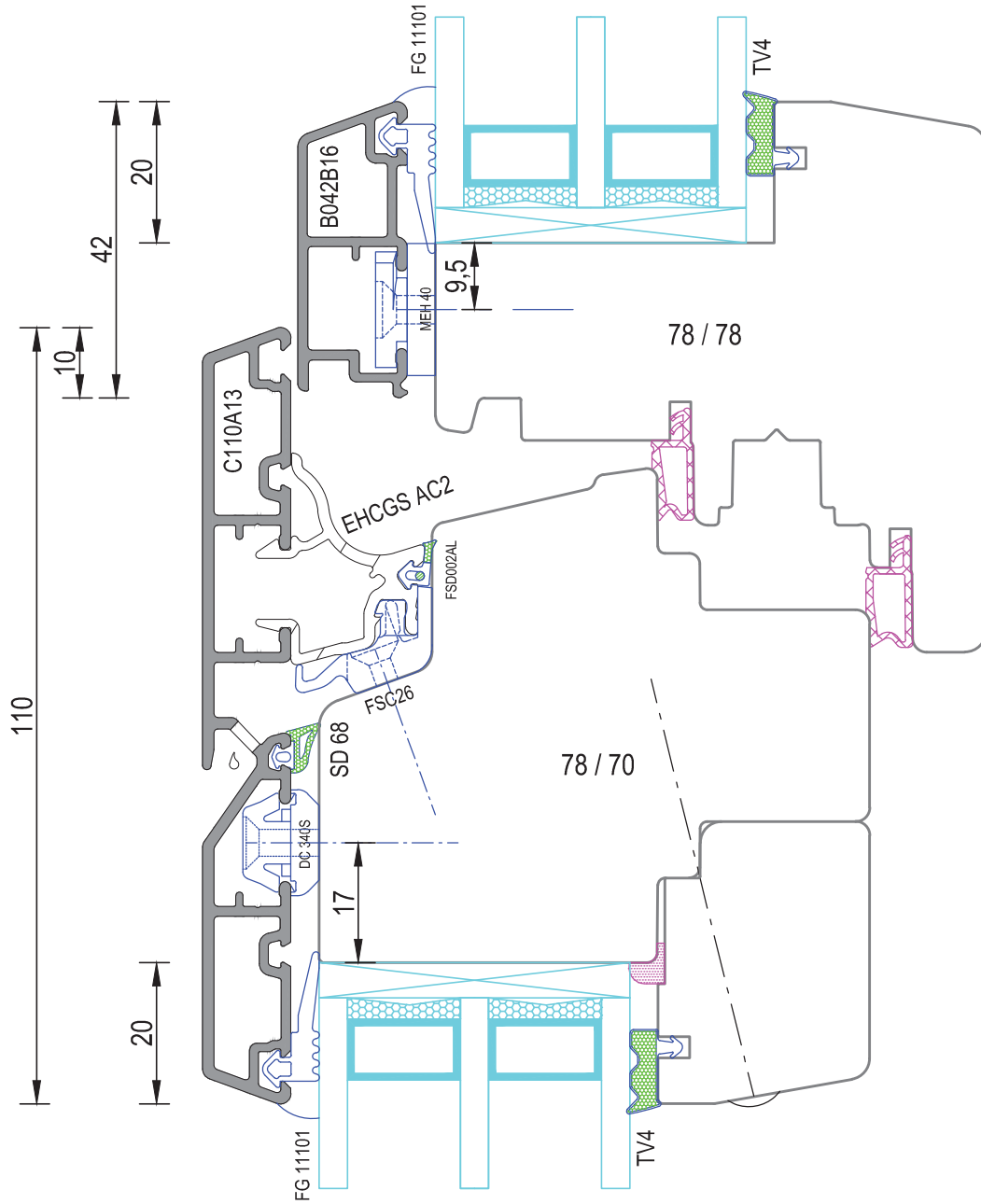
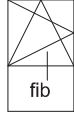
Transom in double sash windows



GS-Premium 200/S010

Kämpfer DR / FIB

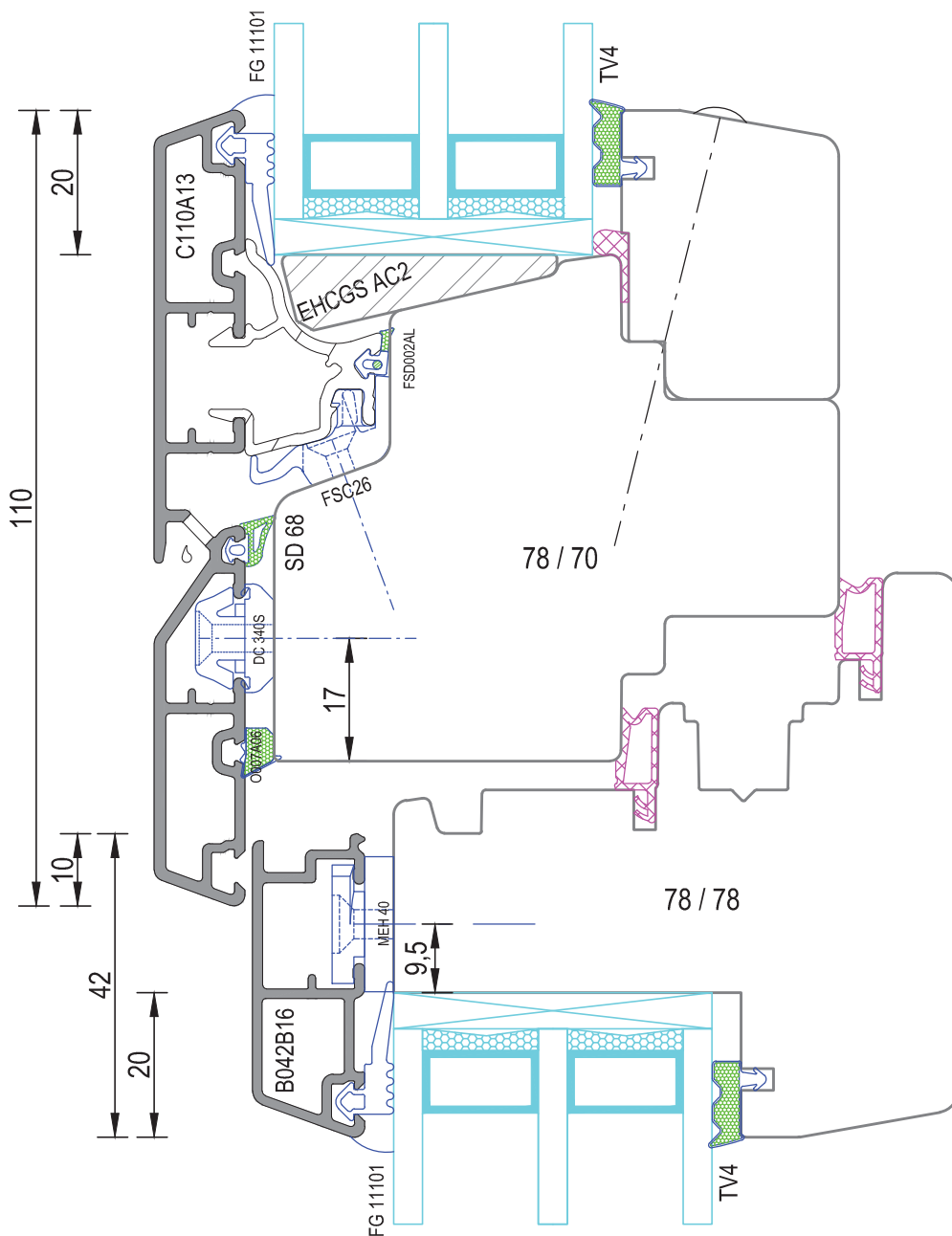
Transom between sash and fixed glazing



GS-Premium 200/S011

Kämpfer FIB / DR

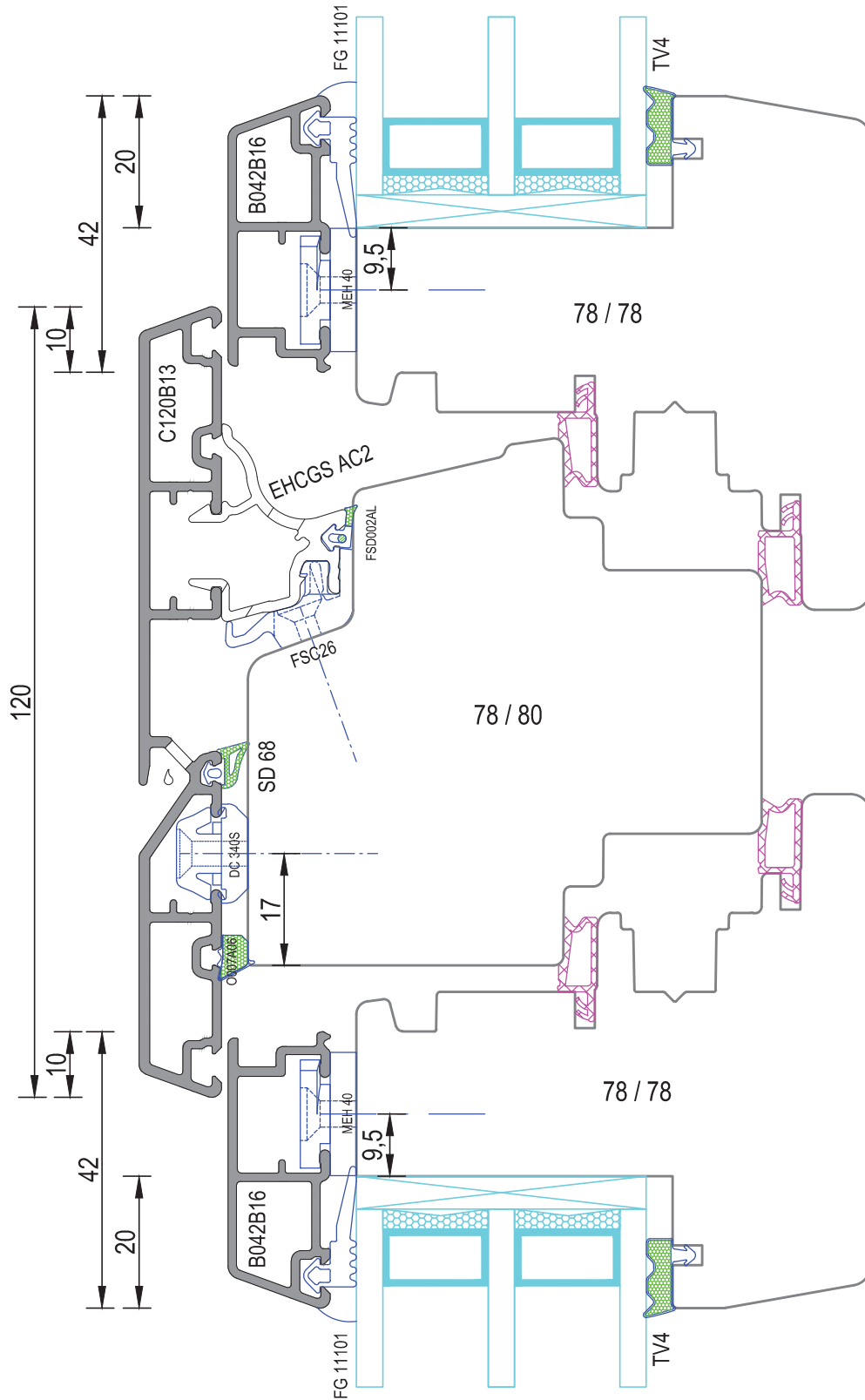
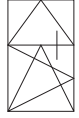
Transom between sash and fixed glazing



GS-Premium 200/S012

Kämpfer DR / DR

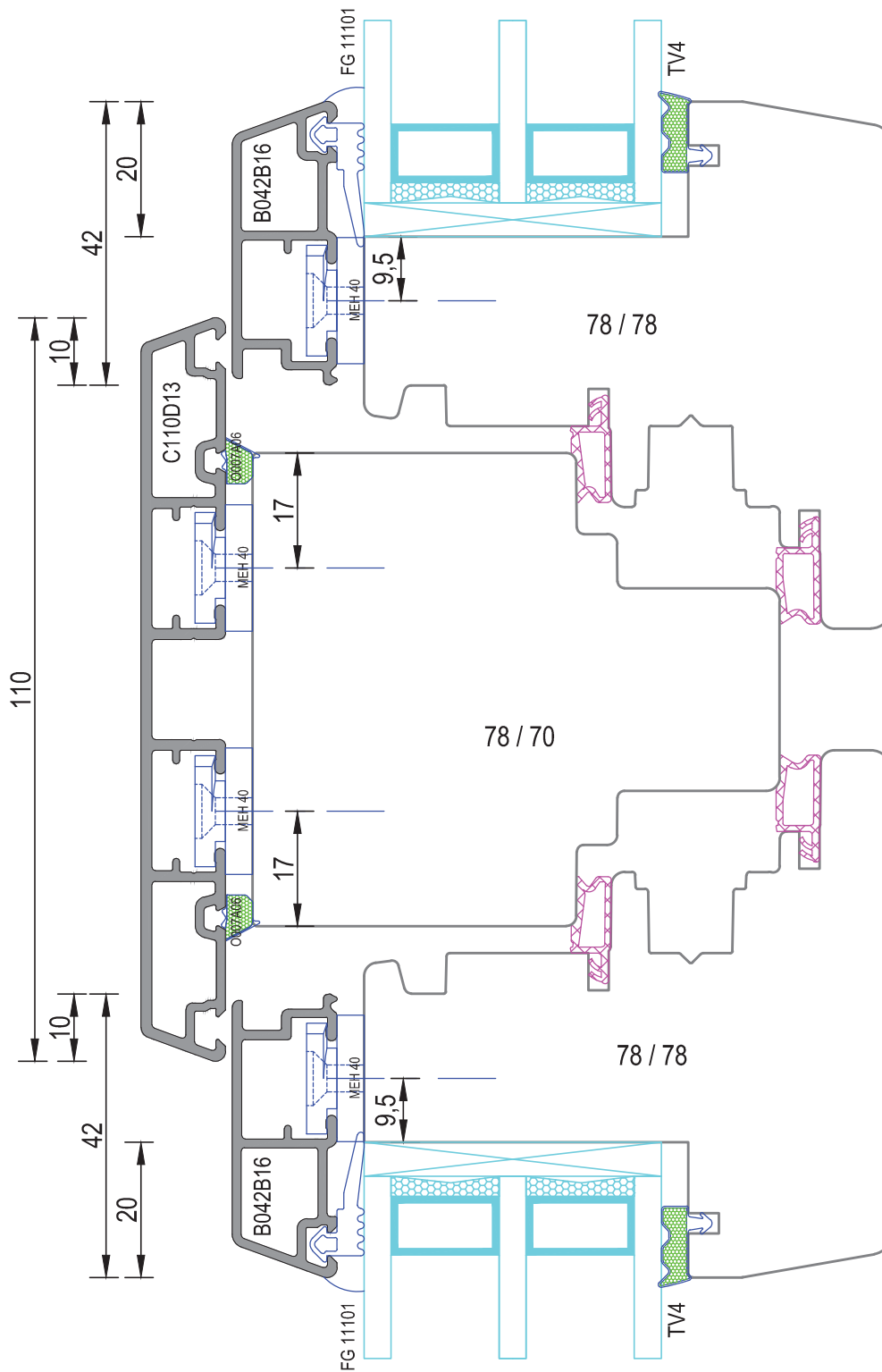
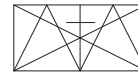
Transom in double sash windows



GS-Premium 200/S013

Setzholz DR / DR

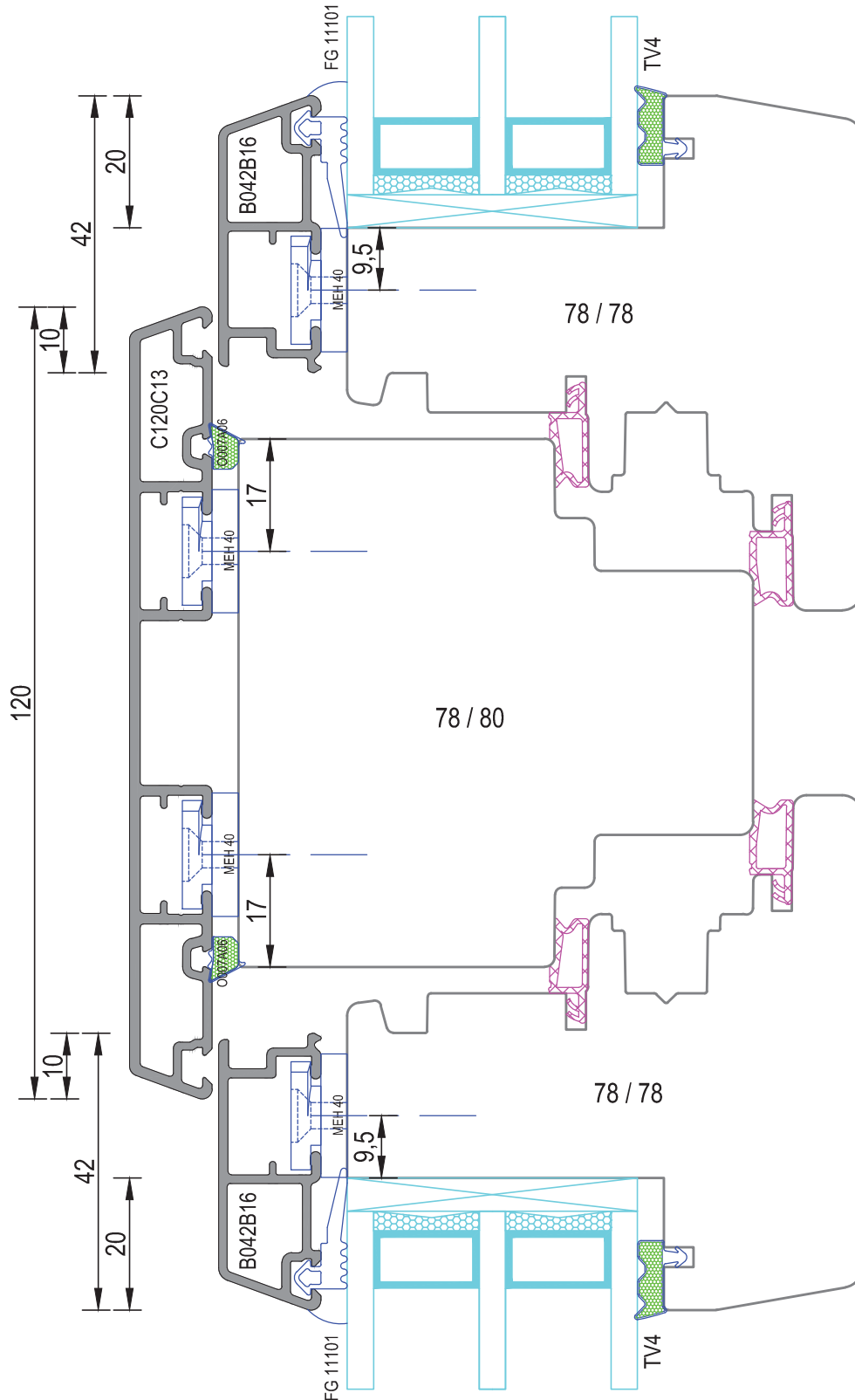
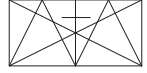
Mullion in double sash windows



GS-Premium 200/S014

Setzholz DR / DR

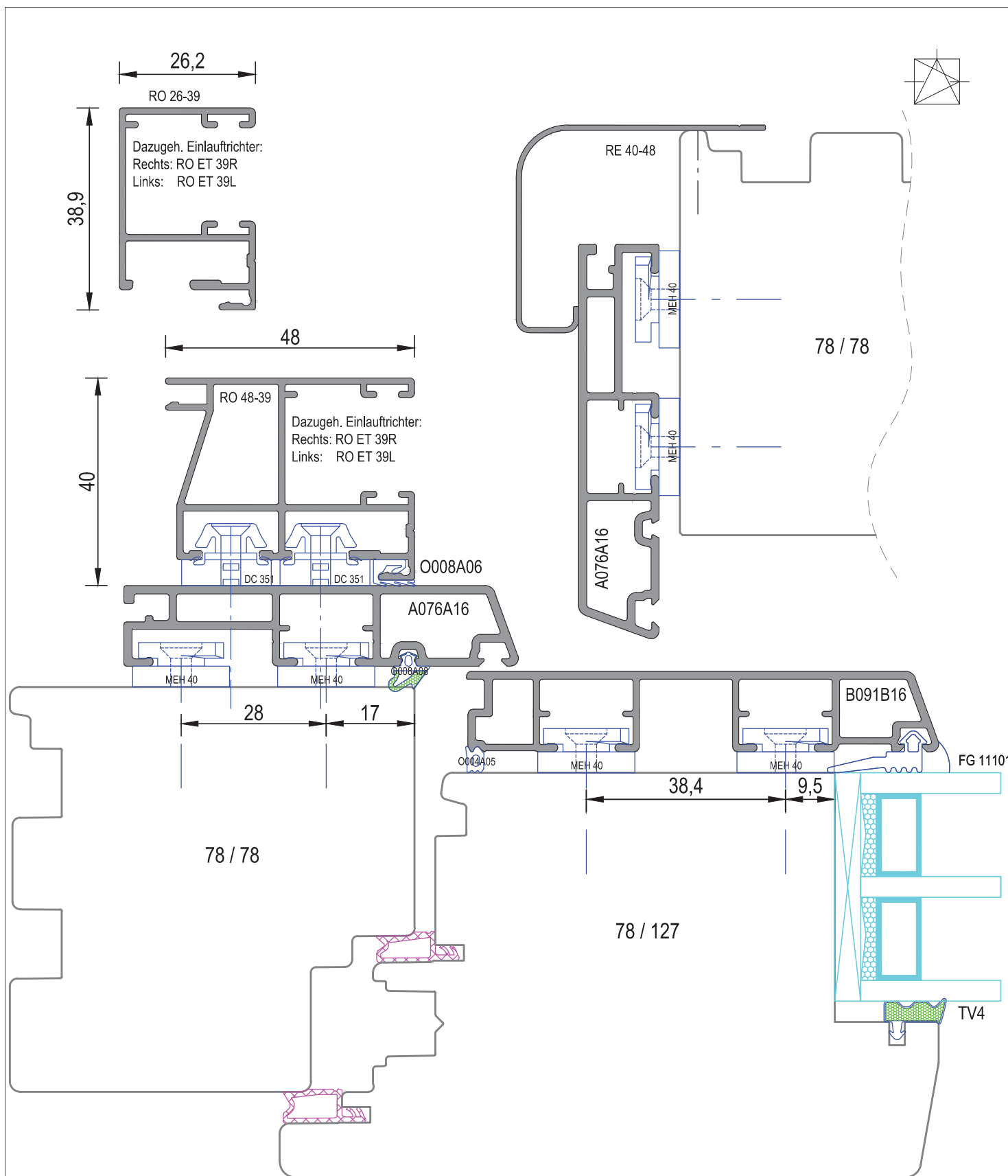
Mullion in double sash windows



GS-Premium 200/S015

Rahmen seitlich Rollladenleisten

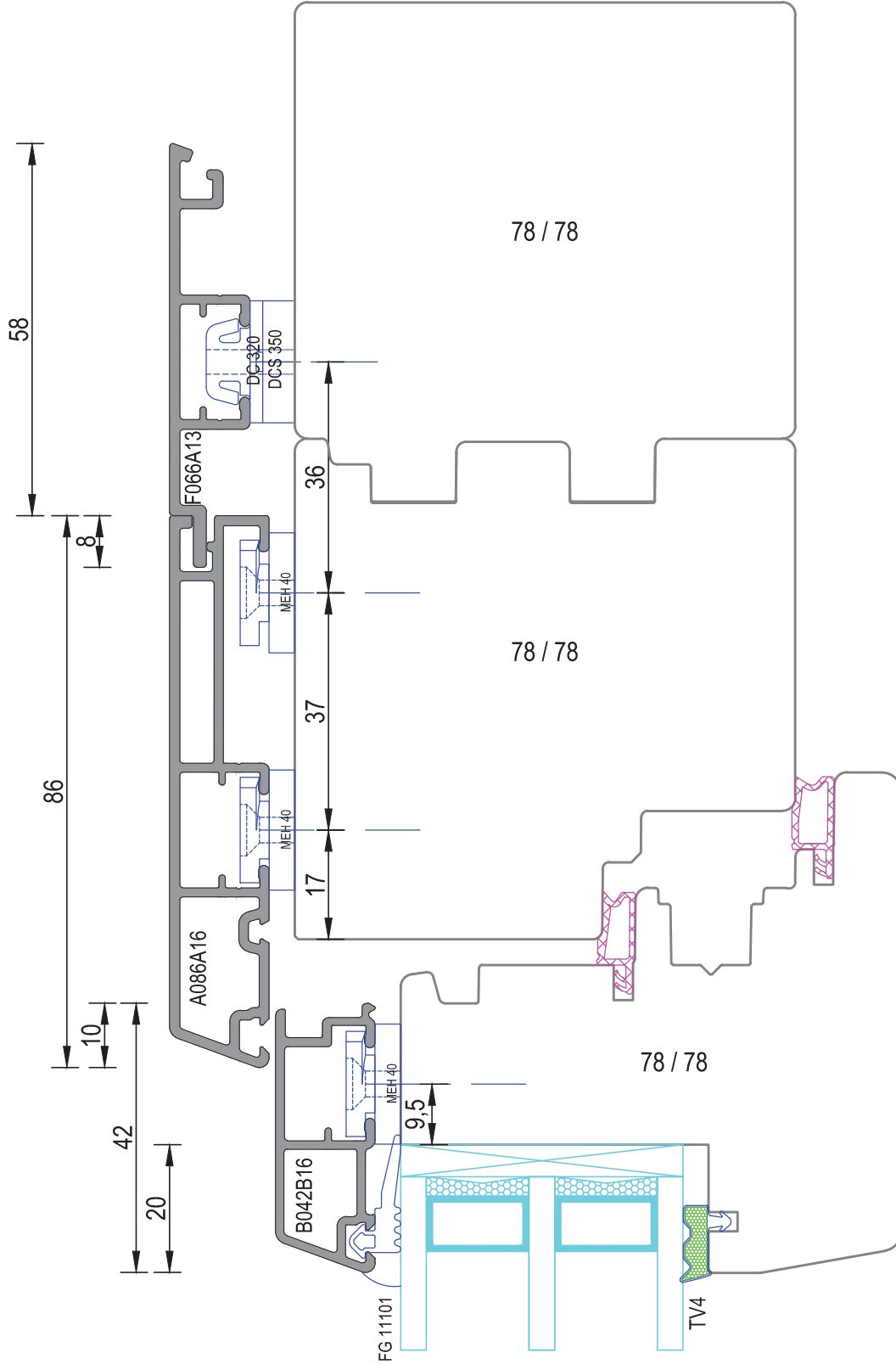
Upright frame with roller shutter rail



GS-Premium 200/S016

Rahmen oben Stockverbreiterung

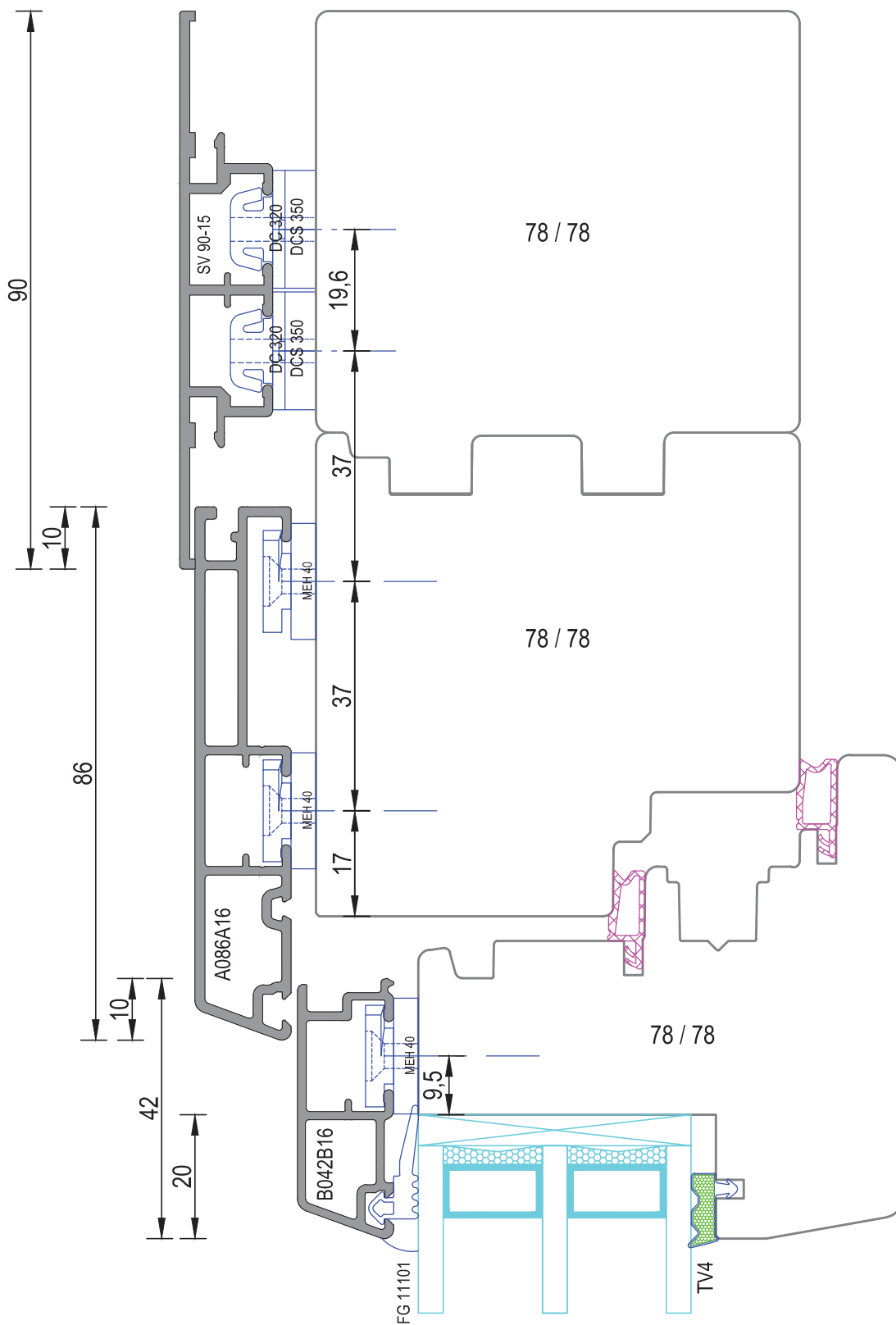
Top frame with extension



GS-Premium 200/S017

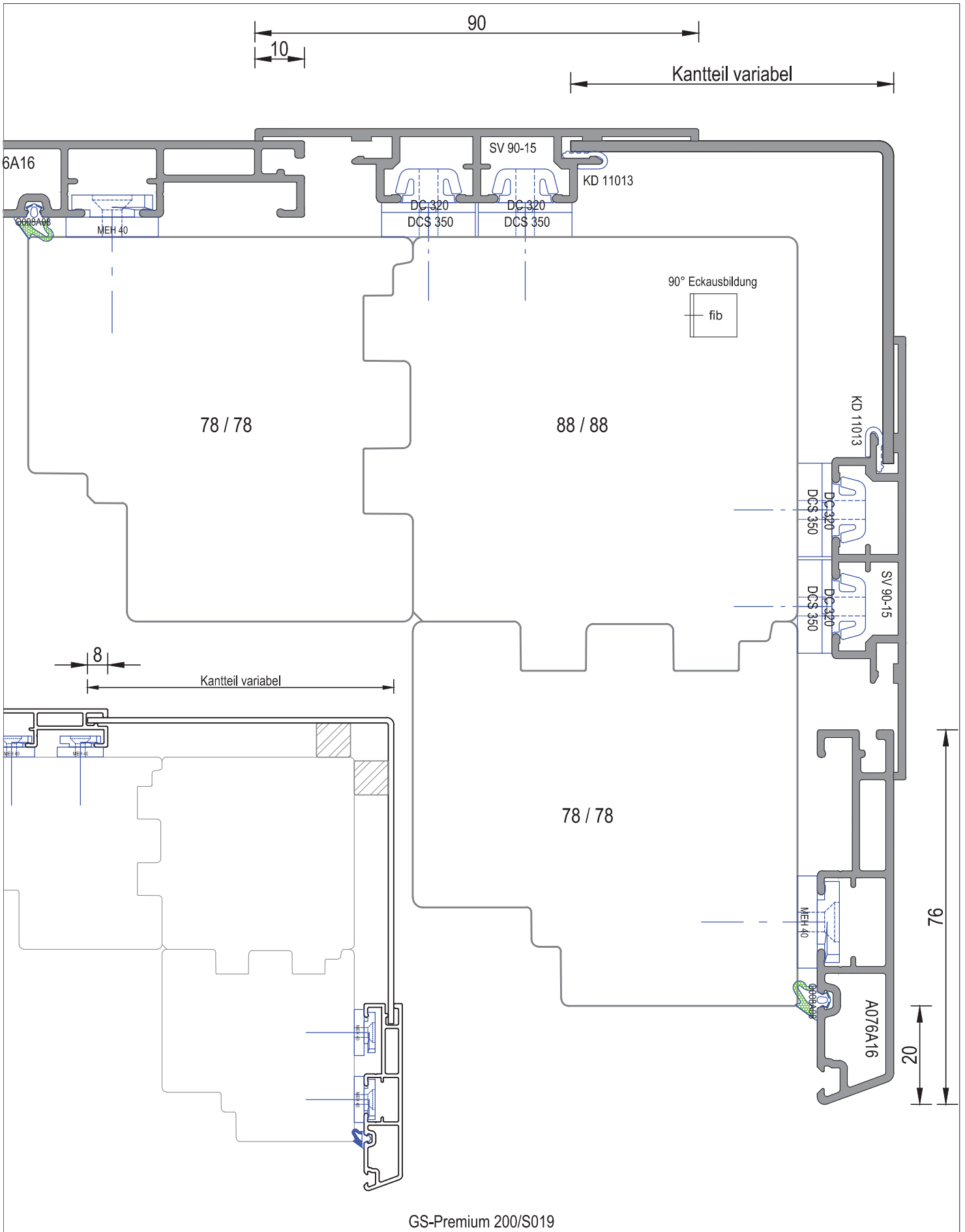
Rahmen oben Stockverbreiterung

Top frame with extension



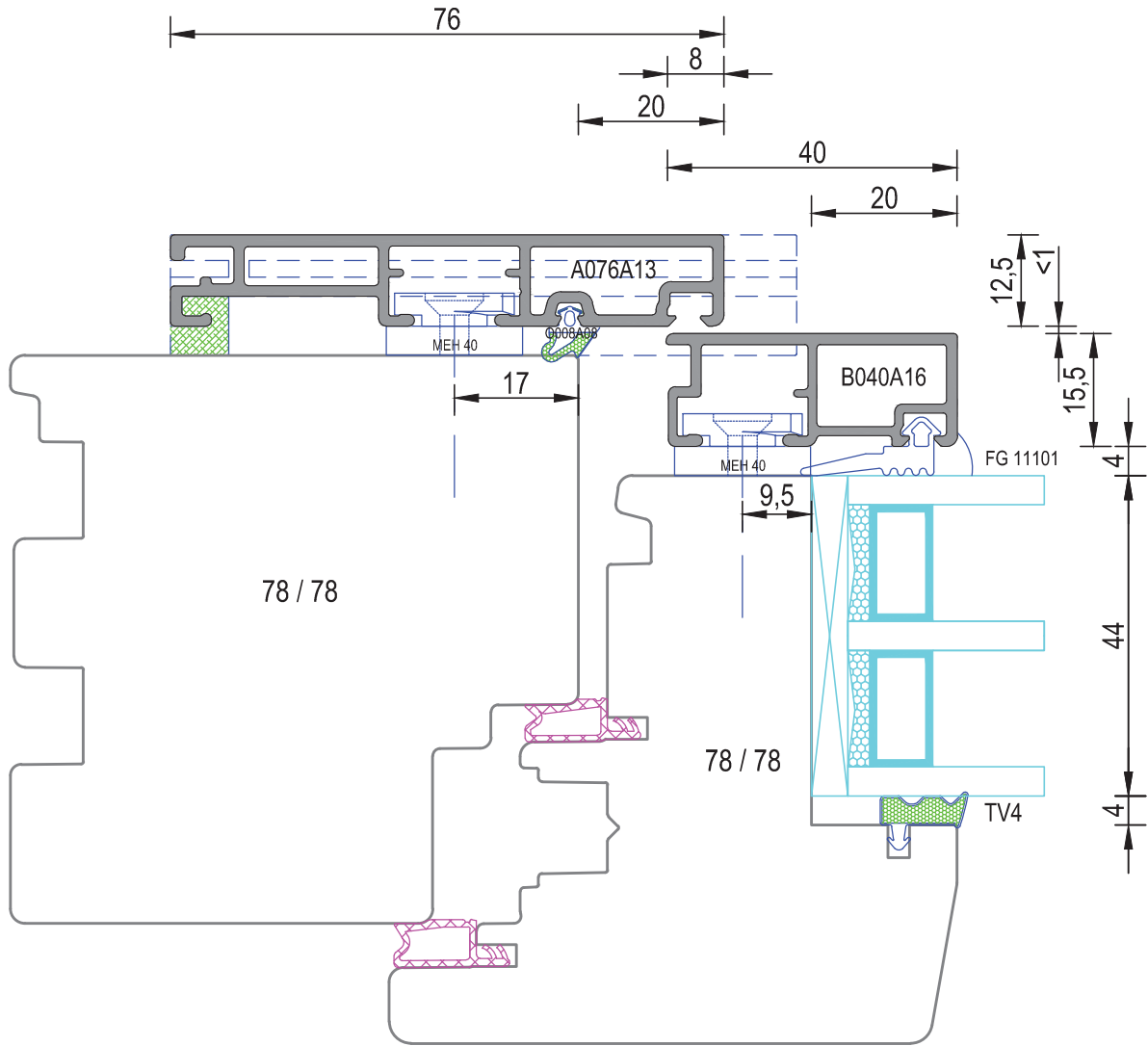
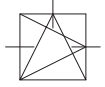
GS-Premium 200/S018

Rahmen seitlich Eckausbildung 90°
90° corner connection



GS-Premium Serie 300 Schnitte
GS-Premium Series 300 cross sections

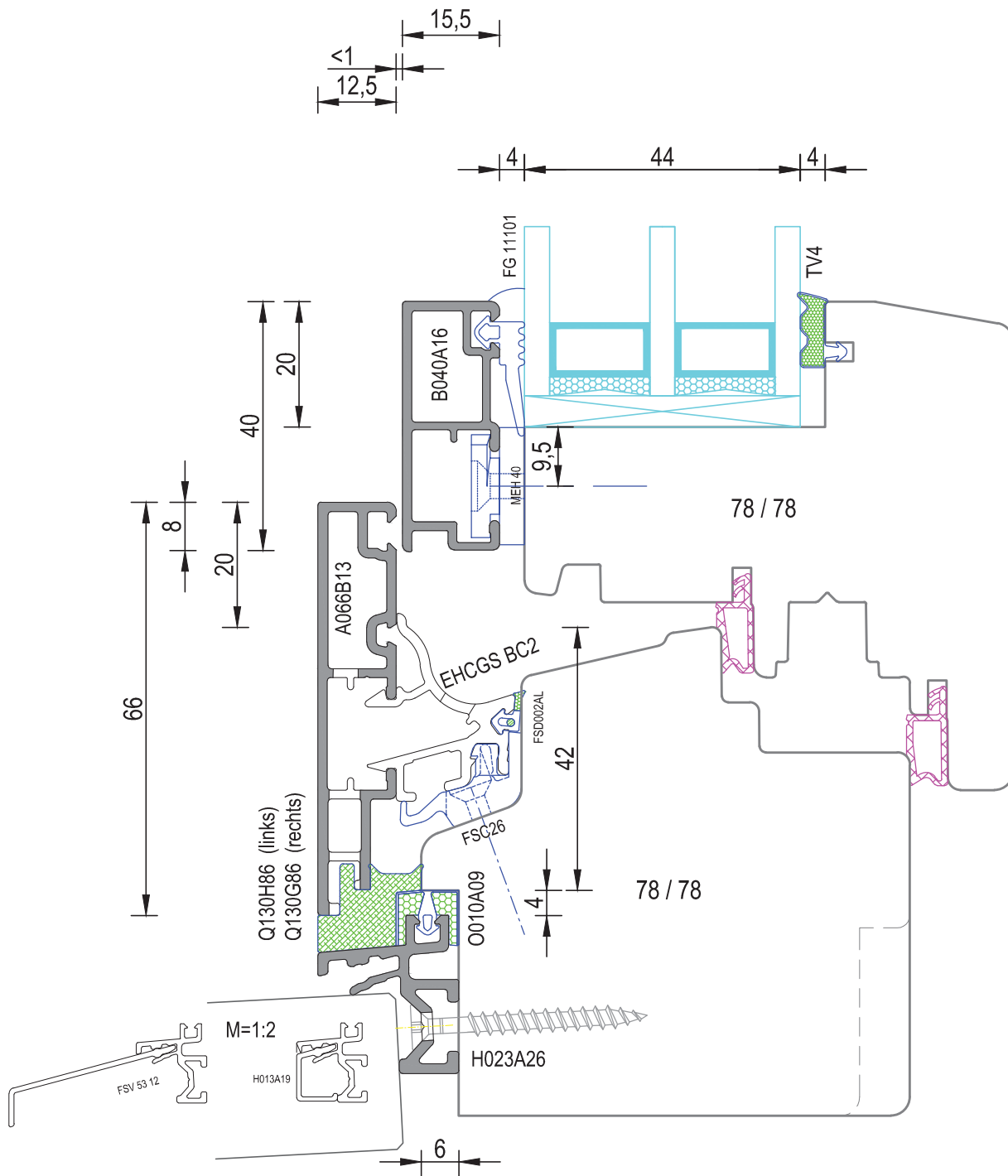
Rahmen Fenster seitlich & oben
Upright and top frames



GS-Premium 300/S001

Rahmen Fenster seitlich & oben

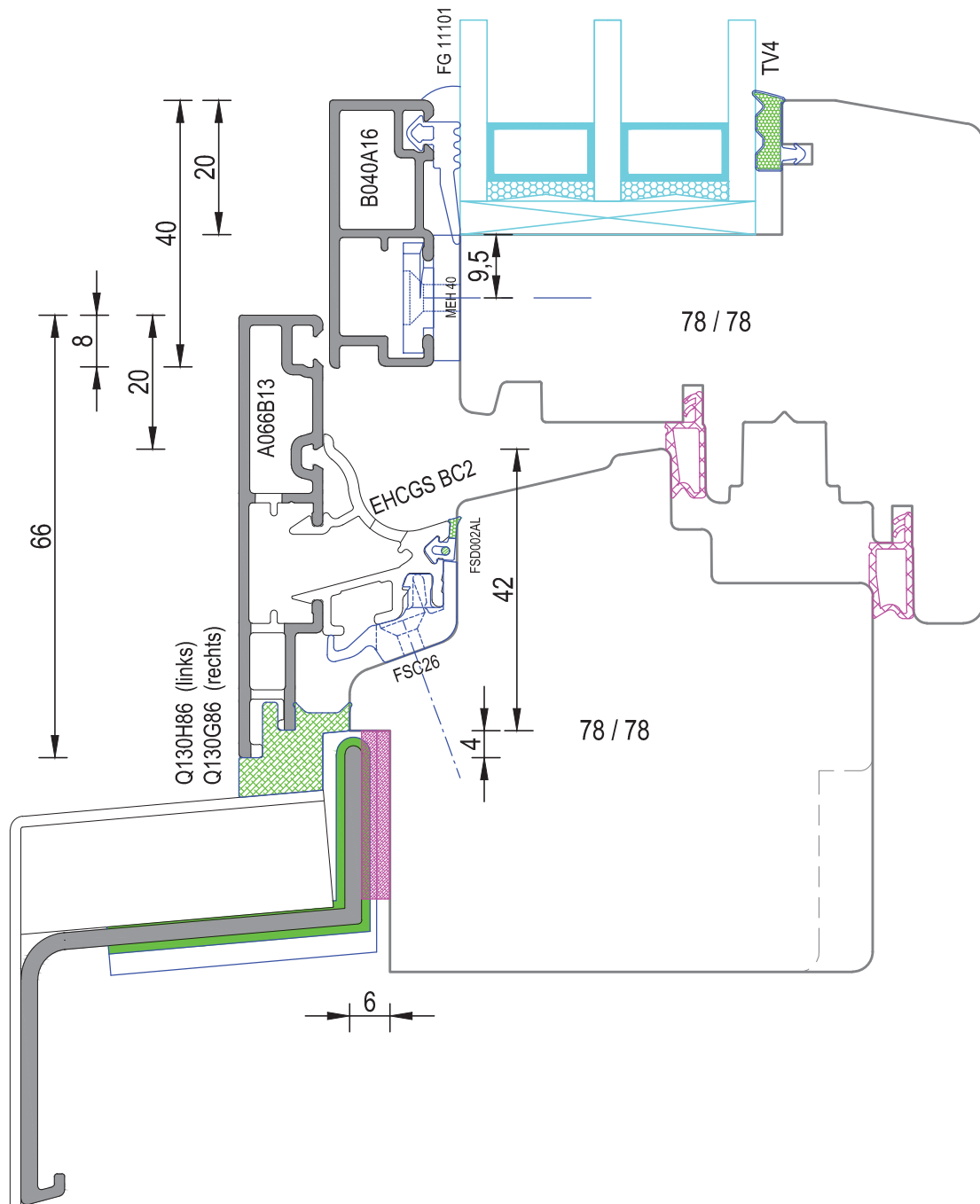
Upright and top frames



GS-Premium 300/S002

Rahmen Fenster unten

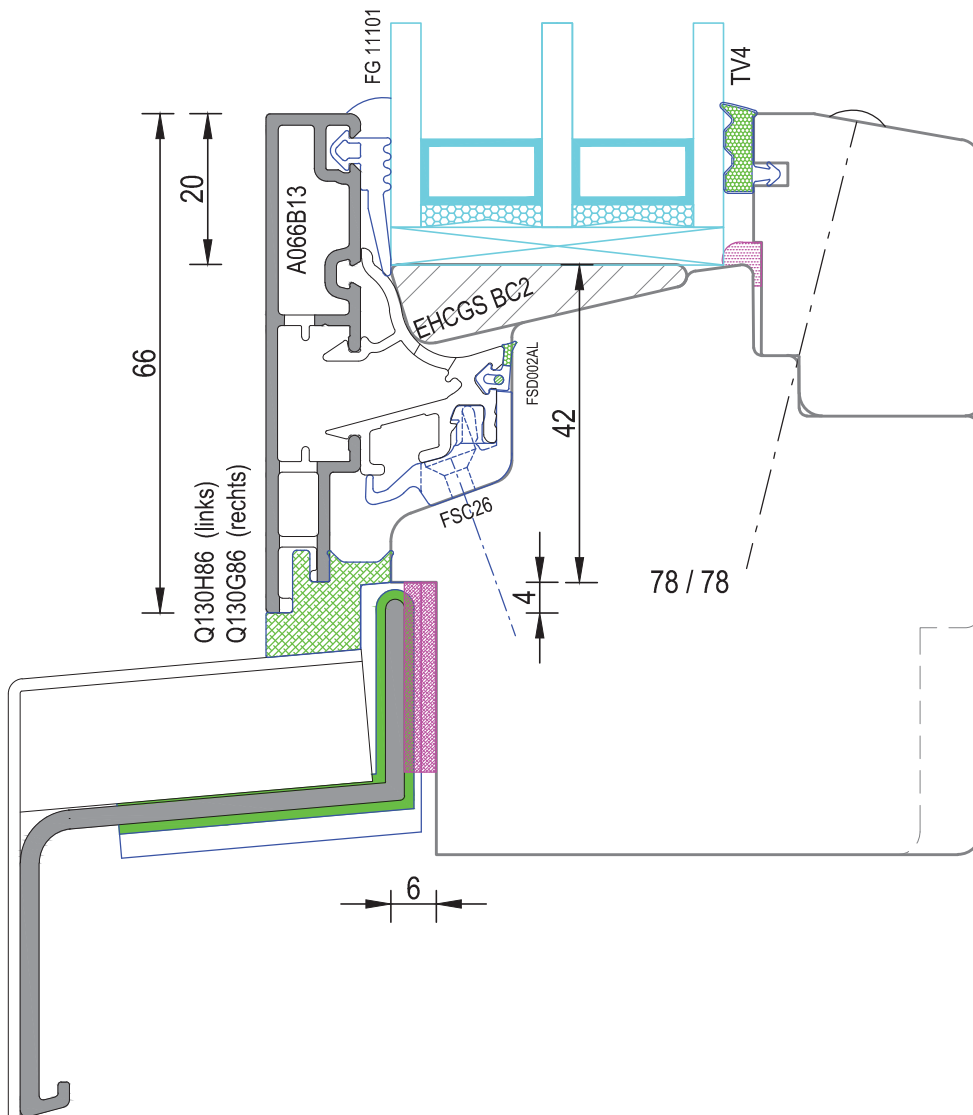
Bottom frame



GS-Premium 300/S003

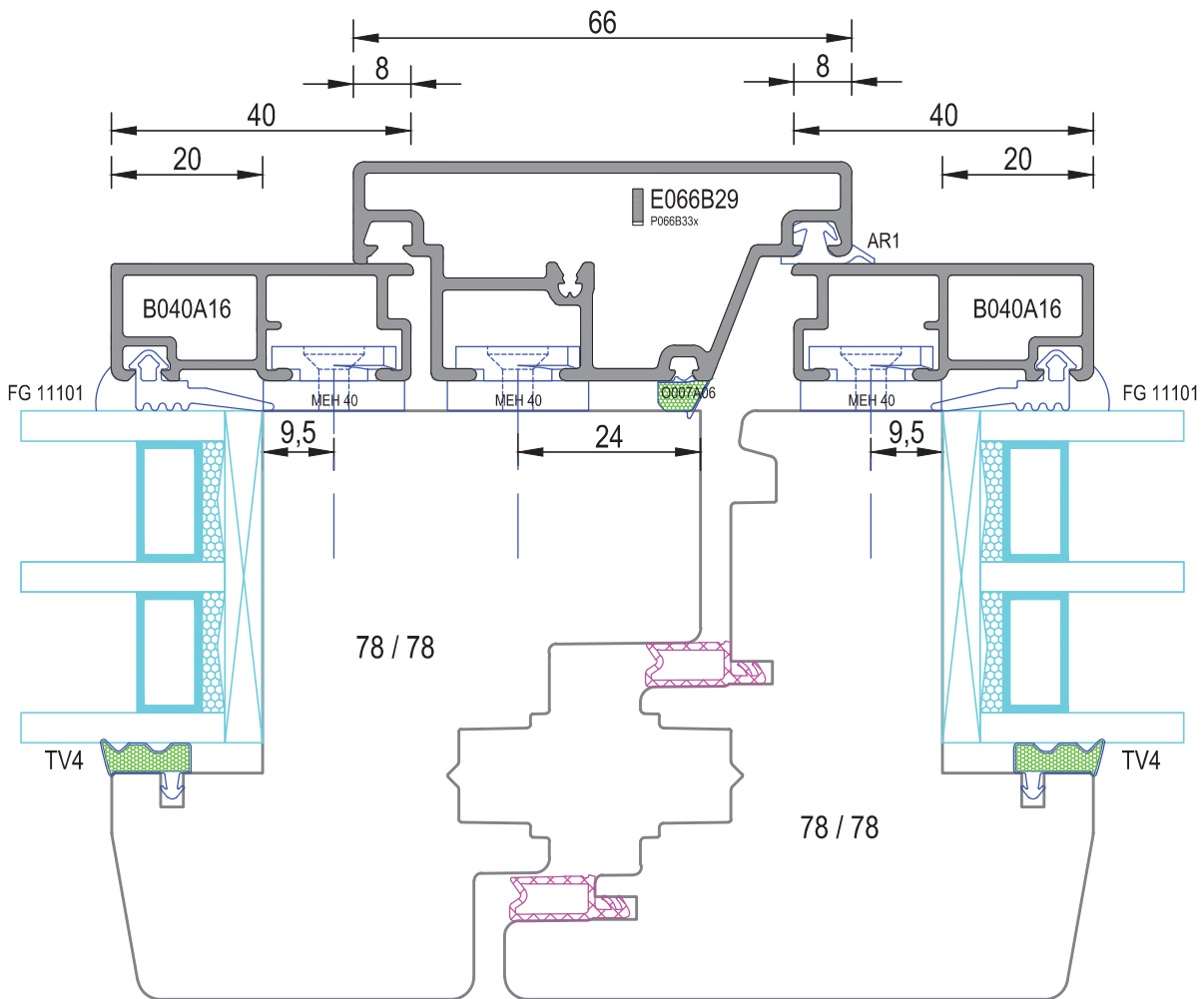
Rahmen FIB unten
Bottom frame in fixed glazing

fib



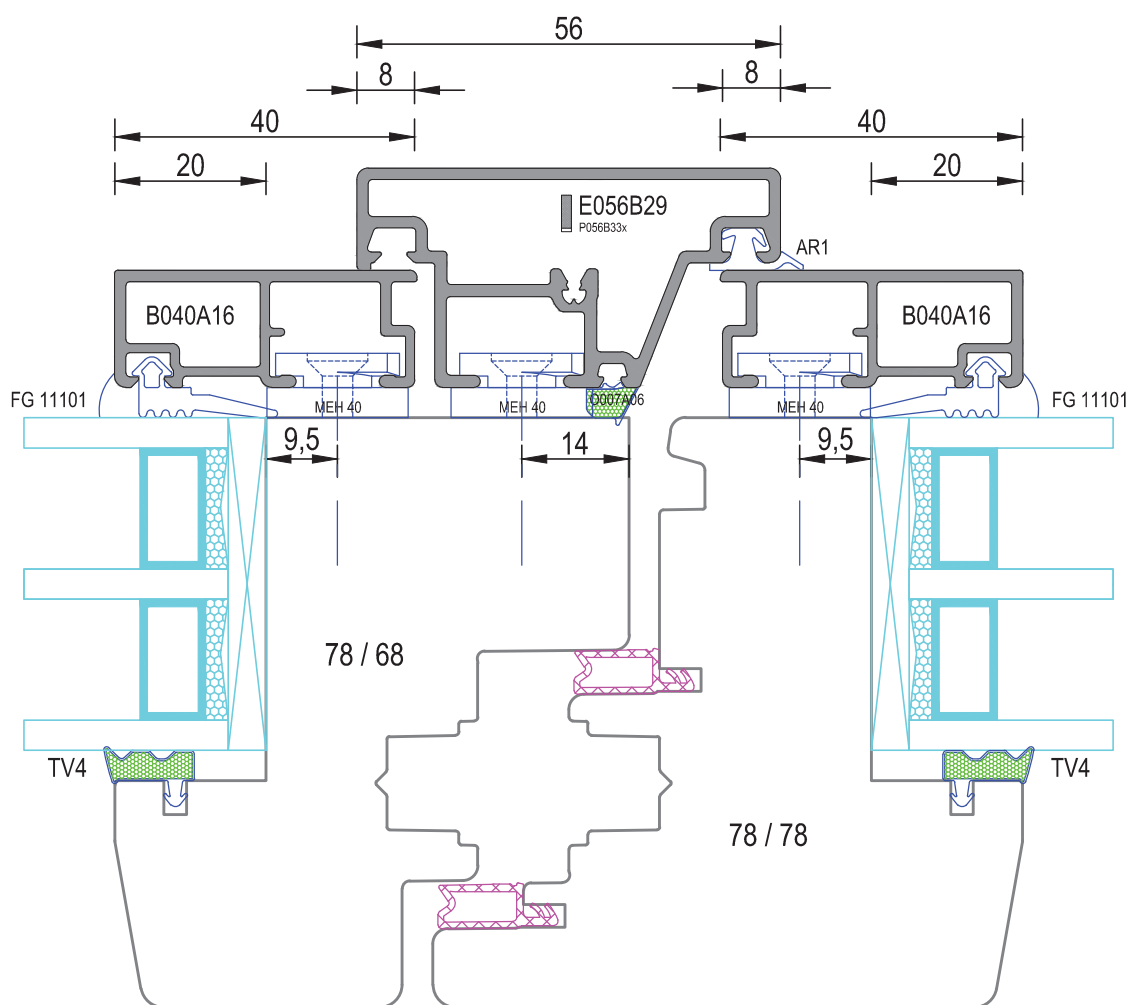
GS-Premium 300/S004

Stulp
Adjoining profile



GS-Premium 300/S005

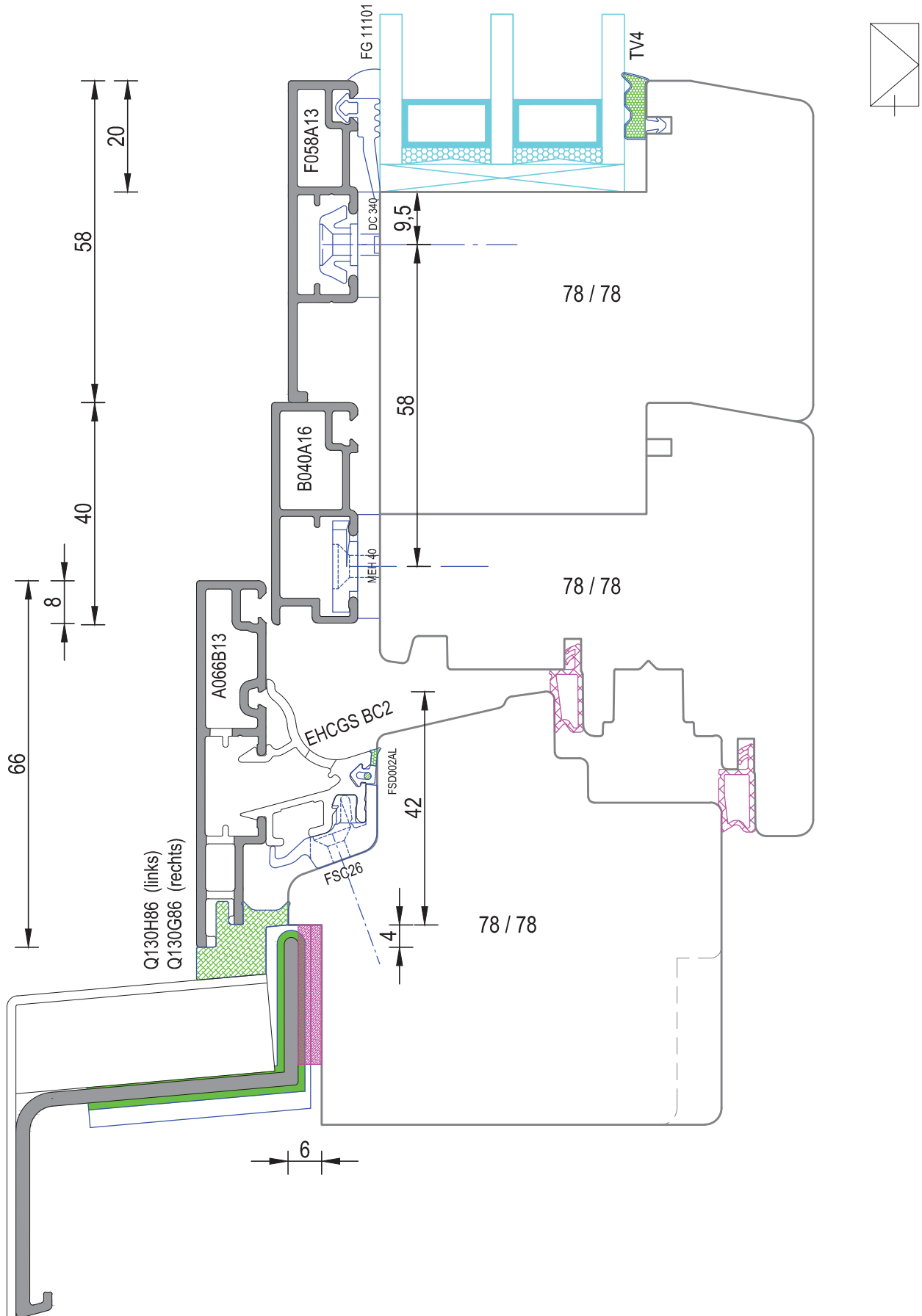
Stulp
Adjoining profile



GS-Premium 300/S006

Rahmen Tür unten

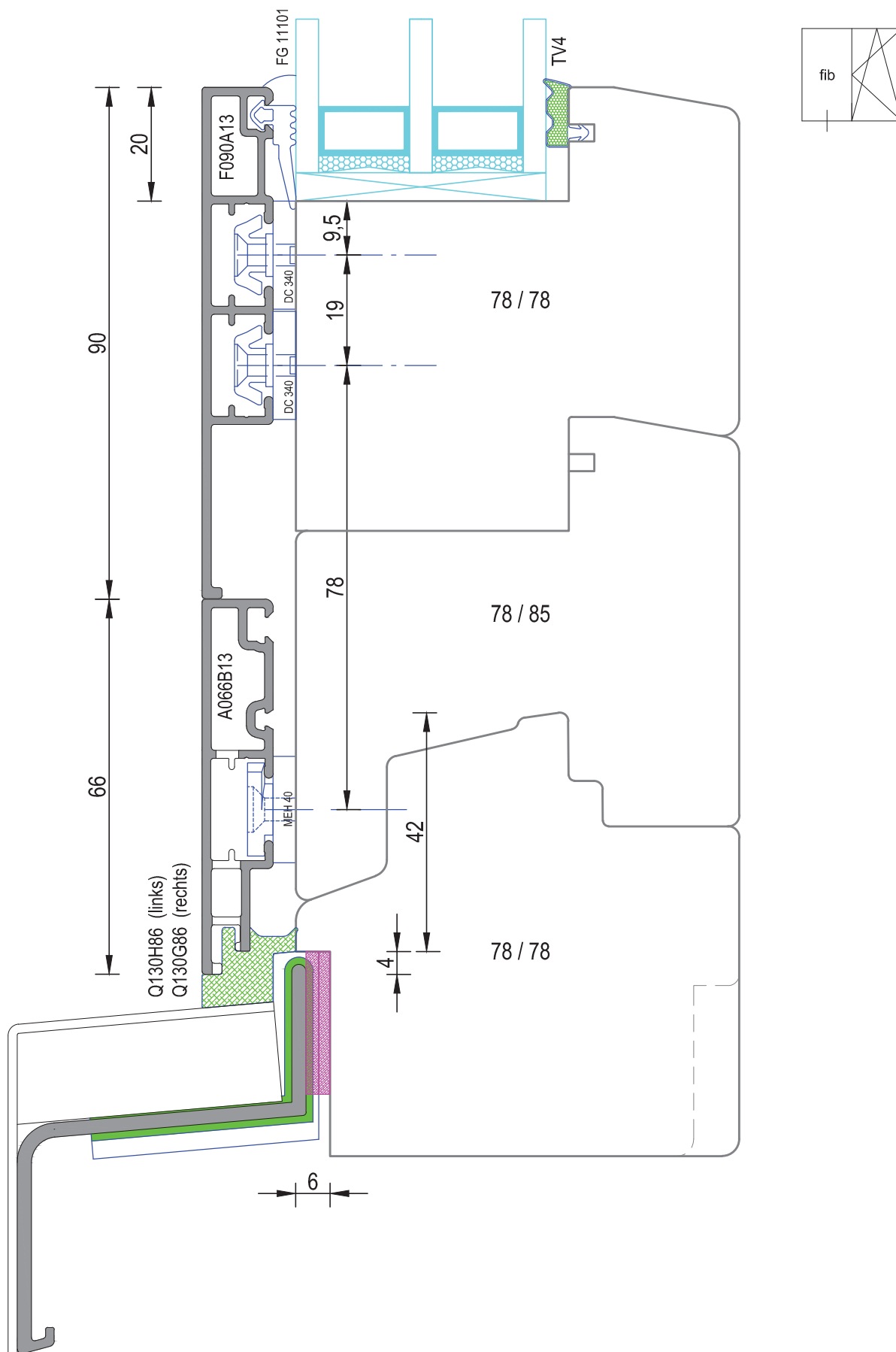
Bottom frame of doors



GS-Premium 300/S007

Rahmen Tür FIB unten

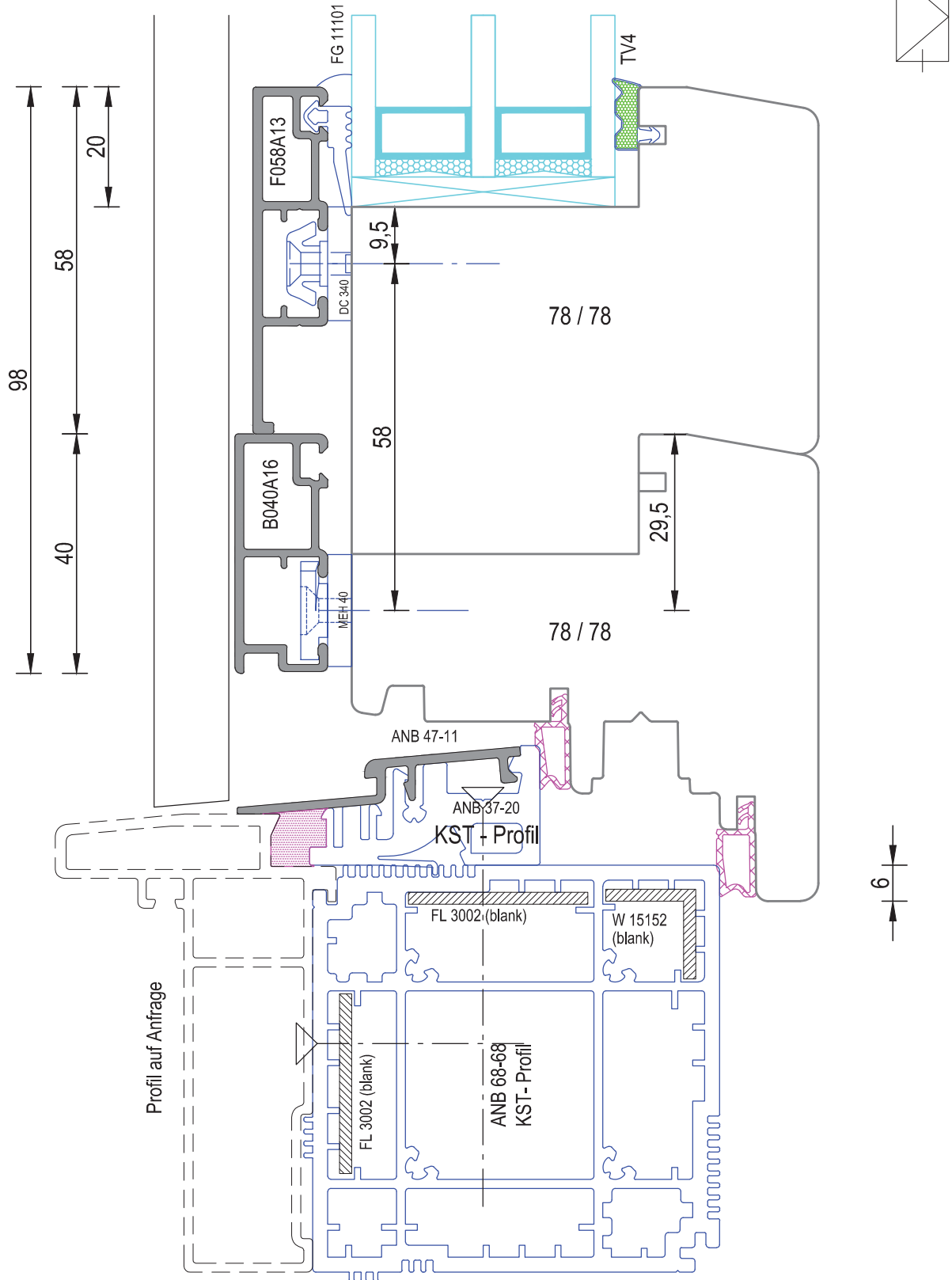
Bottom frame in fixed glazed parts of doors



GS-Premium 300/S008

Rahmen Tür unten mit Schwelle

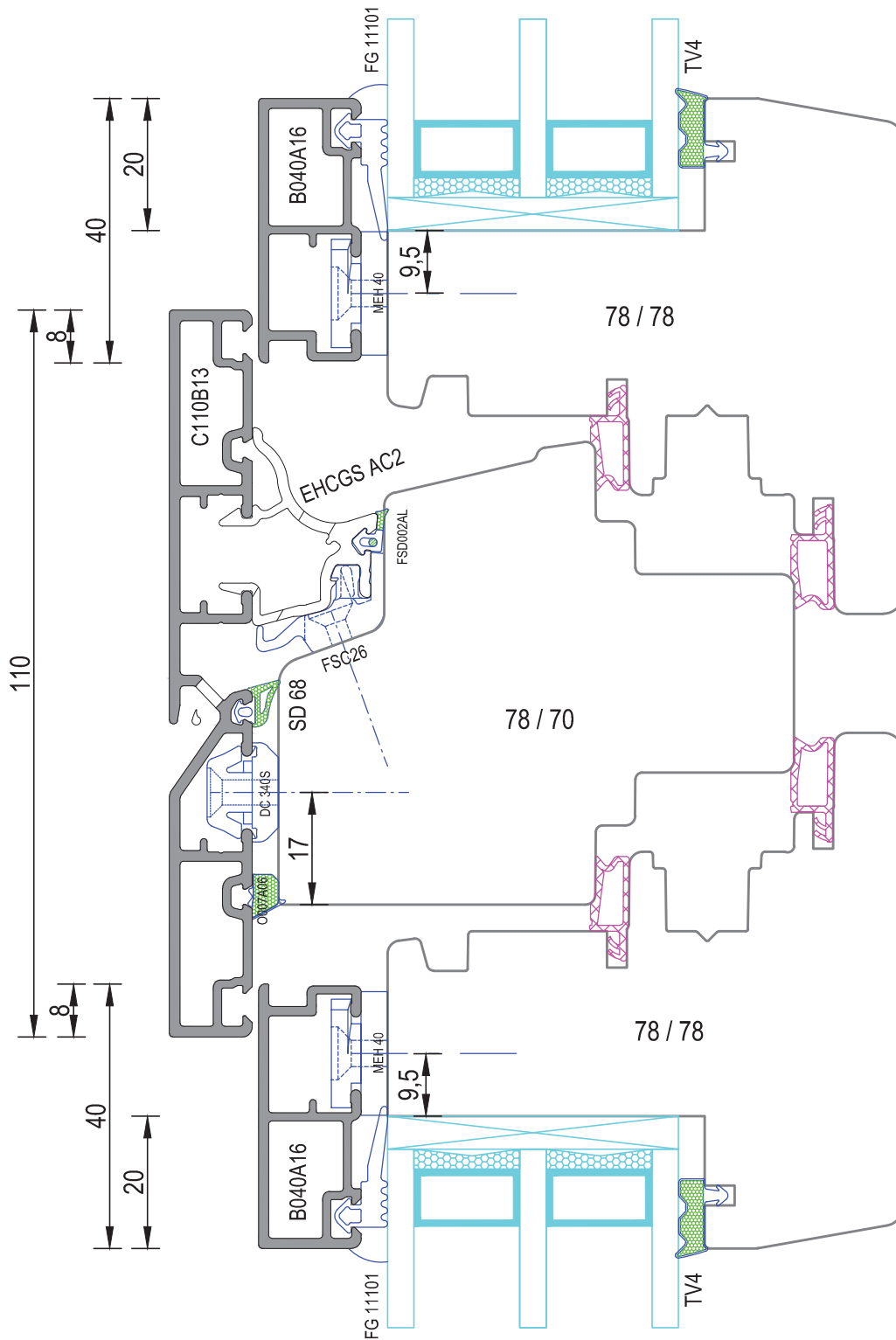
Bottom frame with threshold



GS-Premium 300/S009

Kämpfer DR / DR

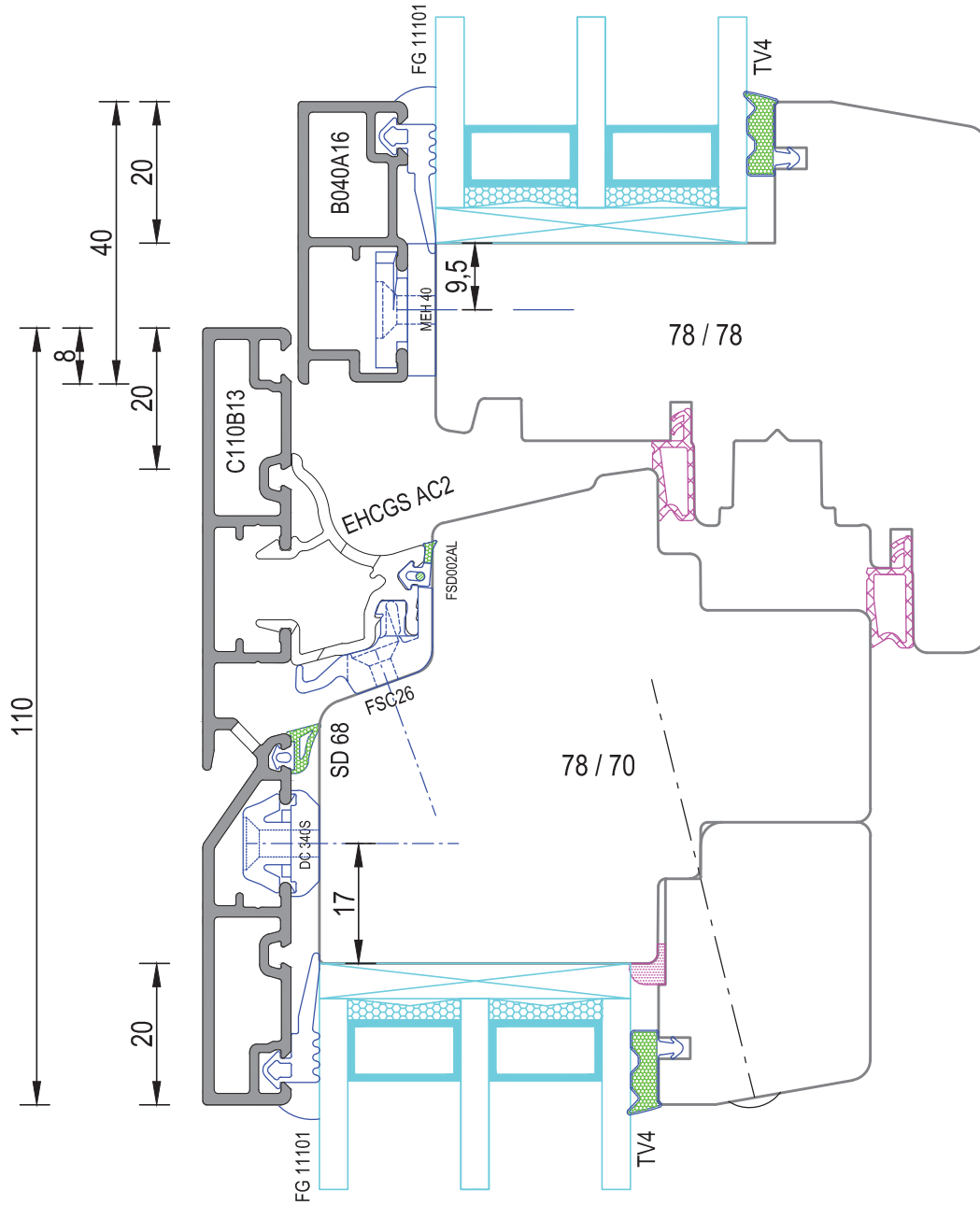
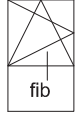
Transom in double sash windows



GS-Premium 300/S010

Kämpfer DR / FIB

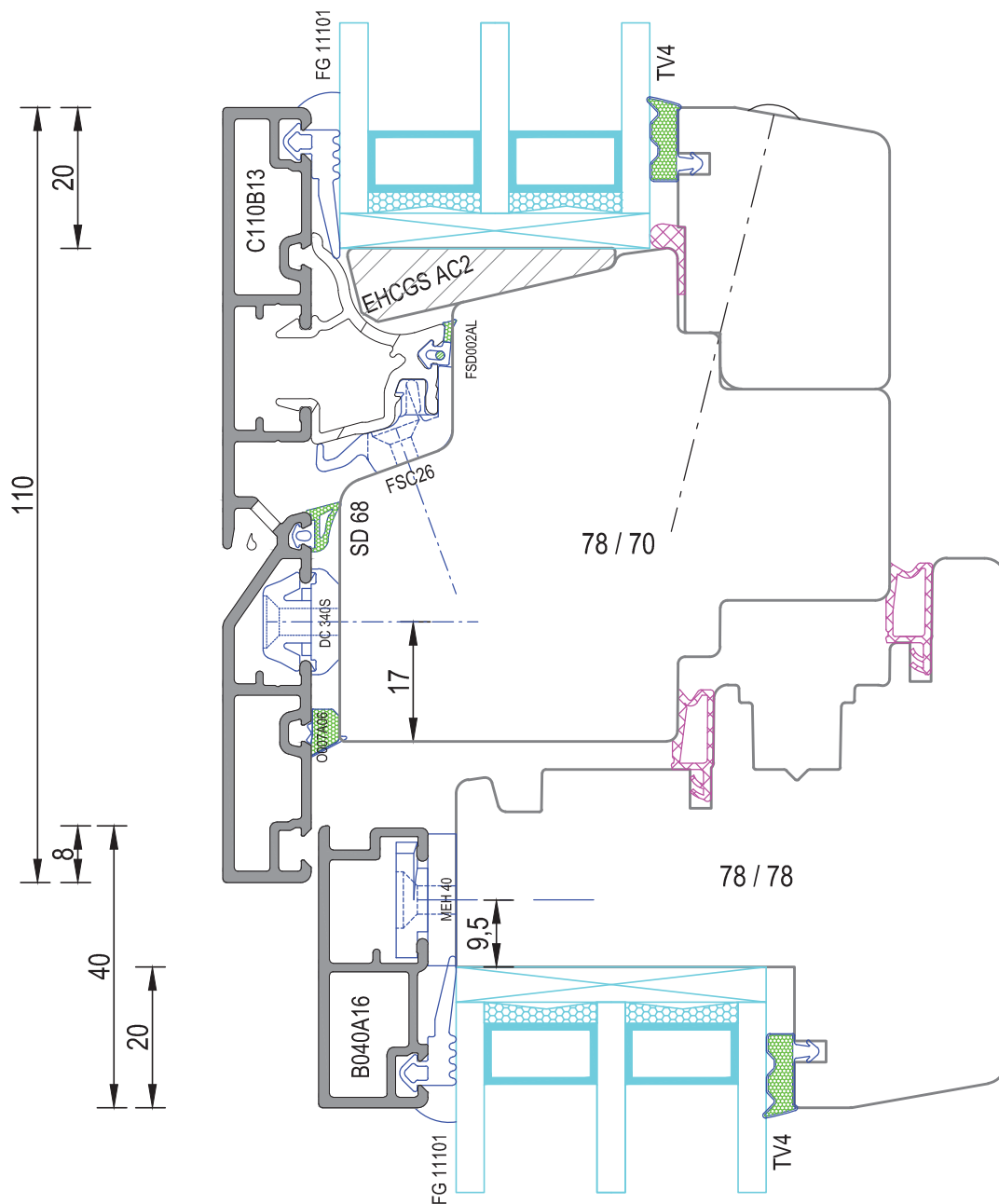
Transom between sash and fixed glazing



GS-Premium 300/S011

Kämpfer FIB / DR

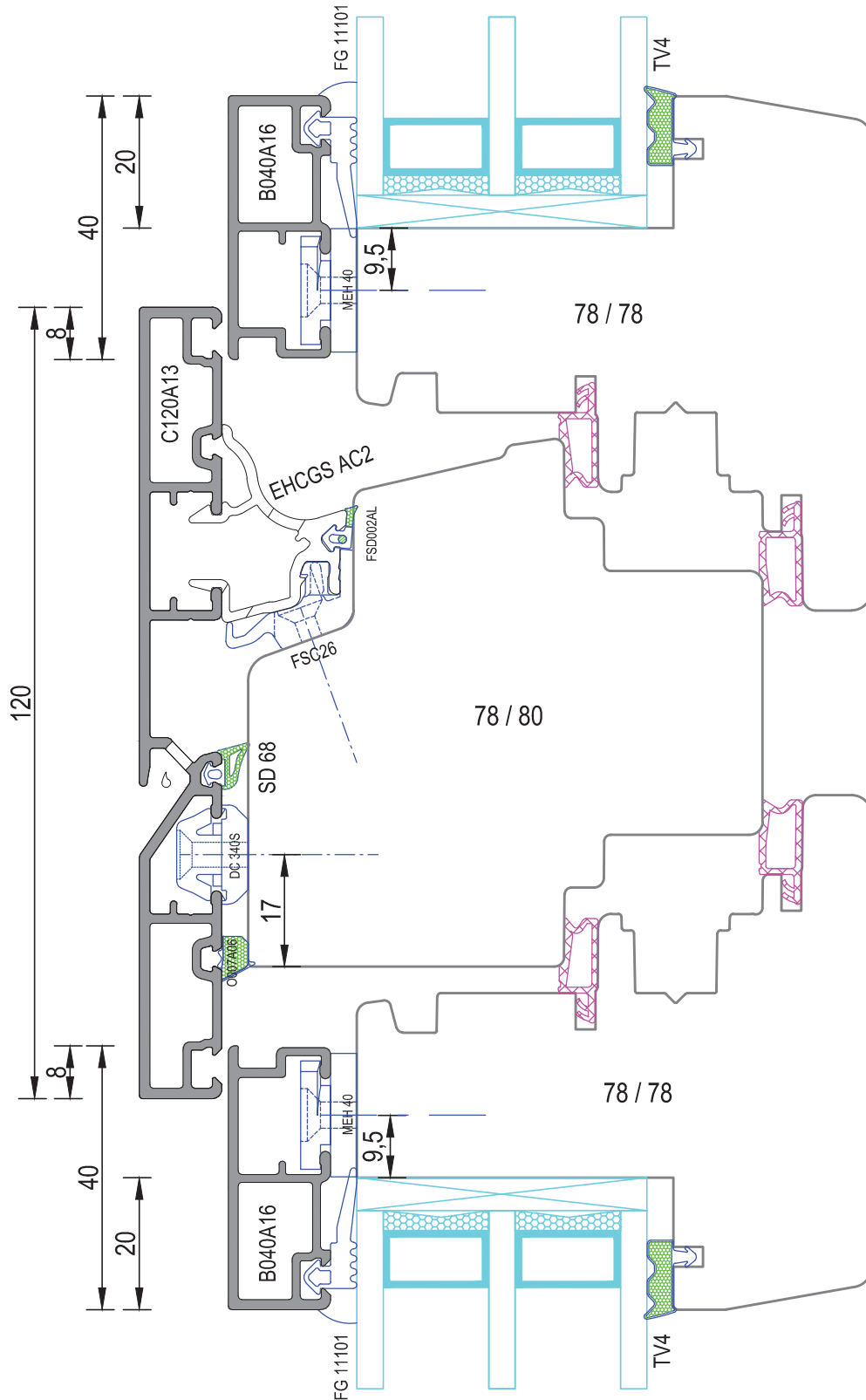
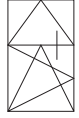
Transom between sash and fixed glazing



GS-Premium 300/S012

Kämpfer DR / DR

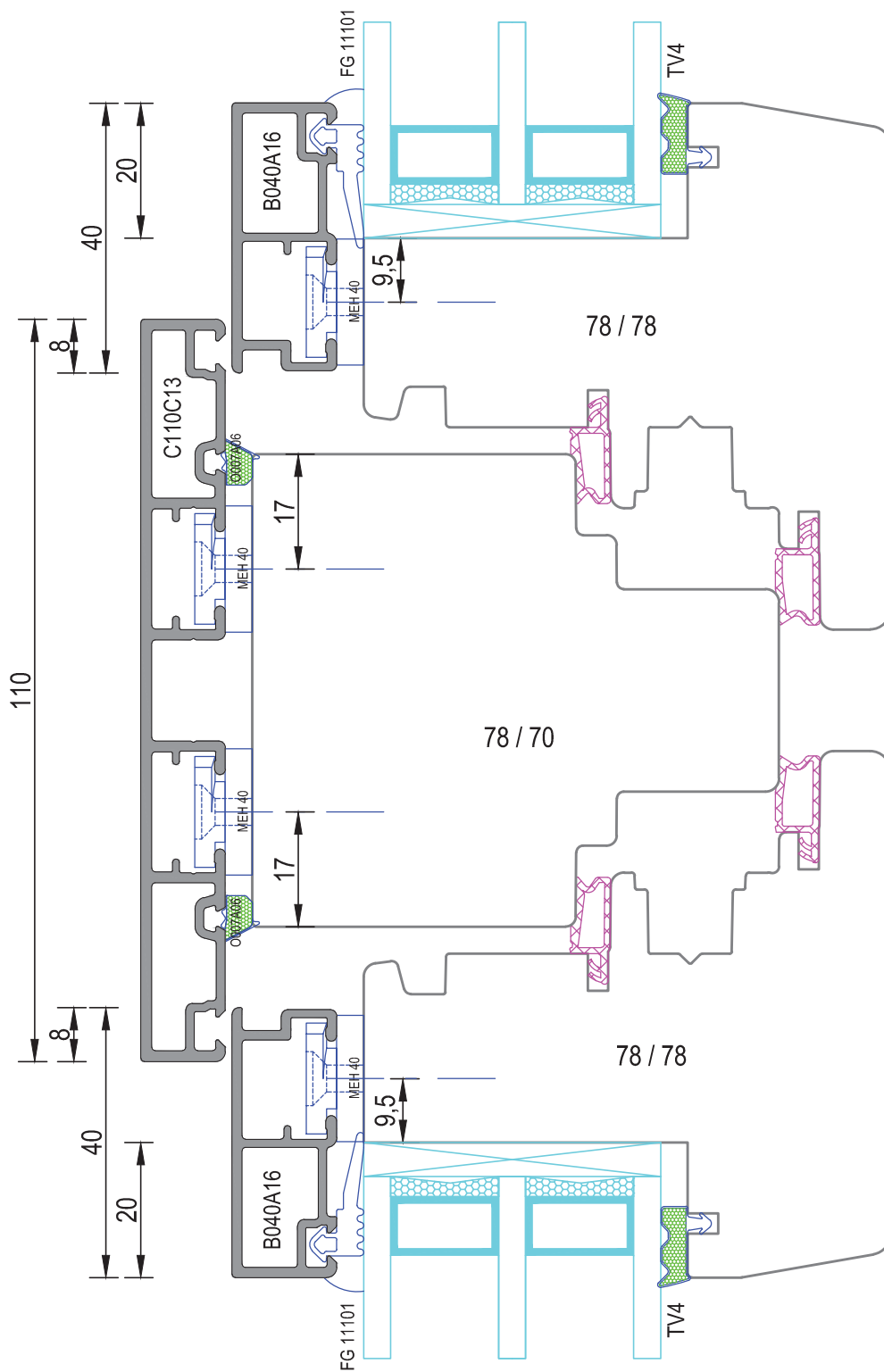
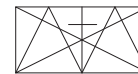
Transom in double sash windows



GS-Premium 300/S013

Setzholz DR / DR

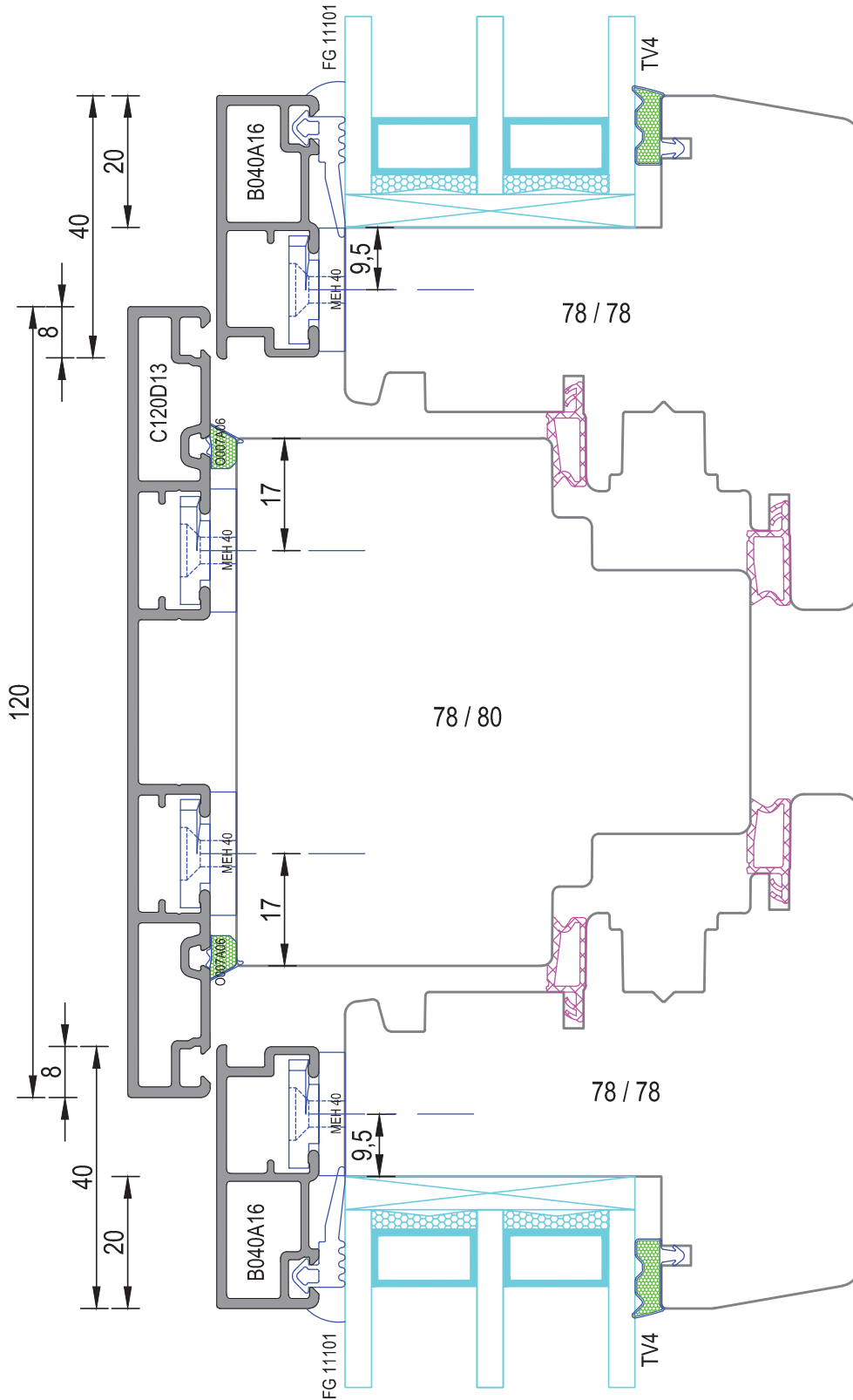
Mullion in double sash windows



GS-Premium 300/S014

Setzholz DR / DR

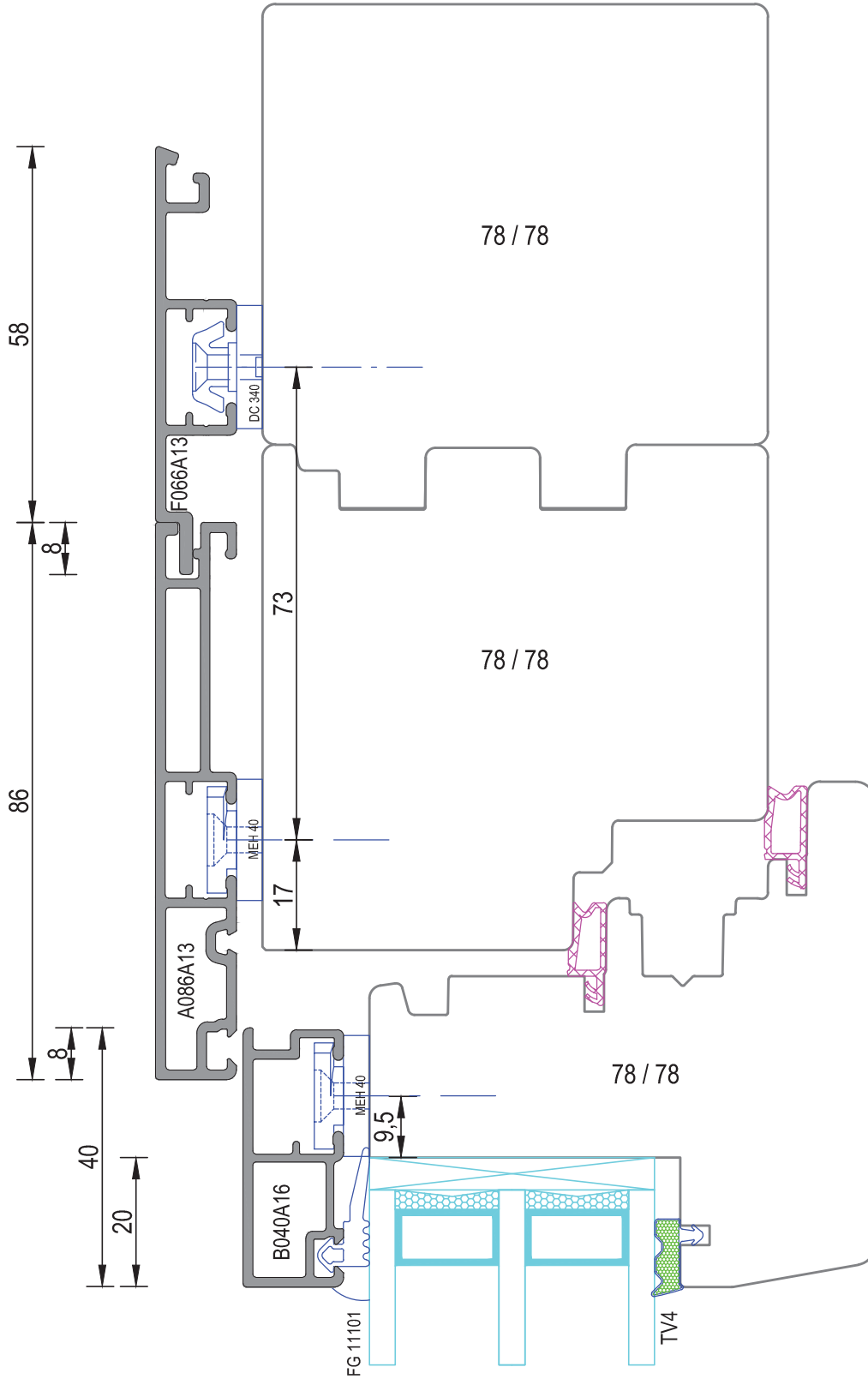
Mullion in double sash windows



GS-Premium 300/S015

Rahmen oben Stockverbreiterung

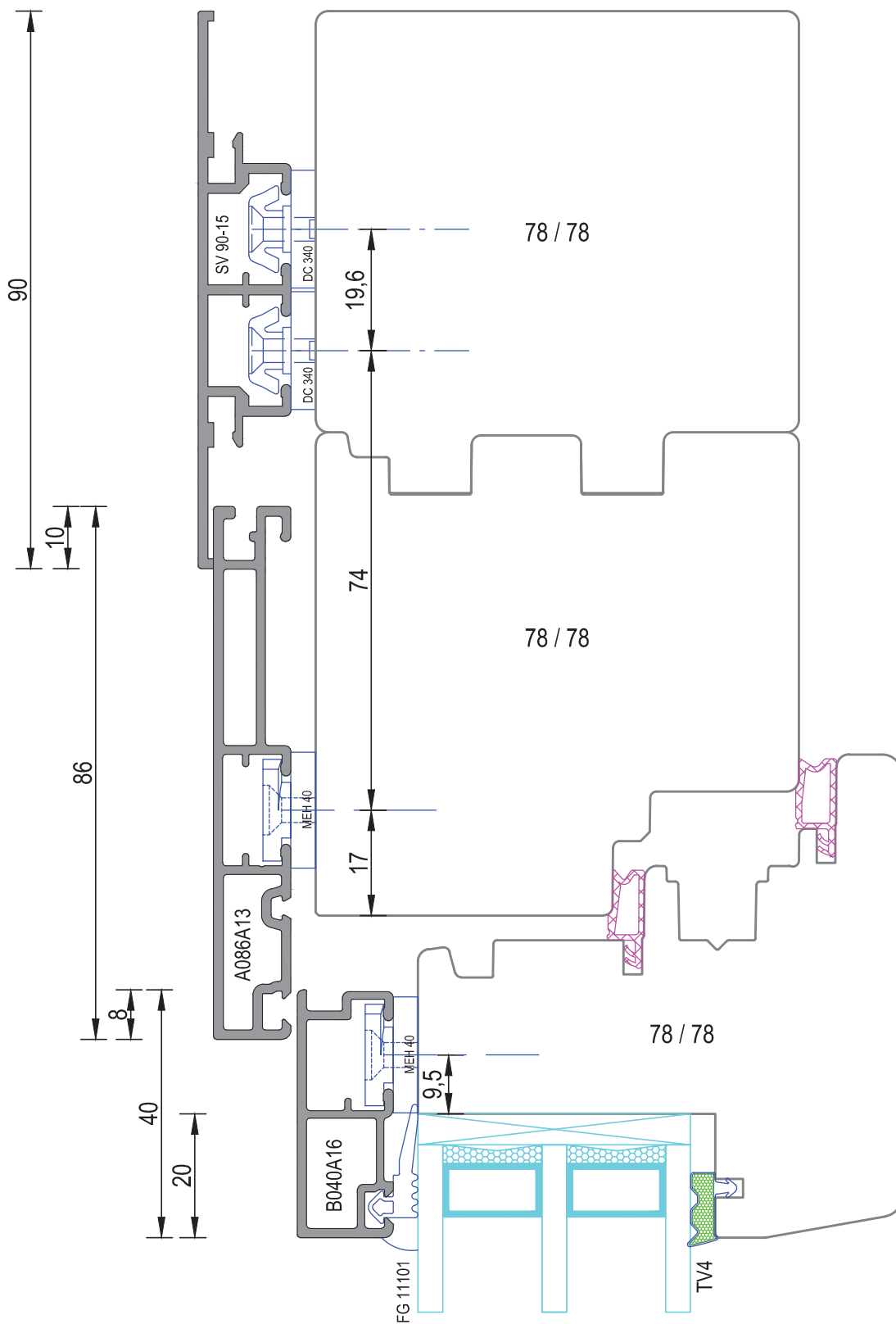
Top frame with extension



GS-Premium 300/S017

Rahmen oben Stockverbreiterung

Top frame with extension



GS-Premium 300/S018



G.S. Holzfenster-
Schutzsysteme
aus Aluminium

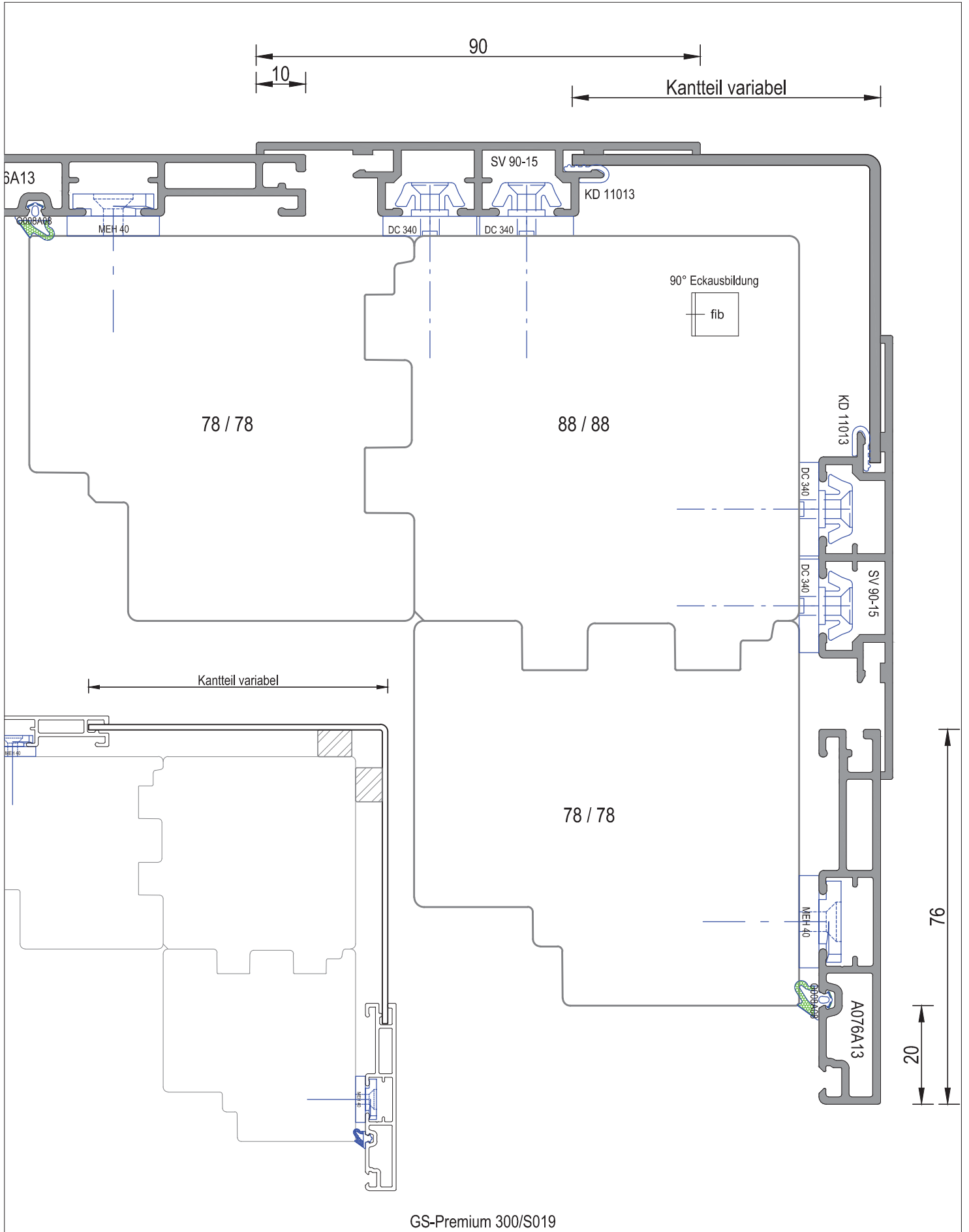


GS-Premium Serie 300

GS-Premium Series 300

Rahmen seitlich Eckausbildung 90°

90° corner connection

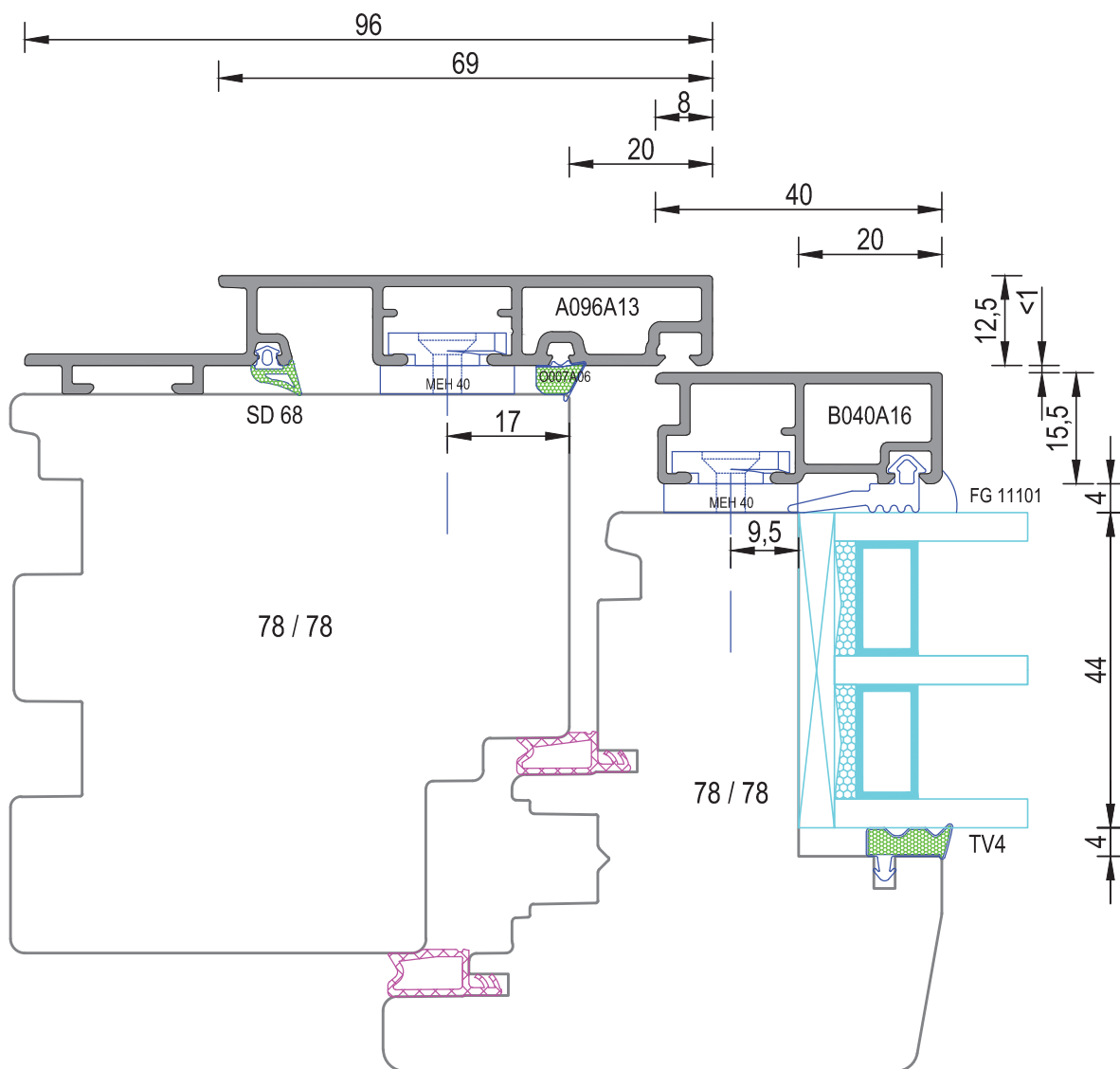


GS-Premium 300/S019



Einsatzrahmen seitlich u. oben in Pfosten-Riegelfassade

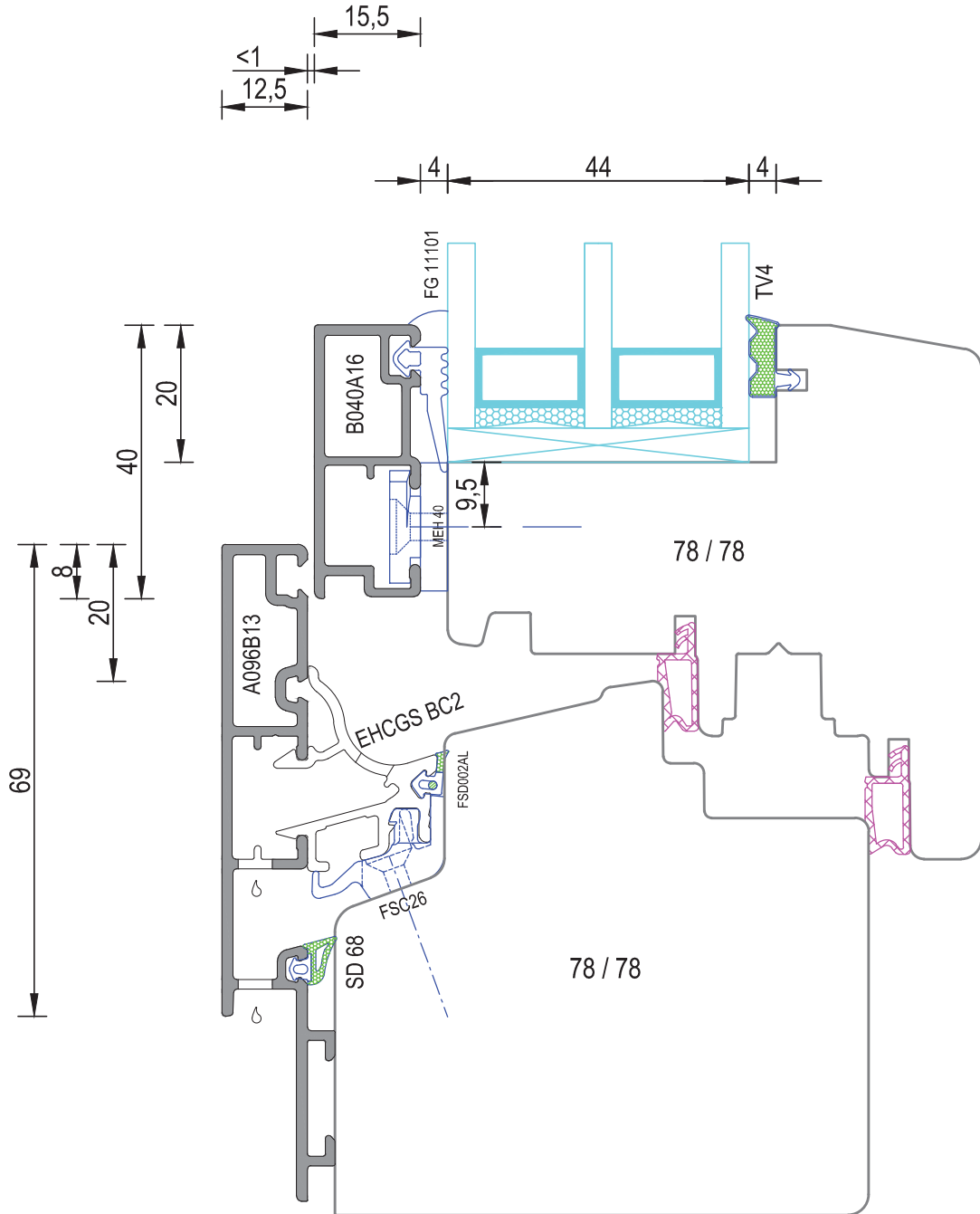
Upright and top insert frame into curtain wall constructions



GS-Premium 300/S020

Einsatzrahmen seitlich u. oben in Pfosten- Riegelfassade

Upright and top insert frame into curtain wall constructions



GS-Premium 300/S021